Mud Sucker® Diaphragm Pumps

B Series

Solids Crushing Diaphragm Pumps

4B-M™ Standard Piping Engine Driven

FEATURES

4" Connection size

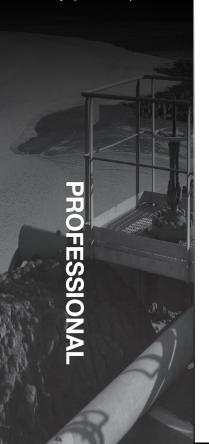
Pump up to 110 GPM

Transfer spherical solids up to 21/4" or 50% by volume

Pump up to 50' vertical or 300' horizontal

14¾" heavy duty diaphragm

Multiple drive options and industry specific components







Performance Range

| Max. capacity | 110 GPM |
|---------------------|---------------------------------|
| Max. suction lift | 25'vertical or 75' horizontal |
| Max. discharge head | 50' vertical or 300' horizontal |
| Solids handling | 21/4" dia or 50% by volume |

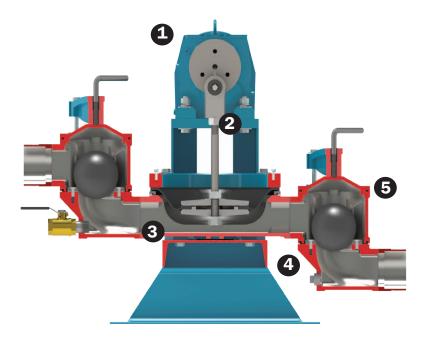
Pump and Motor Specifications

| Suction inlet/outlet size | 4"x4" | | | |
|--------------------------------------|--|--|--|--|
| Max. liquid temperature | 104°F (40°C) continuous Cast iron (ASTM A356, Class 30) | | | |
| Pump body casing | | | | |
| Diaphragm | 14¾" dia thermoplastic elastomer (red) Severe duty -25°F to 212°F Optional: Neoprene | | | |
| Ball valves | 5-1/8" diameter polyurethane with steel core | | | |
| Gearbox | Helical bevel cast iron housing with heat treated gears | | | |
| Hardware | Zinc plated | | | |
| Rod end bearing body | Cast iron, protective coated for corrosion resistance | | | |
| Ball bearing | Cast iron , protective coating for corrosio resistance | | | |
| Ultimate radial static load capacity | 9,000 Lbs | | | |

Motor Options

| Description | Part No. | Motor Option |
|---------------|----------|-----------------------|
| Gas Engine | 61727-00 | 9 hp, Honda GX270 |
| Diesel Engine | 61727-10 | 6.5 hp, Kohler/Yanmar |

4B Series



- Premium drive systems form the industry's top rated manufacturers.
- Heavy duty crank arm designed to pump the tough stuff at 110 GPM (max).
- 3 Exclusive Wastecorp engineered contoured velocity channel to move fluids without clogging.
- Heavy duty cast iron pump body for unmatched durability.
- Valve chambers crush solids and make slurries easier to pump.

Professional Options for Professional Applications







Wastewater Containment System

4B Series - Trolley Mounted

4B Series - Trailer Mounted





4B Series - Dolly Mounted

4B Series - In-line Configuration

Mud Sucker® Diaphragm Pumps

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ACCESSORIES

| | Part no. | Description | | Part no. | Description |
|-----|----------|--|---|----------|---|
| | 19022-00 | Recommended! Pressure relief valve, bronze set at 40 psi | 6 | 61747-00 | Utility trailer (non-DOT) w/2" ball hitch |
| 100 | 61740-00 | Basic spare parts kit (diaphragm and flappers) | | 61741-00 | Comprehensive spare parts kit (diaphragm, flappers gaskets, weights and hardware) |
| | 60728-00 | Non-collapsible EPDM hose 2"x20'. Camlocks included | | Various | Wet section coatings for specific applications |
| | 51333-10 | Discharge hose, lay flat (brown) 2"x50'. Camlocks included | | 60469-00 | Camlock fitting 4" alum. male adapter MNPT |
| | 34383-00 | Stainer, sq. hole (solids) 2" FNPT | 1 | 60506-00 | The Gulper™ Suction tool No more bending |
| | 61387-00 | Universal sewer adapter assembly | | 61537-00 | Clear swing check valve 4" FPTxFPT |