

SLUDGE PRO®
DISC PUMPS
4SDWP™

### **BENEFITS**

TRANSFER FROM 0-127 GPM

MAX. HEAD TO 184' (80 PSI)

NO REGULAR MAINTENANCE REQUIRED

TWO YEAR LIMITED WARRANTY\*

IDEAL FOR ABRASIVE, VISCOUS AND SHEAR SENSITIVE MEDIA

RUNS DRY = NO DAMAGE

SELF PRIMING PUMP

HIGHER OPERATING PRESSURE

NEXT GENERATION DISC PUMP TECHNOLOGY

\*Contact factory for warranty details.

**WASTECORP.COM** 



BALL VALVE

Patent Pending

# LOWER RPM SPEEDS = LESS WEAR. JUST PART OF THE SLUDGE PRO DIFFERENCE.

Sludge Pro® disc pumps operate at lower RPM speeds than comparable double disc type pumps. This allows for enhanced component life and less maintenance down the road. Sludge Pro's are designed for a wide range of slurry and sludge process applications for the municipal, industrial, chemical and food processing industries. These durable leak-free pumps are self priming and can run dry without damage for uncompromising pumping reliability. Select from standard direct drive, belt driven, air, hydraulic and engine driven systems.

#### **SLUDGE PRO® 4SDWP - DISC PUMPS**



### **Advanced Disc Pump Technology**

- · Seal-less, glandless & leak free design
- · OSHA compliant Guard
- · Over six models to select from



## **Innovative Trunnion Options**

Not all pumping applications are alike, that's why Wastecorp offers you the right elastomer for your application including:

- · Santoprene®
- · Teflon®
- · Buna-N®
- · Nordel®

 $\cdot \ \text{Viton}^{\scriptscriptstyle{\circledR}}$ 

· Neoprene



### **Pressure Sensor Assembly**

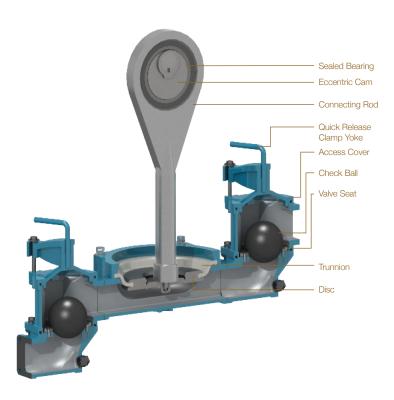
Provides safe protection against dead heading, closed valves or other discharge blockages that can damage the pump. Also permits direct charging of pulsation dampener and access for cleaning.

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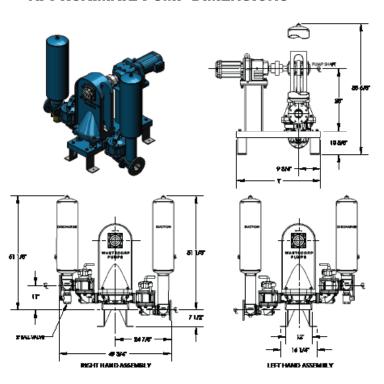




## **CUT AWAY**



# **APPROXIMATE PUMP DIMENSIONS**



# **TECHNICAL SPECIFICATIONS**

Model	Sludge Pro® 4SDWP
Connection Size	4" 150# Flanged
Typical Flow Range	0-127 GPM
Solids Handling	Max 13/4"
Displacement	1.15 gal/rev
Max. Suction Lift	25'
Max. Discharge Head	184' (80 psi) (5.1 bar)
Max. Liquid Temp.	350°F (176°C)
Operating Speed	up to 110 RPM

# **MATERIALS OF CONSTRUCTION**

	Standard	Optional
Trunnion	Neoprene (TPE) 0°F to 200°F	Santoprene -40°F to +225°F Buna-N* +10°F to +180°F Viton* -40°F to +350°F Teflon* (PTFE) +40°F to +220°F Nordel* -60°F to +280°F
Discs	Ductile Iron, ASTM A 536, Grade 65-45-12	
Ball Valve	Urethane	Teflon®
Sectionalized Construction	Cast Iron ASTM A48 Class 30	See Coating Options Below
Pedestal	Ductile iron ASTM A 536, Grade 65-45-12	
Eccentric Cam	Ductile iron ASTM A 536, Grade 65-45-12	
Drive Shaft	400 Series SS	
Connecting Rod	Ductile iron ASTM A 536, Grade 65-45-12	
Base Frame	Heavy Duty Fabricated Steel	304SS, Galvanized Steel, 316 SS

# **DRIVE SYSTEM OPTIONS**

Direct Dive	Electric Motor
Optional	Air, hydraulic, belt driven
Engine Driven	Gas or diesel

 $\label{thm:consult} \textbf{Note: Consult factory for applications exceeding maximum pressure and/or temperature indicated.}$ 

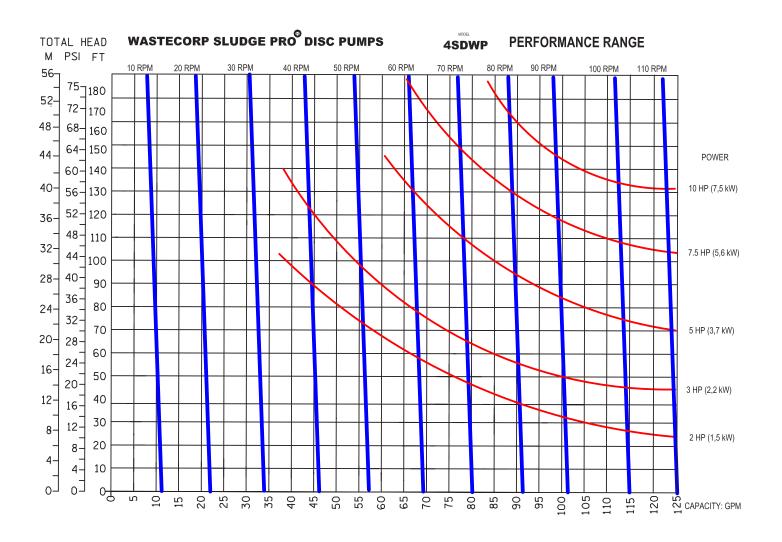
# **WETTED CASTING COATING OPTIONS**

Xylan, ETFE / PTFE, Dura-S, Nitrile, Neoprene, Nordel, Viton, Hypalon





## **PUMP CURVE**



## **SUCTION LIFTS**

Dry Prime Static Suction Lift: 25' (7.62m)

Wet Prime: 25" Hg 28.4' (8.6m)

SP. GR.:1.0 @ 68°F

SIZE: 4" x 4"

Displacement Per Stroke: 1.15 Gal/Revolution

CURVE NO.: 63910-00 MODEL: 4SDWP

RPM: VARIOUS

Curve based on water (specific gravity = 1.0), with 10 foot static lift. The performance curve shown were taken from actual tests of standard production pumps, and reflect an average performance of the pump indicated.

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