Mud Sucker[®] Diaphragm Pumps

B Series

Solids Crushing Diaphragm Pumps

3B-EC™ Standard Piping

3B-EC™ In-line Piping

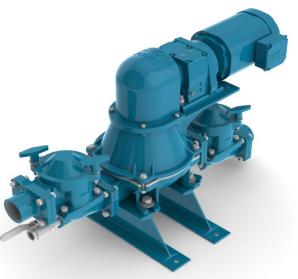
FEATURES

Severe duty grade valve chamber with steel core ball valves to crush solids.

Premium cast iron design for high wear life and ong life cycles.

Stainless steel, cast iron or bronze valve seats available..

Available air chambers for pulsation dampening.





When You're Pumping Tough Solids, Your Pump Better Have Attitude.

Take your fluid handling application to the next level with the solids handling Mud Sucker B Series. This pump sucks up mud, refinery waste oil, agricultural waste, leachate waste, mining slurries, food processing waste and almost any solid. It then crushes it with an innovative dual ball valve design improving flow and drastically reduced clogging. With heavy duty cast iron components, premium drive systems and Wastecorp engineering bring the pump with attitude to your facility as a single unit or a multi-unit pump station today.

Pumping With The Right Equipment Makes All The Difference.



PROFESSIONAL PUMP DESIGN & ENGINEERING

Solids and slurry get crushed and transferred through the innovative dual valve chamber system.

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DIAPHRAGMS DESIGNED FOR THE LONG HAUL

Santoprene diaphragms are designed for an improved seal and resist cracking under extreme conditions



COMPONENT FOR YOUR SPECIFIC APPLICATION

Corrosive fluids, slurry consistencies and solids percentage need specific components to get the job done right. Wastecorp has them.

WHAT THIS MEANS TO YOU.

Manage consistent or varying solids levels easily.

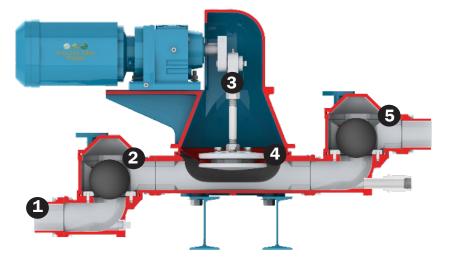
Spend more time pumping and less on maintenance with high life cycle components Simple component changes not only improve the flow of fluids but also cut your pump maintenance costs.

MUD SUCKER® DIAPHRAGM PUMPS THE PUMP WITH ATTITUDE.

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*. Santoprene is a registered trademark of ExxonMobil. Specifications are accurate as of publication but subject to change without notice.

Mud Sucker® Diaphragm Pumps



Performance Range

Max. capacity	80 GPM
Max. suction lift	25'vertical or 75' horizontal
Max. discharge head	50' vertical or 300' horizontal
Solids handling	1¼" dia or 50% by volume

Pump and Motor Specifications

Suction inlet/outlet size	3"x3"			
Max. liquid temperature	160°F (60°C) continuous			
Pump body casing	Cast iron (ASTM A356, Class 30)			
Diaphragm	13" dia Santoprene [®] Neoprene Severe duty -25°F to 212°F			
Ball valves	Urethane			
Gearbox	Helical bevel cast iron housing with heat treated gears			
Hardware	Zinc plated			
Rod end bearing body	Cast iron, protective coated for corrosion resistance			
Ball bearing	Cast iron , protective coating for corrosio resistance			
Ultimate radial static load capacity	9,000 Lbs			

Motor Options

Description	Part No.	Motor Option
Standard motor (TEFC)	62544-00	3 hp, 1800RPM/3/60/230-460
Single phase (TEFC)	63364-10	3 hp, 1800RPM/1/60/115-230
Explosion proof (three phase, TEXP)	63364-20	3 hp, 1800RPM/3/60/230-460
Explosion proof (single phase, TEXP)	62544-30	3 hp, 1800RPM/1/60/115-230

Mud Sucker[®] Diaphragm Pumps

Toll-Free North America
1.888.829.2783

Worldwide 201.445.2882

Website http://www.wastecorp.com

E-mail info@wastecorp.com



3" inlet sucks in maximum spherical solids of 11/4".

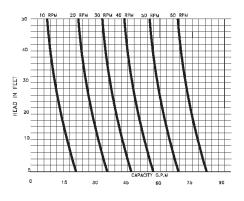
Suction valve chamber crushes all kinds of debris laden waste or makes slurry more manageable.

Heavy duty pump rod design ensures consistent flow and performance.

High performance Santoprene diaphragms handle all sorts of fluids including waste oil, mining waste, coal slurry, raw sewage, landfill leachate and more.

The discharge valve chamber sends slurry and solids on their way with added solids crushing performance.

Performance Curve



Mud Sucker B Series pumps are designed and specified to pump landfill leachate, agricultural waste, select manure pumping applications, mining waste, bauxite waste pumping, waste oil, biodiesel applications, coal slurry, tar sands applications, aquaculture, industrial fluids and more. Consult factory with flow rates and percentage of solids you are pumping before ordering. © Wastecorp, no reproduction without authorization

ACCESSORIES

	Part no.	Description		Part no.	Description
	19022-00	Recommended! Pressure relief valve, bronze set at 40 psi		61315-00	Wheel mount kit with handles
	63166-00	Basic spare parts kit (diaphragm and flappers)		63165-00	Comprehensive spare parts kit (diaphragm, flap- pers gaskets, weights and hardware)
	60718-00	Non-collapsible EPDM hose 2"x20'. Camlocks included		Various	Wet section coatings for specific applications
	51333-10	Discharge hose, lay flat (brown) 2"x50'. Camlocks included		62304-00	SEW MoviMot 24V key pad speed control
	34383-00	Stainer, sq. hole (solids) 2" FNPT		61492-00	Starter Control Panel w/ NEMA 12 protection
	61387-00	Universal sewer adapter assem- bly		61491-00	Transformer start/estop, w/ Nema 12 overload protection
	60536-00	Clear swing check valve 2" FPTxFPT		62974-00	3-way brass valve w/ aluminum camlocks
	60270-00	Camlock fitting 3" alum. male adapter MNPT	J	60506-00	The Gulper™ Suction tool No more bending
	61813-00	Gauge, 0-160 PSI (air models only)		61755-00	3-pc combo/regulator/ lubricator/filter/ mounting bracket (air models only)
No image available	62534-00	Ball valve 1/4" FNPT (air models only)			