

SERIES

INI





INTRODUCTION

In this catalogue the entire range of pump models from the series INI/INI-bloc produced by our company are described.

It contains technical information about construction, and characteristic curves from each model. Imbil and its DISTRIBUTORS will always be at your disposal to supply for additional information and to offer technical assistance.

NOTES

- We reserve the right to perform modifications in our products whenever necessary and this shall not incur in obligations of any type.
- The illustrations contained in this catalogue are indicative and in case there are any questions about their interpretation you must consult the IMBIL DISTRIBUTOR.

APPLICATION INI

Pumping of liquids in wastewater, irrigation, chemical and petrochemical industries, sugarmills, distilleries paper and pulp industries, raw sewage, sugar bagasse, circulation of thermal oil, condensed liquids etc.

CONSTRUCTION

Constructed dimensionally according to the norms **DIN 24 256/ ISO 2858**, and mechanically according to the norm **ANSI B73.1**.

Horizontal shaft pumps, single stage, horizontal suction and vertical discharge, with "**BACK PULL-OUT**" construction, allowing the disassembly from the back for eventual maintenance and repair, without affecting the alignment and fixation of the piping.

Spiral housing, casted in one single piece, with the fixation supports incorporated.

The sealing between the impeller and the housing is made by a replaceable wear ring, facilitating the pump maintenance.

The Shaft Sealing is ensured by a gasket in the standard execution, or optionally by a mechanical seal.

The **Shaft** has a protective bushing in the stuffing box packing region, without contact with the pumped liquid.

The **Impeller** is closed, single flow radial and has **axial thrust balance** through the relief holes, except in the models 32-125 and 32-160.

Depending on the temperature of the pumped liquid, the pumps may be supplied with a cooling chamber.



APPLICATION INI-BLOC

The pumps INI-Bloc are indicated for the pumping of clean or cloudy liquids and can be used in building and air conditioning facilities, in cooling services, in the condensed liquids circulation, irrigation, farming, public services, industrial water supply etc.

CONSTRUCTION TECHNIQUES

Horizontal shaft pumps, single stage, horizontal suction and vertical discharge, with "BACK PULL-OUT" construction, allowing the disassembly from the back for eventual maintenance and repair, without affecting the alignment and fixation of the piping.

Housing

Volute, caste in one single piece, with the fixation supports incorporated. The discharge and suction are flanged (ANSI B16.1 FF/ B16.5 RF/EN 1092-2).

Note: some models can be supplied with threaded suction and discharge.

Impeller

The impeller is closed, single flow radial. The axial thrust balance is made through relief holes. The impeller is and keyed directly on the engine.

Pressure cover / Junction part

All the pump sizes use the Pressure cover and some also use the Junction Part.

These parts have the function of coupling the Housing to the Engine flange, allowing a perfect alignment between them.

Sealing

Through Mechanical Seal, TYPE 21

Protective Bushing

Surrounds the motor axle in the sealing region, preventing the pumped liquid from getting in contact with the shaft.

Electric Motor

Is supplied with the pump.

Standardized with Flange and shaft Stub JM/ JP according with the norm NEMA.

Motor Characteristics:

Protection Degree: IP 55

Insulation: Class B (130° C) - NBR 7094

Service Factor: 1.15 (up to 50 HP) – 1.00 (above 50 HP)

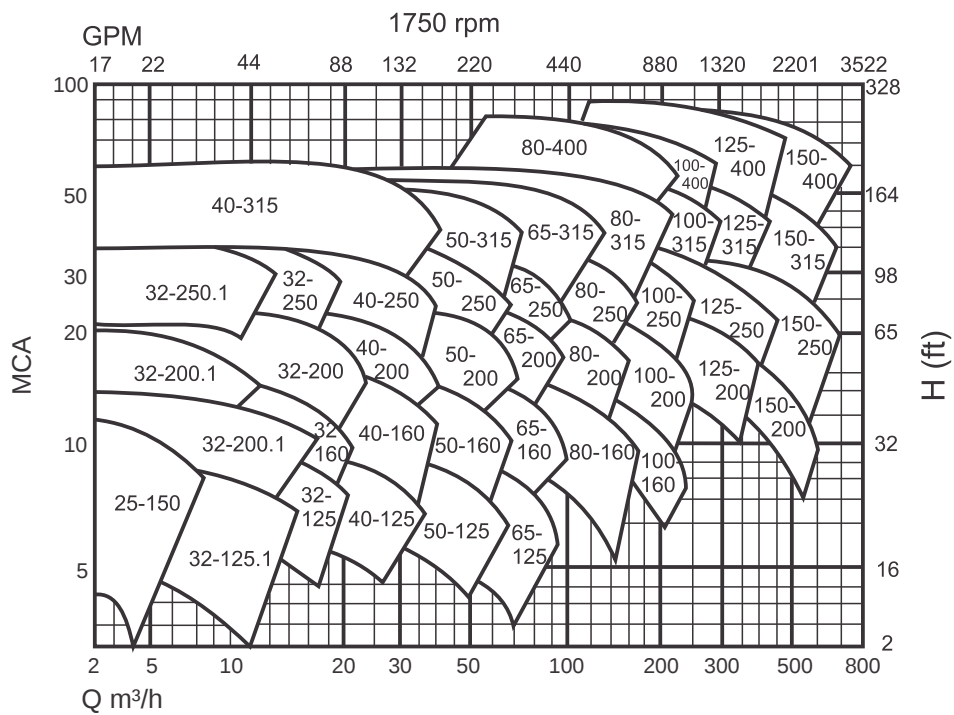
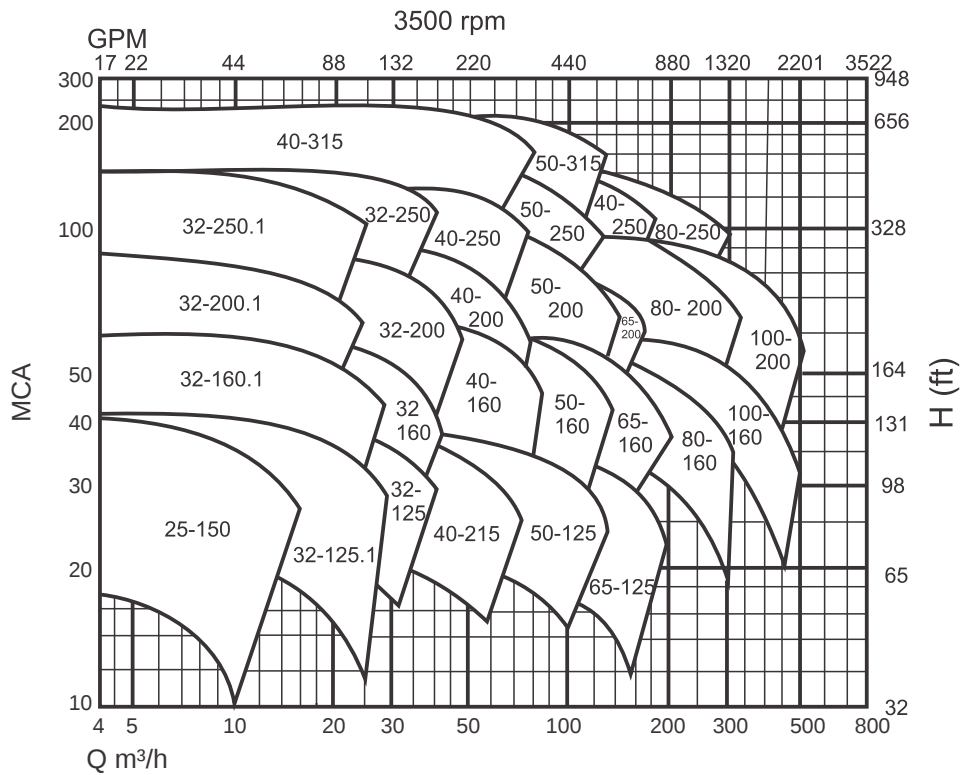
Rotation: 3500/ 1750 RPM

Frequency: 60Hz

Note: when purchasing the pump kit (without the motor), please inform the motor manufacturer.



Range Coverage Chart



TECHNICAL DATA

- Suction Maximum Pressure (bar):

10 bar

- Discharge Maximum Pressure according to the Temperature:

See Figures 1, 2, 3 and 4 (page 7).

DP = SP + DiffP (Q = 0)

DP = Discharge Pressure

SP = Suction Pressure

DiffP= Differential Pressure

- Minimum/maximum pressure for models with no cooling chamber (°C):

With packing = -50/ + 105 °C.

With Mechanical Seal according to manufacturer recommendation.

- Minimum/Maximum Temperature for models

with refrigeration chamber (C°):

With packing = see Figures 1 and 2 (pag 8);

With Mechanical Seal according to manufacturer recommendation.

- Pressure of Hydrostatic Test (bar):

According to ANSI B 73.1

- Rotation direction:

Clockwise, as seen from the actuation side.

- Type of oil that should be used during lubrication:

Up to 1800 rpm - Castro

I Hyspin AWS 68.

Above 1800 rpm - Castrol Hyspin AWS 46.

The values indicate in the table below for cooling liquid flow are based in a $\dot{V}$ of 15 °C. The maximum temperature at the cooling chamber outlet is 50 °C

Models		Unit	25-150 32-125.1 32-160.1 32-200.1 32-125 32-160 32-200 40-125 40-160 40-200 50-125 50-160 50-200 65-125														32-250.1 32-250 40-250 50-250 65-160 80-200 80-160						40-315 50-315 65-250 80-200 80-250 100-160 100-200						65-315 80-315 80-400 100-250 100-315 100-400 125-200 125-250 125-315 125-400 150-200 150-250						150-315 150-400									
Bearing Housing			130														140						140 R						150						160									
Impeller width			mm	6	7	5	6	5	6	14	12	9	5	6	14	20	16	11	25	8	8	17	31	9	9	13	13	13	23	36	32	13	18	13	23	40	37	30	25	59	48	39	33	
GD ² rotating set with water			Kg.m ²	0.0216	0.0140	0.0224	0.0760	0.0239	0.0785	0.0145	0.0334	0.0639	0.0190	0.0395	0.0749	0.0263	0.1800	0.1921	0.1879	0.1919	0.0520	0.0983	0.0640	0.4395	0.4801	0.2231	0.1569	0.2903	0.1039	0.1801	0.5121	0.5695	1.2787	0.3171	0.6101	1.3830	0.2231	0.4101	0.7739	1.6911	0.2917	0.4657	0.8681	1.8601
Weight in cast iron			Kg	28	34	34	42	37	45	38	38	48	40	41	47	49	68	67	73	73	70	60	90	103	107	89	93	105	106	108	125	132	161	131	143	178	135	157	156	192	182	193	245	280
Maximum rotation			rpm	3500														1750																										
Refrigeration liquid volumetric flow according to pumping temperature	140 °C		1,2														2,2														3,1						3,7							
	160 °C		1,5														2,7														3,3						4,5							
	200 °C		2,2														3,3														4,4						4,7							
	250 °C		3,0														4,0														5,6						7,3							
	350 °C		4,0														4,9														7,0						8,0							
Refrigeration fluid maximum pressure			bar	7																																								
Maximum / minimum volumetric flow				0,1 Qot/1,1 Qot														0,15 Qot/1,1 Qot																										
Flanges	Iron/ Bronze	Stander	ANSI B 16.1 125 Lb FF														250 Lb FF	125 Lb FF	250 Lb FF	*	**	B 16.1 125 Lb FF																						
		Opcional	—														125 Lb FF	250 Lb FF	125 Lb FF	**	*	B 16.1 205 Lb FF																						
	Steel	Stander	ANSI B 16.5 150 Lb RF														B 16.1 150 Lb RF																											
		Opcional	—														B 16.1 300 Lb RF																											
Bearings				6303 C3														6308 C3						---	6308 C3						6310 C3						6312 C3							
P/N Maximum admissible			CV/rpm	0,0175														0,0330						0,0460						0,101						0,157								
P/N Maximum admissible for pumps with SAE 40 Impeller			CV/rpm	0,00707														0,01868						0,02420						0,03629						0,5757								
☑ Packing			mm	10																												12,5						12,5						

*125Lb FF

**250Lb FF

***Bearing Pump Side: NU 308 EC/Bearing Driver Side: 7308(2x)

TECHNICAL DATA

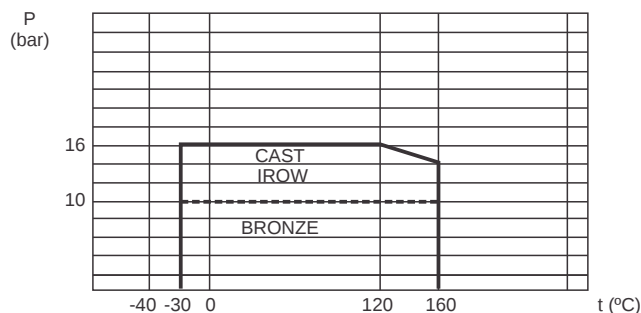


Fig. 1 – Maximum discharge pressure according to temperature.

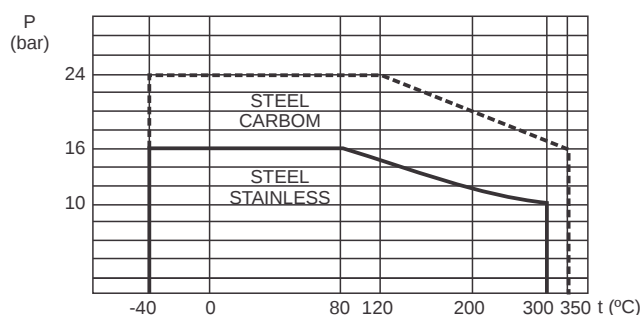


Fig. 2 Maximum discharge pressure according to temperature.

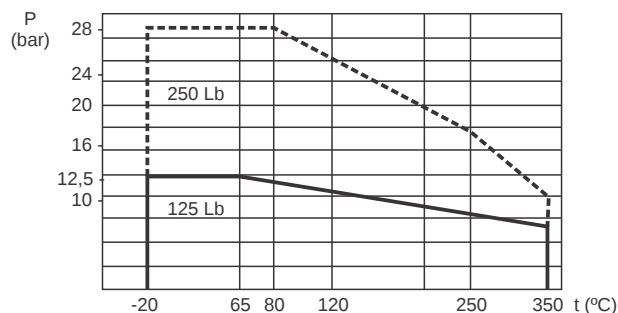


Fig. 3 - Flanges ANSI B 16.1. Adccesitable pressure according to temperature.

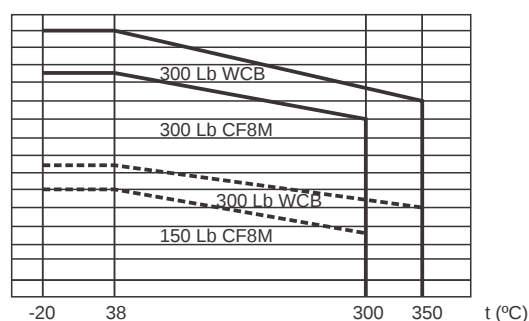


Fig. 4 - Flanges ANSI B 16.5. Accesitable pressure according to temperature.

- Peripheral speed (m/s).

When determining the pump operation rotation, besides the maximum discharge pressure the maximum peripheral speed of the motor must be considered, according to its construction material.

GG 20	40 m/s
GGG 40	60 m/s
SAE 40	60 m/s
CF8M	80 m/s

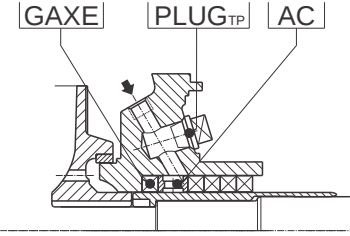
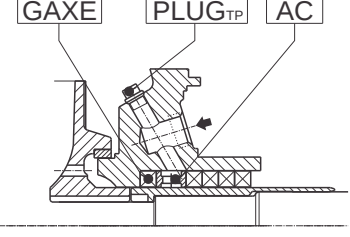
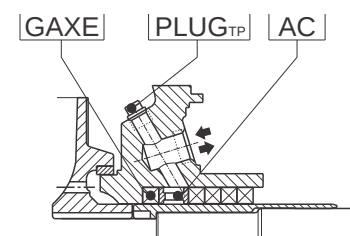
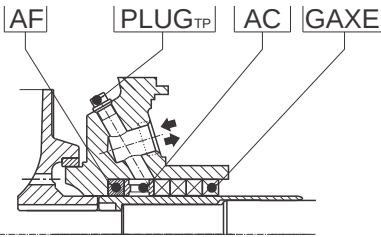
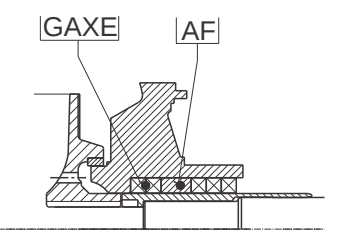
- The **NPSH** values required are found in the characteristic curves of each model, being necessary to add 0.5 m as a measure fabrication safety.

- For the execution with a CF8M stainless steel impeller, it's necessary to reduce the outputs found in the characteristic curves according to what is indicated next:

Impeller width	Reduce
Up to 12 mm	3 points
From 12 to 15 mm	2 points
Over 15 mm	No reduction

- For the pump selection, use the characteristic curves that refer to water at room temperature and specific weight equal to 1.0 kgf/ dm³.

TECHNICAL DATA

1		Pumping of non-aggressive clear fluids. Sealing through internal source. Temperature up to 160°C.
2		Pumping of toxic, aggressive fluids and for pumps suctioning from a tank subject to vacuum. Sealing with clear liquid through external source. Temperature up to 105°C.
3		Pumping of fluids with suspended solid particles and/or when avoiding contamination from external source. Temperature up to 105°C.
4		Pumping of fluids with abrasive particles or particles prone to crystallization. Flushing with clear liquid from external source. Temperature up to 105°C.
5		Pumping of thermal oils with temperatures higher than 180°C (Rothaterm Packing).

The manufacturing codes 2, 3 and 4 may only be applied for models without refrigeration chamber.

- Volumetric flow rate of sealing liquid (l/min):

Sealing = approximately 1 l/min

Washing = approximately from 3 to 5 l/min.

- Pressure of external sealing liquid (bar):

$1 + \frac{DP}{2}$ for models 32-125 and 32-160.

$1 + SP$ for the all the other models.

DP = Discharge Pressure

SP = Suction Pressure

The driver is performed by means of flexible coupling, with or without spacer, by: electric motor, combustion engine, etc.

The driver may be performed by pulleys and belts as long as reinforced intermediate bearings are used.

- Power reserve for driver in relation to power consumed by pump (HP):

Up to 2 HP approximately 20% of reserve.

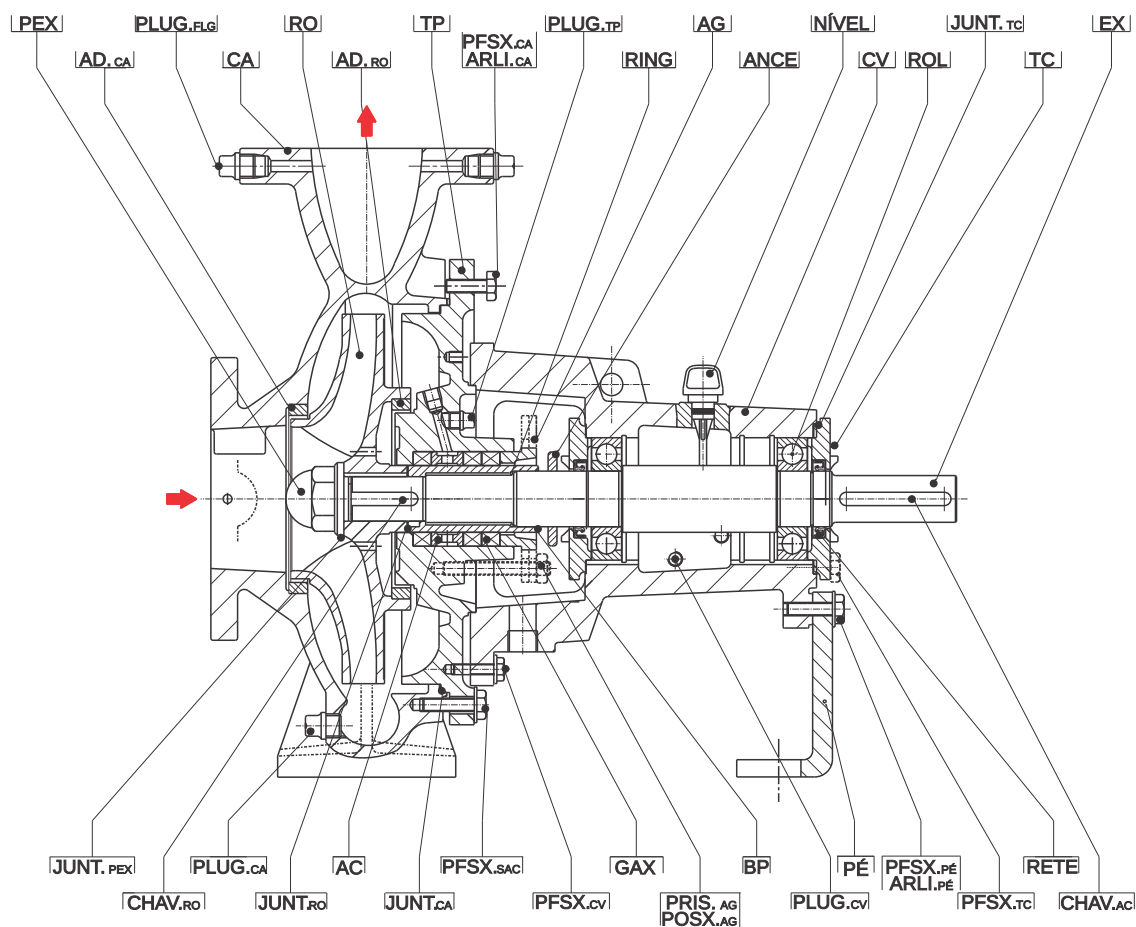
Up to 20 HP approximately 15% of reserve.

Over 20 HP approximately 10% of reserve.

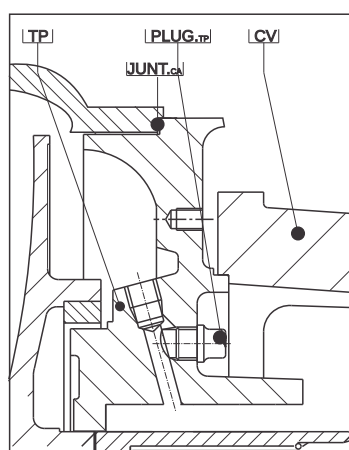
The following accessories are optionally available:

- IMBIL standard coupling or from other manufacturers.
- IMBIL standard coupling protector.
- IMBIL standard base, in plate or U-shaped.
- IMBIL standard counterflange.

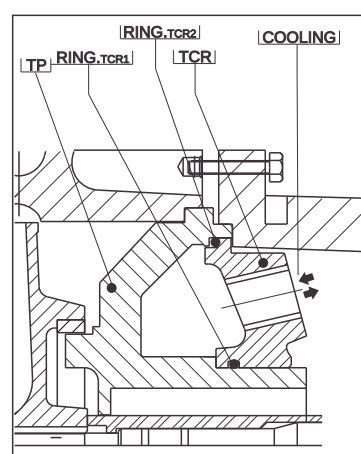
CROSS SECTION AND IDENTIFICATION OF PARTS



DETAIL OF PRESSURE COVER



DETAIL COOLING CHAMBER



For Models

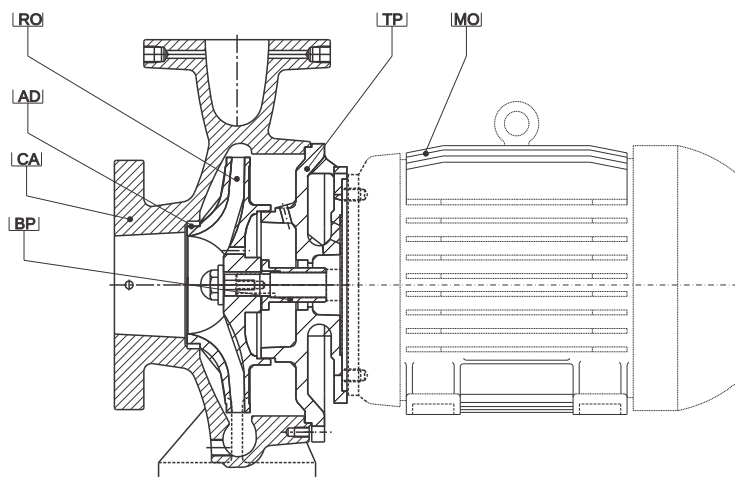
130	32, 40, 50, 65-125	32, 40, 50-160
140	65, 80-160	
150	125, 150-200	
160	150-315	

PART LIST – INI

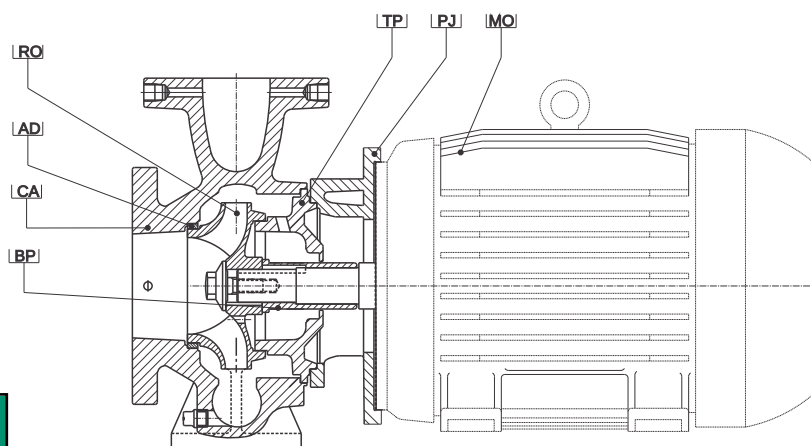
Part	Denomination	Ref.	Material	Qty	Reference notes
AC	Lantern ring		A48 CL30	1	① Only applicable for sealing codes 4 and 5 ② Qty = 8 in models: 32/ 40/ 50/ 65/ 80/ 100-200 and 100-160 Qty. = 10 in models: 32/ 40/ 50/ 65/ 80/ 100/ 125 and 150-250 Qty. = 12 in models: 40/ 50/ 65/ 80/ 100 and 125-315 Qty. = 16 in models: 80/ 100/ 125 and 150-400 ③ Only applicable for models with refrigeration ④ Qty. = 6 for bearing housing I30 and I40. Qty. = 8 for bearing housing I50 and I60. ⑤ Only applicable in models: 32/ 40/ 50/ 65/ 80/ 100-200 32/ 40/ 50/ 65/ 80/ 100/ 125/ 150-250 40/ 50/ 65/ 80/ 100 and 125-315 80/ 100/ 125 and 150-400 100-160
ANCE	Centrifuge ring		Nylon	1	
AD.CA	Volute case wear ring		A48 CL30	1	
AD.RO	Impeller wear ring		A48 CL30	1	
AF	Back ring	1	A48 CL30	1	
AG	Stuffing box packing gland		A48 CL30	1	
ARLI.CA	Smooth washer of volute case	2	SAE 1020	8	
ARLI.PÉ	Smooth washer of feet		SAE 1020	1	
BP	Shaft sleeve		SAE 1020	1	
CA	Volute case		A48 CL30	1	
CV	Bearing Housing		GG-20	1	
CHAV.ACP	Coupling Key		SAE 1045	1	
CHAV.RO	Impeller key		SAE 1045	1	
EX	Shaft		SAE 1045	1	
GAXE	Packing		Graphitized	1	
JUNT.CA	Volute case joint		K. oilit	1	
JUNT.PEX	Shaft nut joint		K. oilit	1	
JUNT.TC	Bearing housing cover joint		Velumoiide	2	
JUNT.RO	Impeller joint		K. oilit	1	
RING. BP	Shaft sleeve o'ring		Nitrilic	1	
RING.TCR1	Refrigeration cover o'ring	3	Nitrilic	1	
RING.TCR2	Refrigeration cover o'ring	3	Nitrilic	1	
PFSX.CA	Volute case screw	2	SAE 1020	8	
PFSX.TC	Bearing housing cover screw		SAE 1020	8	
PFSX.CV	Bearing housing screw	4	SAE 1020	6	
PFSX.PÉ	Feet screw		SAE 1020	1	
PFSX.SAC	Cover opener screw	5	SAE 1020	1	
PÉ	Feet		GG-20	1	
PLUG.CA	Volute case plug		Galvanized iron	1	
PLUG.FLG	Flange plug		Galvanized iron	3	
PLUG.TP	Pressure cover plug		Galvanized iron	2	
PLUG.CV	Bearing housing plug		Galvanized iron	2	
POSX.AG	Stuffing box packing gland nut		SAE 1020	2	
PEX	Shaft nut		SAE 1045	1	
PRIS.AG	Tap bolt of stuffing box		SAE 1045	2	
RETE	Retainer		Nitrílica	2	
ROL	Ball bearing		Steel	2	
RO	Impeller		GG-20	1	
TCR	Refrigeration chamber cover	3	GG-20	1	
TP	Pressure cover		GG-20	1	
TC	Bearing housing cover		GG-20	2	
Nível	Oil dip stick		Nylon	1	

Note: The materials specified for the parts are for standard pumps. The parts can be manufactured in the following materials: nodular iron, carbon steel, stainless steel, bronze, aluminum and special alloys and or other material according to the purpose of the pump.

INI-BLOC PUMP



INI-BLOC PUMP (With coupling pieces)

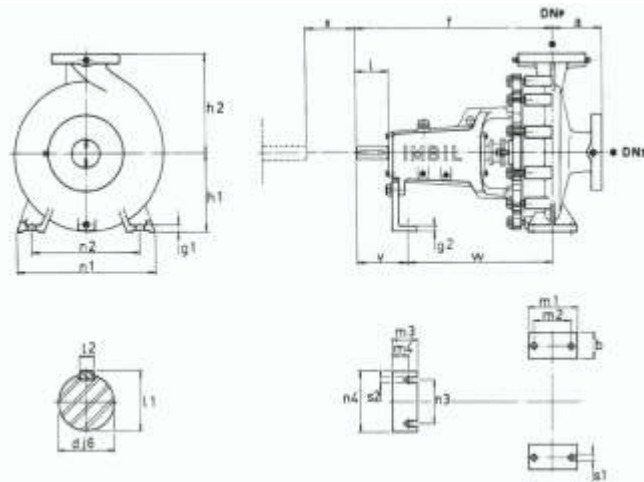


Part	Qty.	Denonination
AD	01	Wear Ring
BP	01	Shaft Sleeve
CA	01	Volute Case
MO	01	Engine
PJ*	01	Coupling Piece
RO	01	Impeller
TP	01	Pressure Couver

* Used only some models, when required



BASIC DIMENSIONS (mm) – INI



Bearing Hosing	Models	Pump dimensions						Feet dimensions																		Shaft End				
		DN _s	DN _p	a	f	h ₁	h ₂	b	g ₁	g ₂	m ₁	m ₂	m ₃	m ₄	n ₁	n ₂	n ₃	n ₄	s ₁	s ₂	v	w	d _{j6}	l	l ₁	l ₂	x			
I 30	25-150	32	25	73	400	112	160	50	15	6,5	100	70	64	38	190	140	110	152,4	14	14	118	282	24	50	26,9	8	100			
	32-125.1	50	32	80	385	112	160	50	15	6,5	100	70	64	38	190	140	110	152,4	14	14	100	285	24	50	26,9	8	100			
	32-160.1	50	32			132	160								240	190														
	32-200.1	50	32			160	180								240	190														
	32-125	50	32			112	160								190	140														
	32-160	50	32			132	160								240	190														
	32-200	50	32			160	180								240	190														
	40-125	65	40	100	385	112	140	50	15	6,5	100	70	66,5	41,5	210	160	110	152,4	14	14	100	285	24	50	26,9	8	100			
	40-160	65	40			132	160								240	190														
	40-200	65	40			160	180								265	212														
	50-125	80	50			132	160								240	190														
	50-160	80	50			160	180								265	212														
	50-200	80	50			160	200								265	212														
	65-125	100	50			160	180	65	18			125	95			280	212													
I 40	32-250.1	50	32	100	500	180	225	65	18	9,5	125	95	64,5	39,5	320	250	110	152,4	14	14	130	370	32	80	35,3	10	100			
	32-250	50	32	100		180	225								320	250														
	40-250	65	40	100		180	225								320	250														
	50-250	80	50	125		180	225								320	250														
	65-160	100	65	125		160	200								280	212														
	65-200	100	65	100		180	225								320	250														
	80-160	125	80	100		180	225								320	250														
I 40 R	65-250	100	65	125	500	200	250	80	9,5				64,5	39,5	360	280	110	152,4	18	14	130	370	32	80	35,3	10	140			
	80-250	125	80			225	280								400	315											140			
	100-160	125	100			200	280								360	280											140			
	100-200	125	100			200	280								360	280											140			
	40-315	65	40			200	250	345		280	140																			
	50-315	80	50			225	280	345		280	140																			
	80-200	125	80			180	250	345		280	140																			
I 50	65-315	100	65	125	530	225	280	80	9,5		160	120	61,5	36,5	400	315	110	152,4	18	14	160	370	42	110	45,1	12	140			
	80-315	125	80	125		250	315								400	315														
	80-400	125	80	125		280	355								435	315														
	100-250	125	100	140		225	280								400	315														
	100-315	125	100	140		250	315								400	315														
	125-200	150	125	140		250	315								400	315														
	125-250	150	125	140		250	355	400		315	22																			
	100-400	125	100	140		280	355	500		400																				
	125-315	150	125	140		280	355	500		400																				
	125-400	150	125	140		315	400	500		400																				
	150-200	200	150	160		280	375	500		400																				
	150-250	200	150	160		280	375	500		400																				
	150-315	200	150	160		280	375	500		400																				
I 60	150-315	200	150	160	670	315	400	100	20	15	200	150		38	550	450	140	210	22	20	170	500	48	110	51,1	14	180			
	150-400	200	150			400	400																							

Model	Motor		Dimensions																							
	4 POLOS	2 POLOS	Dns	Dnp	A	B	C	D	E	F	G	H	J	L	M	N	P	Q	R	S	T	U	ØV1	ØV2	X	
32-125		2/ 3 CV	50	32		361	89	150	112		138	100	90	140	140	190		50	42	38	164	131		10		
		4 CV				386		125			125	140	160						156	173						
		5 CV				411	99	140			135	140	100						160	173						
		6/ 7,5 CV				432	112	140			142	112	190						177							
32-160		2/ 3 CV				80		363	89	150	132	70	140	100	90	140			50	42	38	164	131		10	
		4 CV						388		125			125	140	160					156	173					
		5 CV						413	99	140			137	100	160					173						
		6/ 7,5 CV						434	112	140			144	112	140					220	177					
32-200	1,5/ 2 CV							360	89	150	160		137	100	90	140	190	240		50	42	38	164	131		10
	3 CV							385		125			125	140	160						156	173				
		6/ 7,5 CV						431	112	140			141	112	180						190	177				
		10 CV						471	135	178			160	132	216						187					
		12,5/ 15 CV						509		210			205	160	254						225	256				
		20/ 25 CV						614	155	210			205	160	254						225	256				
32-250	3 CV							89	150	180	95		125	90	140		250	320	65	42	38	164	156		125	
	4 CV							99	140				140	100						160	160	173				
		20/ 25 CV						155	210				210	160						225	254	308	256			
		30 CV						177	241				241	180						279	318	332				
40-125		4 CV			65	40		387	89	150	112		139	125	90	140		160	210		42	38	164	156		12
		5 CV						412	99	136			100	140	160						173					
		6/ 7,5 CV	433	112				140	143	112			190	177												
		10 CV	473	135				140	162	132			216	187												
40-160	1,5/ 2 CV			80				364	89	150	132	70	140	100	90	140		190	240	50	42	38	164	131		10
		10 CV						476	135	140			164	140	132						160	216	187			
		12,5/ 15 CV						514	135	178			206	178	210						254	225	256			
		20 CV						616	155	210			206	160	254						225	256				
40-200	3 CV							385	89	150	160		137	125	90	140		212	265		42	38	164	156		15
	4 CV							514	99	134			140	100	160						173					
		20/ 25 CV						614	155	210			205	160	254						308	256				
		30 CV						677	177	241			218	241	180						279	318	332			
40-250	4/ 5 CV							408	99	140	180	95	120	140	100	160		250	320	65	50	44	188	173		125
	6 CV							429	112	140			127	140	212						190	177				
		25 CV						-	155	210			-	210	254						308	256				
		30 CV						678	177	241			207	241	180						279	318	332			
		40 CV						744	195	267			219	267	305						370					
		50 CV						782		305																

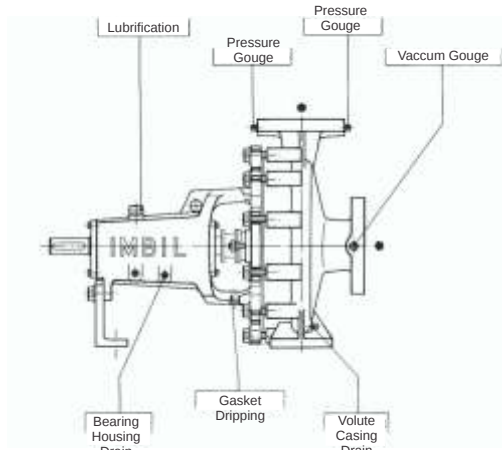
BASIC DIMENSIONS (mm) – INI-BLOC

Model	Motor		Dimensions																									
	4 POLOS	2 POLOS	Dns	Dnp	A	B	C	D	E	F	G	H	J	L	M	N	P	Q	R	S	T	U	ØV1	ØV2	X			
50-125	1/ 1,5 CV		80	50	100	-	89	150					100	90	140				42	38	164	131			10			
		10 CV				476	135	140	132		165	140	132	160	216	190	240				55	51	248	187			12	
		12,5/ 15 CV				514		178				178										225						
3 CV		-				89	150			-	125	90		140						42	38	164	156			10		
4 CV						99	140				140	100	180	160						50	44	188	173			12		
	20/ 25 CV	616				155	210			207	210	160		254							65	64	308	256			15	100
50-200	4/ 5 CV				411	99	140	160	70	135	140	100	160			212	265	50		50	44	188	173			12		
	6 CV				432	112				142		112	190							48	220	177						
		25 CV			615	155	210			206	210	160	200	254						65	64	308	256			15		
		30 CV			678	177	241			219	241			279						75	80	350	294					
		40 CV			744	195	267			231	267		180	318						85	82	385	332			19		
50-250	6 CV						-	112		180		-		112	225	190	250	320		50	48	220	177					
50-315	7,5/ 10 CV						474					150											187			12		
	10 CV				470	135	140			146	140	132	280	216	280	345				55	51	248		14				
	12,5/ 15 CV				508		178	225			178											225						
	20 CV				155	210			210	160		254						65	64	308	256			15				
65-125	2 CV				-	89	150			-	100	90		140				42	38	164	131			10				
		15 CV				135	178				178	132	180	216				55		51	248	225			12			
	20 CV		314	155	210			193	210	160		254						64	308	256				15				
65-160	4 CV		414	99	140	160	95	125	140	100	160			212	280	65		50	44	188	173			12	125			
		25 CV	622	155	210			196	210	160		254						65	64	308	256							
		30 CV	679	177	241			209	241	180	200	279						75	80	350	294			15				
		40 CV	745	195	267			211	267	200		318						85	82	385	332			19				
				99						100		160							44	188	173							
65-200	6 CV				122				140	180		112						50		48	220	177			12			
	7,5/ 10 CV				135			-			140	132		216				55	51	248	187							
		30 CV			177	241			241	180	225	279	250	320				75	80	350	294			15				
		40 CV				267			267	200		318								332			19					
		50 CV			305			305				370						85	82	385	370							
65-250	7,5/ 10 CV				472		140		200		140		250	216	280	360				187								
	12,5/ 15 CV				510	135	178		120		136	178	132		216		80	55	51	248		18	12	160				
	15 CV				-						-									225								
65-315	20 CV				604	155	210	225			170	210	160	280	254	315	400		65	64	308	256			15			
	25/ 30 CV				667	177	241				183	241	180		279				75	80	350	294						
80-160	5 CV		125	80	125		99						100	160				50		44	188	173			12	125		
	6 CV					112			180				112	225	190	250				48	220	177						
	7,5 CV					-	135	140		95		140		135	216					55	51	248	187					
6 CV						112						112	190		320	65			50	48	220	177		14				
7,5/ 10 CV																					187							
12,5/ 15 CV						135			200				132		216					55	51	248						
80-200	12,5/ 15 CV						502		178		225		128	178		280						225						
	20 CV						604	155	210				170	210	160		254			65	64	308	256			15		
	25/ 30 CV						674	177	241				190	241	180		279	315	400		75	80	350	294				
80-250	40 CV						740	195	305	250			202	267	305	315	305			85	82	385	332			19		
	50 CV						778		305					305								370						
							604	135	178	200	120		230	178	132		216	280	360	80	55	51	248	225		18	160	
100-200	12,5/ 15 CV				100				155	210			210	160	280	254				65	64	308	256			15		
20 CV								177	241			241	180	2 0	279							75	80	350	294			
25/ 30 CV									267			-	180	200	315	318	315	400				85	82	385	332			19
40 CV			195					305	250			305										370						
50 CV								305				305											370					
100-315	60 CV																											
100-400	75 CV				140	830	243	280	280	150	199	286	225	355	356	400	500	100	105	80	436	391	22		200			
125-200	20 CV		150	125		610	155	210			176	210	160	315	254				65	64	308	256						
	25 CV																											
	25/ 30 CV						177	241	250	120		241	180		279	315	400	80		75	80	350	294	18	15	160		
40 CV											267			355						85	82	385	332		19			
50 CV						195		305				305											370					
150-200	20 CV		200	150	160		155	210				210	160		254	450	550		65	64	308	256			15			
	25/ 30 CV																			75	80	350	294					
	40 CV																											
50 CV																												
60 CV																												
150-250	40 CV					-	195	267	280	150	-	267	200	375	315	400	500	100	85	82	385	332	22	19	200			
	50 CV					-		305			-	305									370							
	60 CV					-	243	286			-	286	225		356				105	80	436	391						

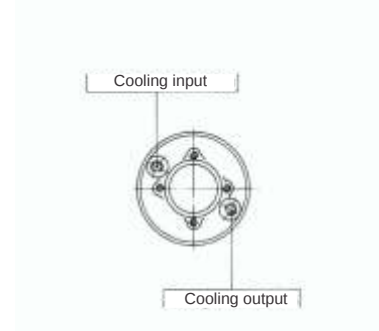
Notes:

- 1 – Models with engine with power different from those described above may be supplied, for such orders, please, contact IMBIL.
2 –The following models are available with Threaded Suction/Pressure:
32-125, 32-160, 32-200,40-125,40-160,40-200,50-125 and 65-160.
3 – Consult IMBIL for any missing dimensions.

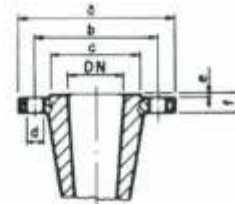
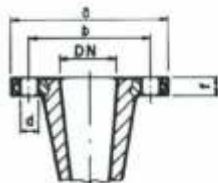
CONNECTION SIZES AND FLANGE TABLE



Detail of the cooling cap



Connection / Denomination	BSP screw threads				
	I 30	I 40	I 40 R	I 50	I 60
Pressure gauge	3/8"	3/8"	3/8"	1/2"	1/2"
Pressure/Vacuum Meter	3/8"	3/8"	3/8"	1/2"	1/2"
Volute case drain	3/8"	3/8"	3/8"	1/2"	1/2"
Bearing Housing Drain	1/4"	1/4"	1/4"	1/4"	1/4"
Lubrication	-	-	-	-	-
Dripping	1/2"	1/2"	1/2"	3/4"	3/4"
Inlet refrigeration	1/2"	1/2"	1/2"	1/2"	1/2"
Outlet refrigeration	1/2"	1/2"	1/2"	1/2"	1/2"



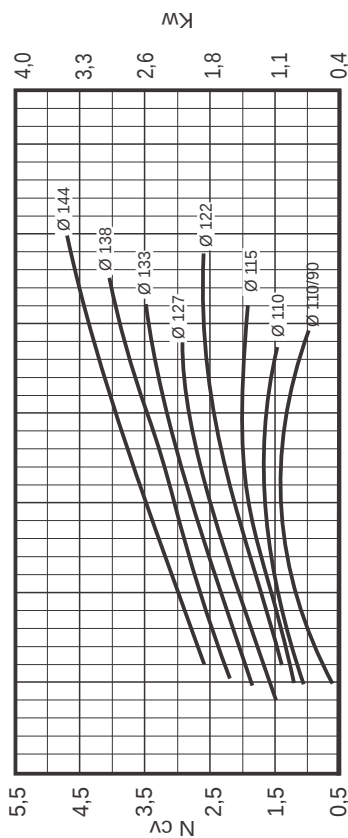
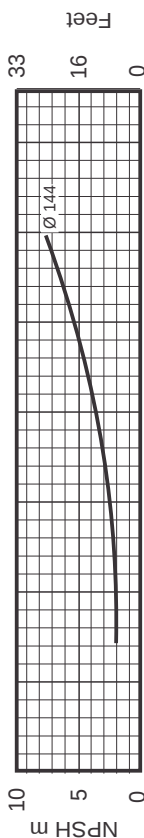
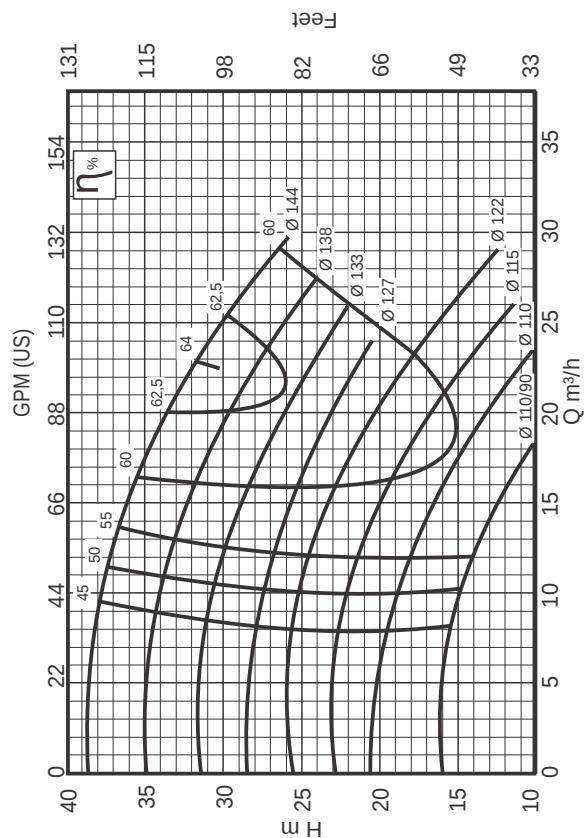
	ANSI B 16.1FF Standard	a	b	d	f	Number of holes
25	125 Lb	108	79	16	11	4
	250 Lb	124	89	19	18	4
32	125 Lb	117	89	16	13	4
	250 Lb	133	98	19	17	4
40	125 Lb	127	98	16	14	4
	250 Lb	155	114	22	19	4
50	125 Lb	152	120	19	16	4
	250 Lb	165	127	19	20	8
65	125 Lb	178	140	19	17	4
	250 Lb	190	149	22	24	8
80	125 Lb	190	152	19	19	4
	250 Lb	209	168	22	27	8
100	125 Lb	228	190	19	24	8
	250 Lb	254	200	22	30	8
125	125 Lb	254	216	22	24	8
	250 Lb	279	235	22	35	8
150	125 Lb	279	241	22	25	8
	250 Lb	317	270	22	36	12
200	125 Lb	343	298	22	28	8
	250 Lb	381	330	25	41	12

	ANSI B 16.1FF Standard	a	b	c	d	e	f	Number of holes
25	150 Lb	110	79,4	50,8	16	2,0	14,7	4
	300 Lb	125	88,9	50,8	19	2,0	17,9	4
32	150 Lb	115	88,9	63,5	16	2,0	16,3	4
	300 Lb	135	98,4	63,5	19	2,0	19,5	4
40	150 Lb	125	98,4	73,0	16	2,0	17,9	4
	300 Lb	155	114,3	73,0	22	2,0	21,1	4
50	150 Lb	150	120,7	92,1	19	2,0	19,5	4
	300 Lb	165	127,0	92,1	19	2,0	22,7	8
65	150 Lb	180	139,7	104,8	19	2,0	22,7	4
	300 Lb	190	149,2	104,8	22	2,0	25,9	8
80	150 Lb	190	125,4	127,0	19	2,0	24,3	4
	300 Lb	210	168,3	127,0	22	2,0	29,0	8
100	150 Lb	230	190,5	157,2	19	2,0	24,3	8
	300 Lb	255	200,0	157,2	22	2,0	32,2	8
125	150 Lb	255	215,9	185,7	22	2,0	24,3	8
	300 Lb	280	235,0	185,7	22	2,0	35,4	8
150	150 Lb	280	241,3	215,9	22	2,0	25,9	8
	300 Lb	320	269,9	215,9	22	2,0	37,0	12
200	150 Lb	345	298,5	269,9	22	2,0	29,0	8
	300 Lb	380	330,2	269,9	25	2,0	41,7	12



INI 32-125.1

3500 rpm

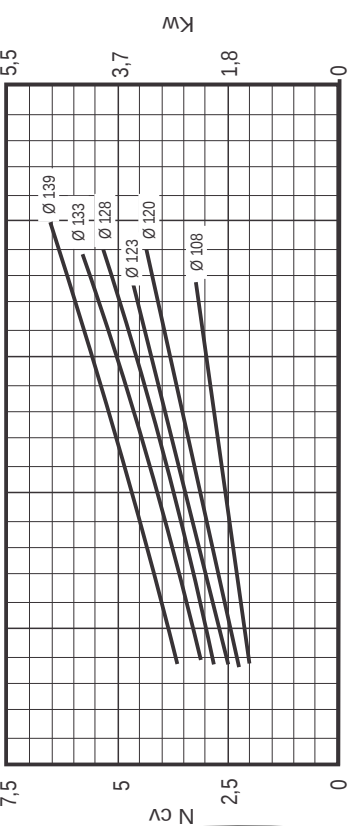
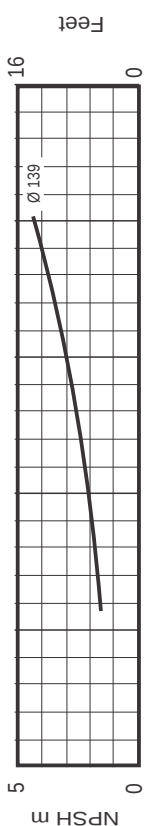
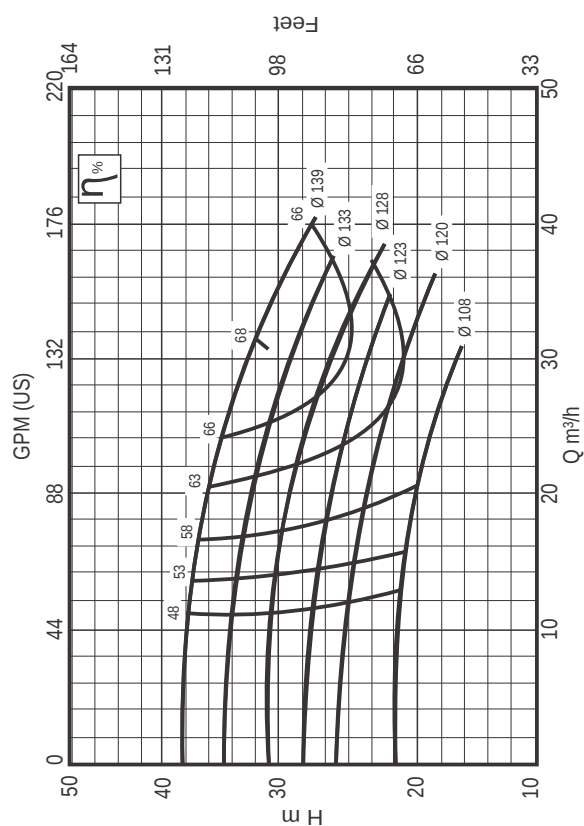


Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 144 mm
Impeller Ø Min. 110/90 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$

INI 32-125

3500 rpm



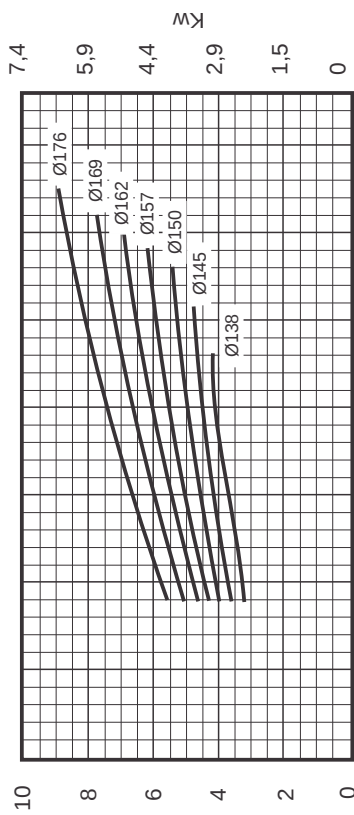
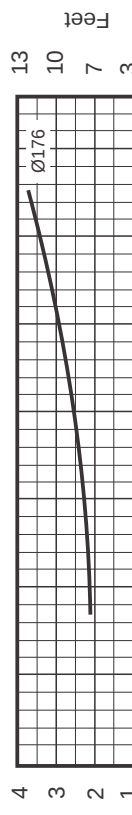
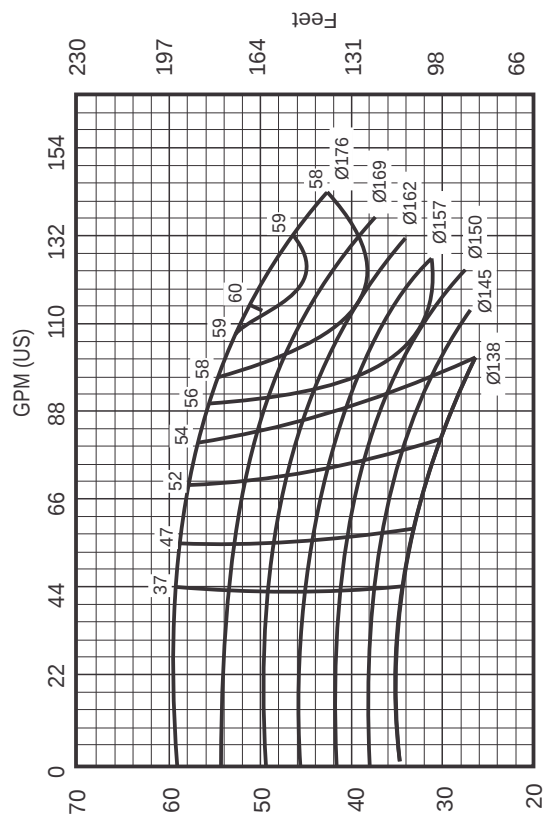
Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 139 mm
Impeller Ø Min. 108 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$



3500 rpm

INI 32-160.1

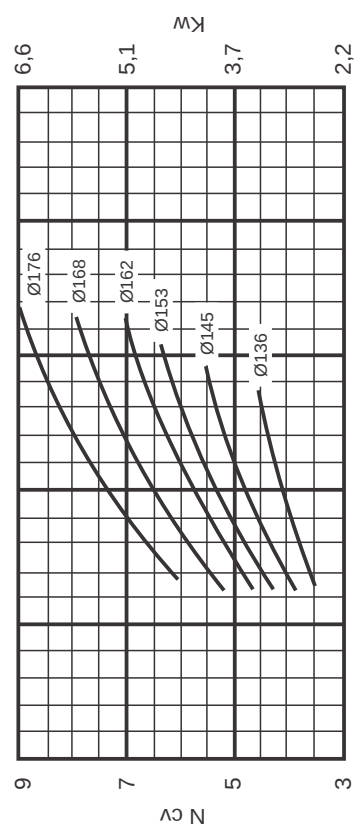
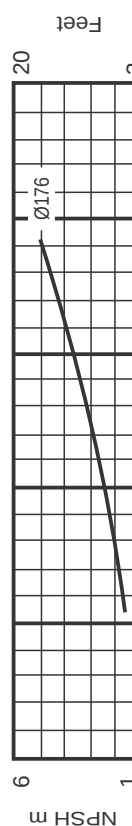
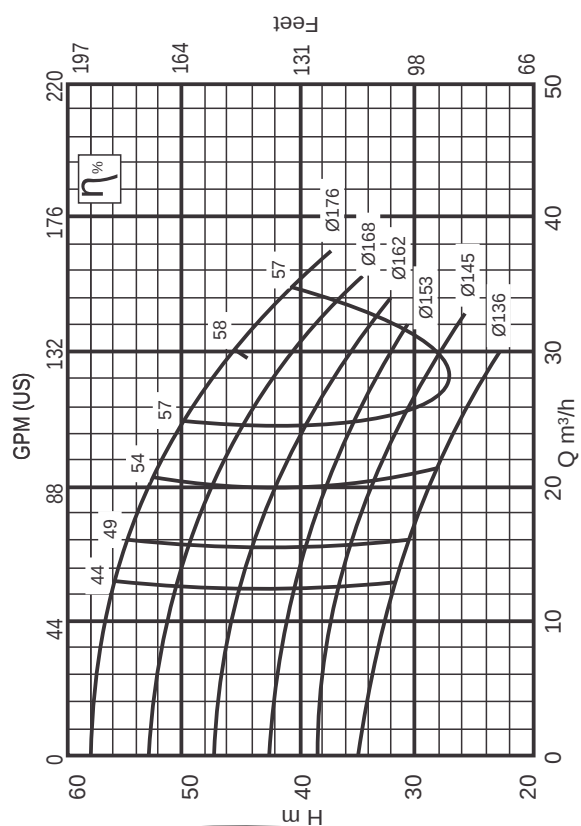


Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 176 mm
Impeller Ø Min. 138 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 32-160

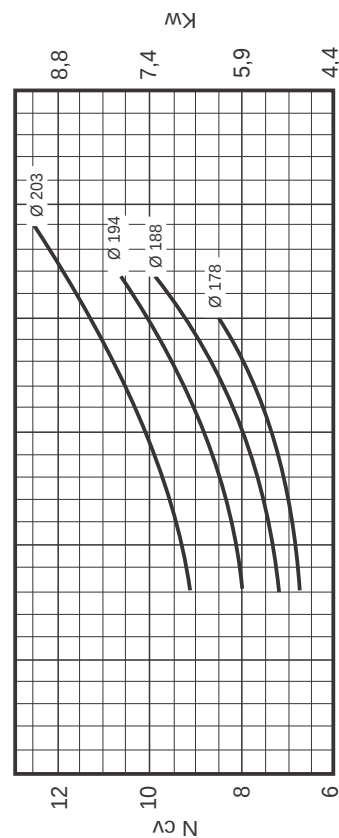
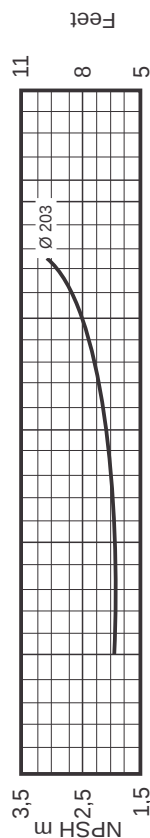
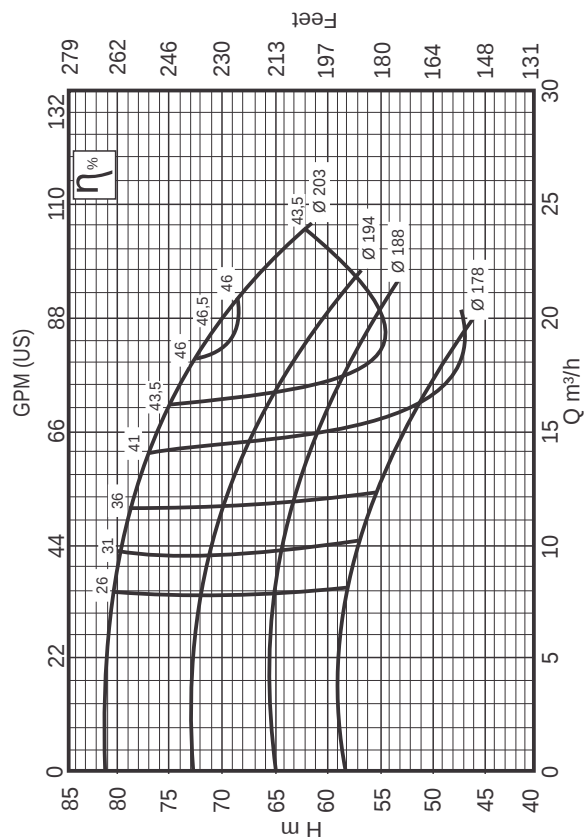


Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 176 mm
Impeller Ø Min. 136 mm
Impeller of Width 5 mm
Viscosity $\mu = 1 \text{ cP}$



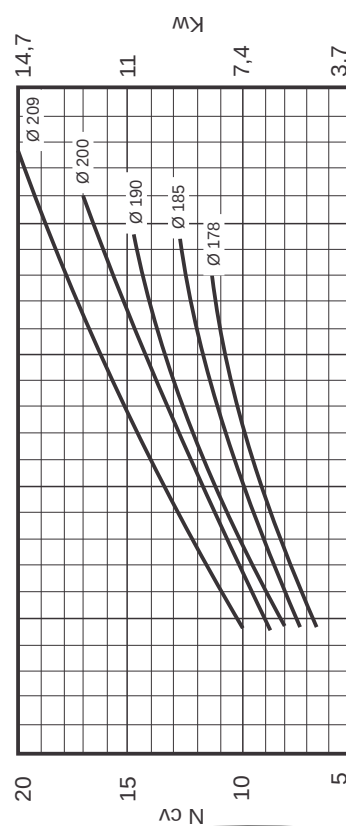
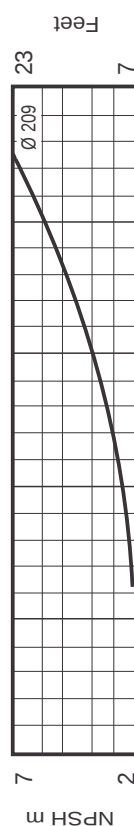
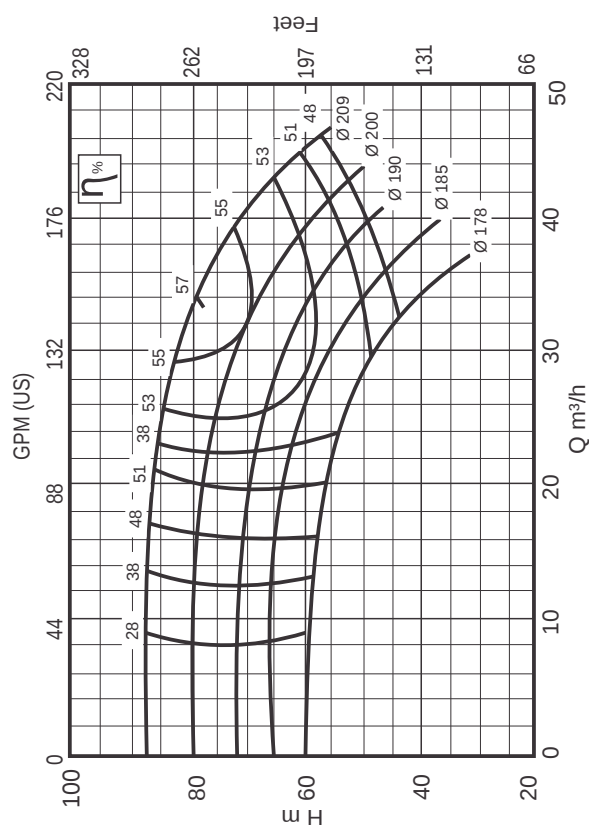
INI 32-200.1



Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 203 mm
Impeller Ø Min. 178 mm
Viscosity $\mu = 1 \text{ cP}$

INI 32-200



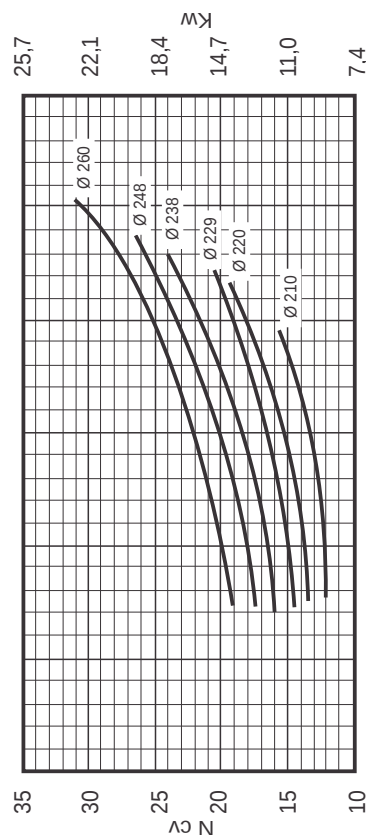
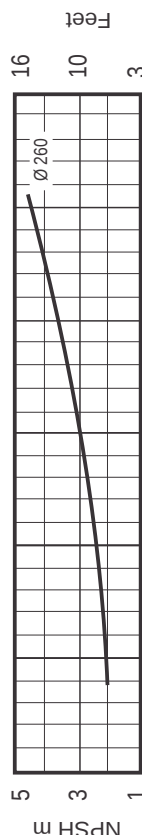
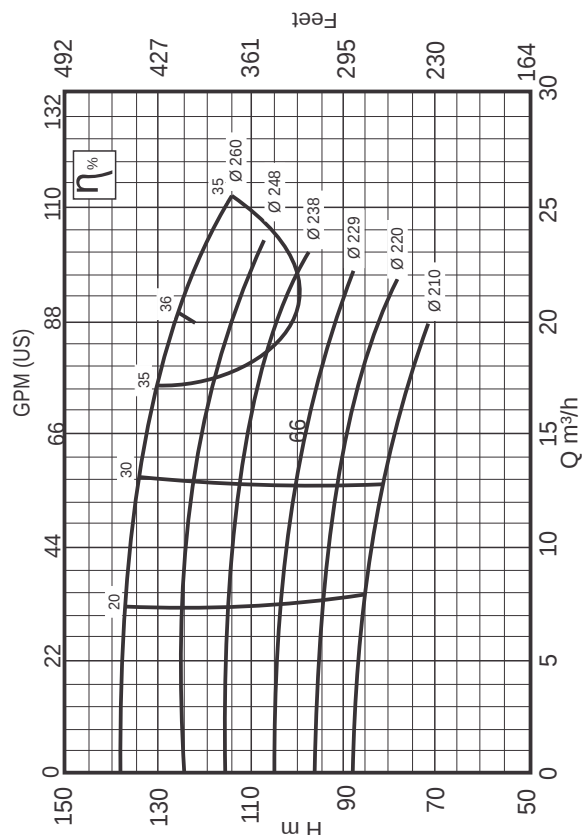
Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 209 mm
Impeller Ø Min. 178 mm
Impeller of Width 6 mm
Viscosity $\mu = 1 \text{ cP}$



3500 rpm

INI 32-250.1

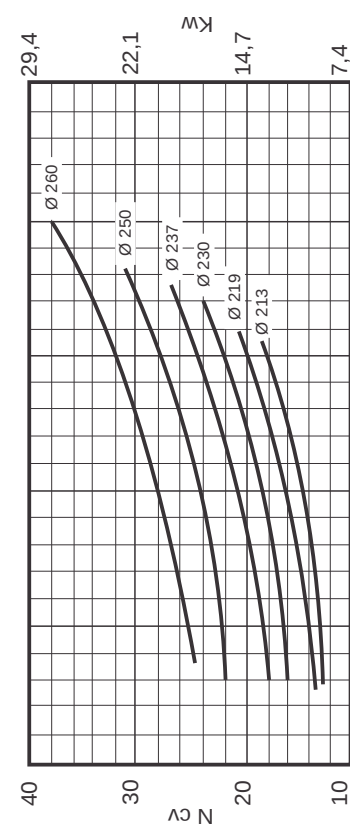
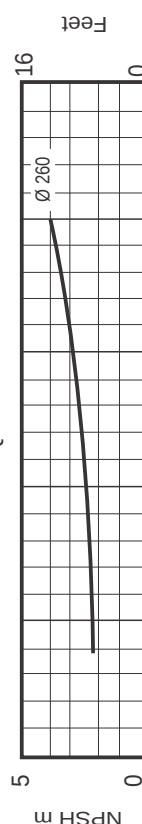
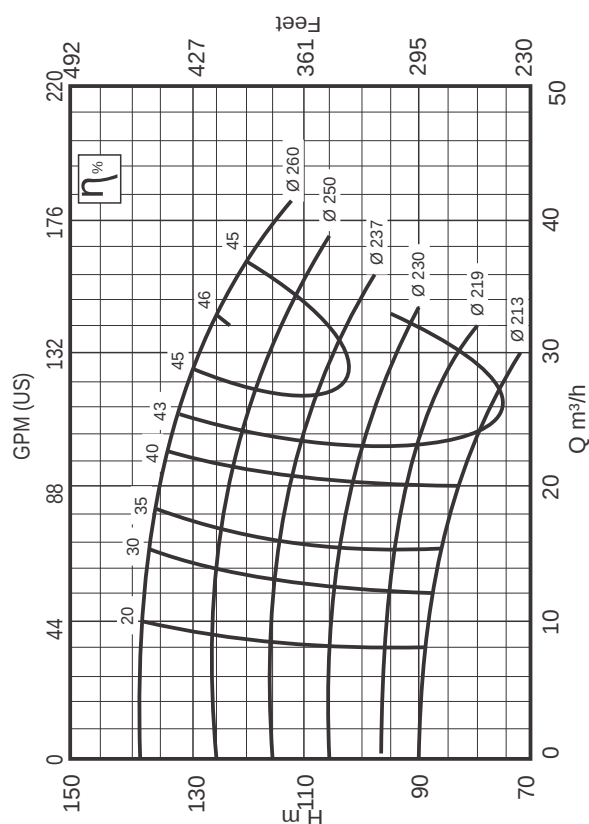


Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 210 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 32-250



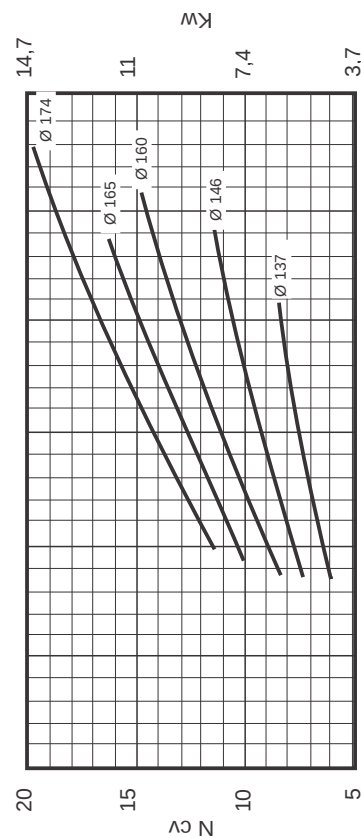
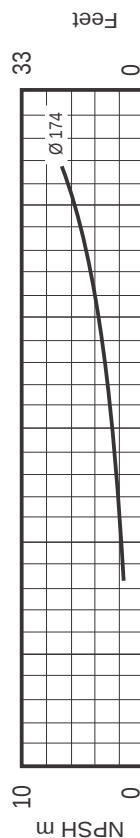
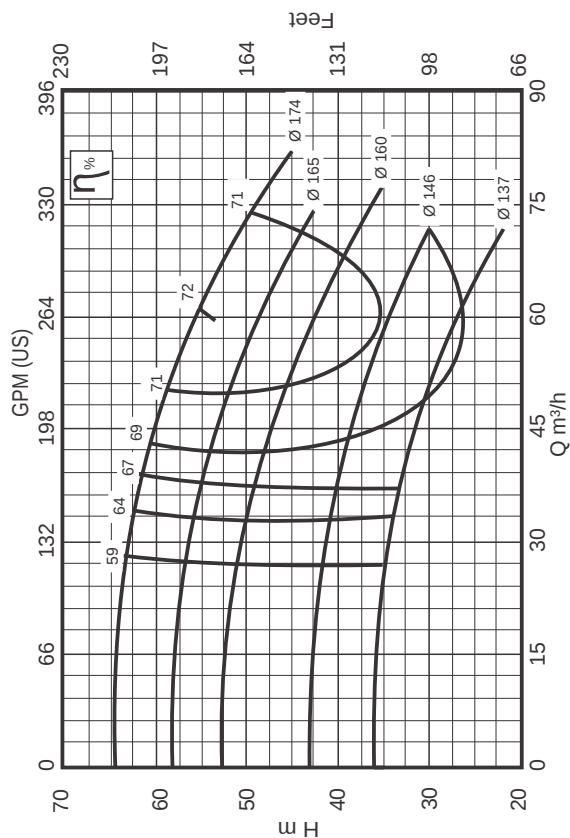
Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 213 mm
Impeller of Width 8 mm
Viscosity $\mu = 1 \text{ cP}$



INI 40-160

3500 rpm

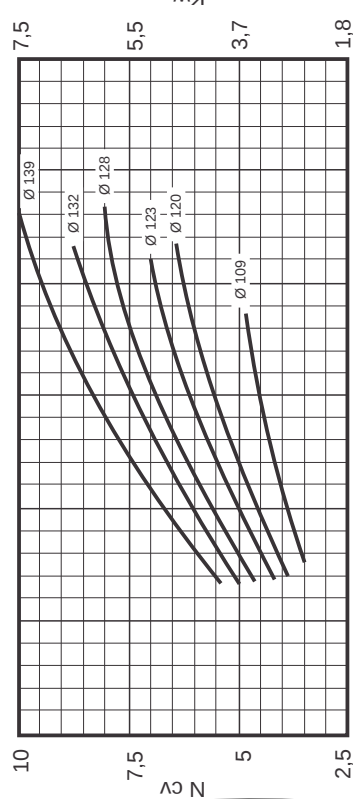
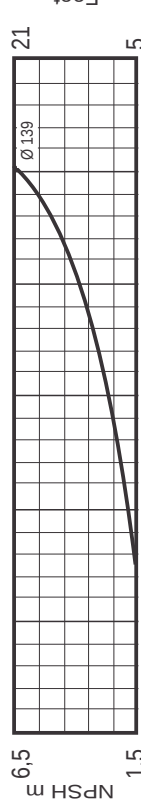
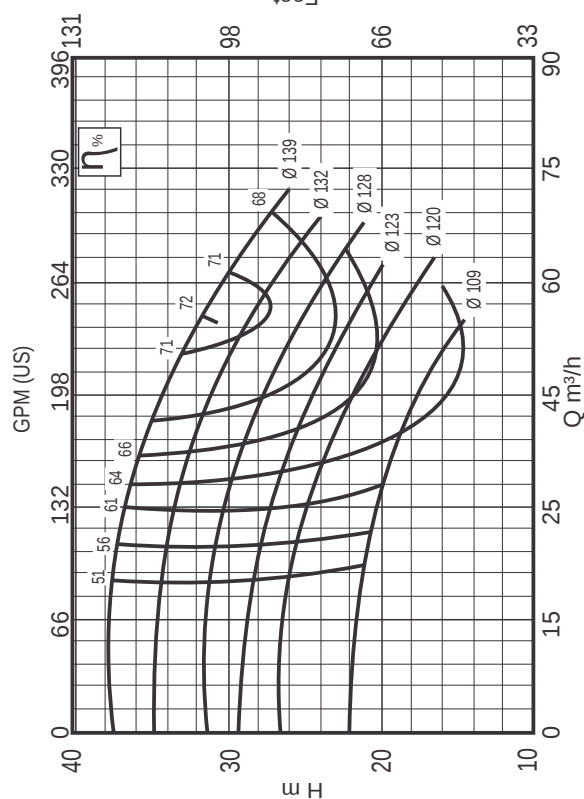


Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 174 mm
Impeller Ø Min. 137 mm
Impeller of Width 12 mm
Viscosity $\mu = 1 \text{ cP}$

INI 40-125

3500 rpm



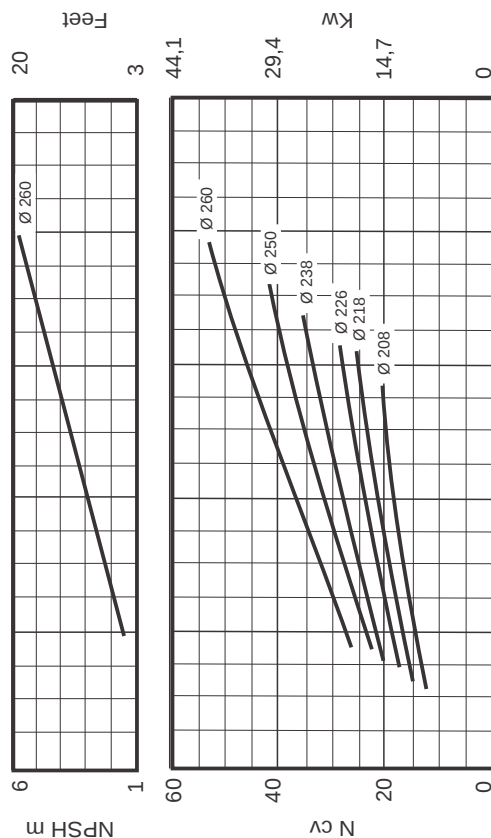
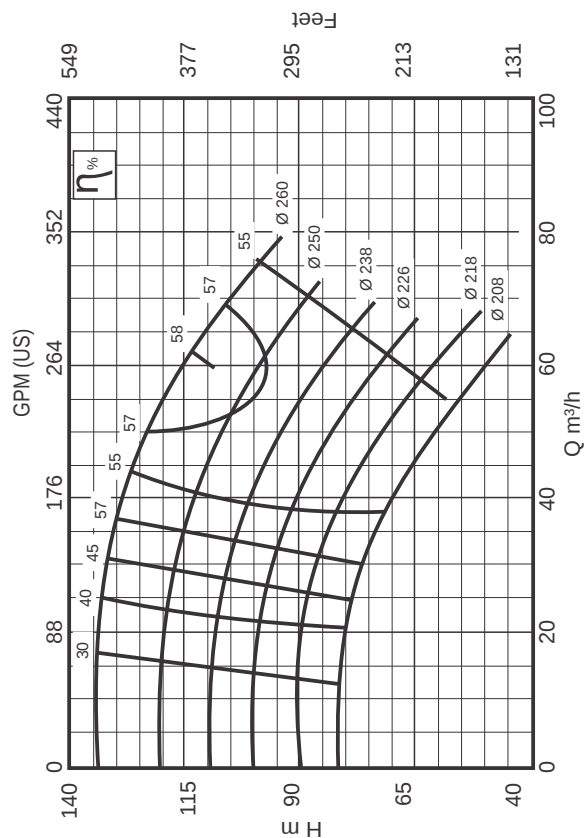
Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 139 mm
Impeller Ø Min. 109 mm
Impeller of Width 14 mm
Viscosity $\mu = 1 \text{ cP}$



3500 rpm

INI 40-250

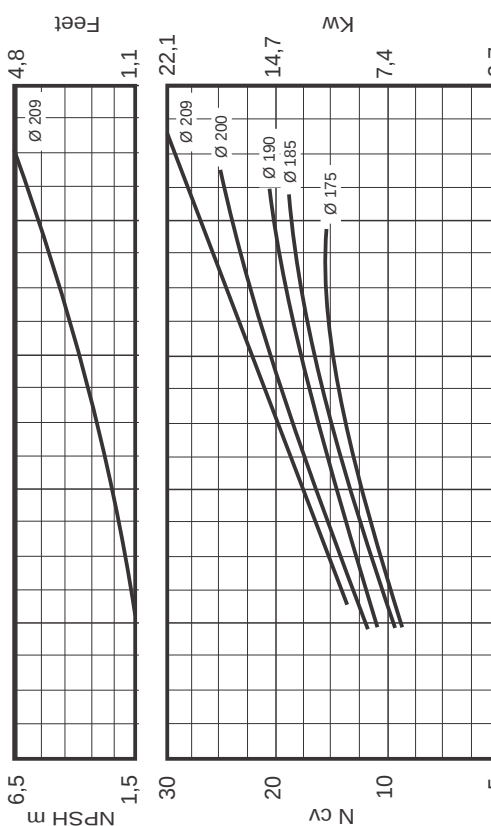
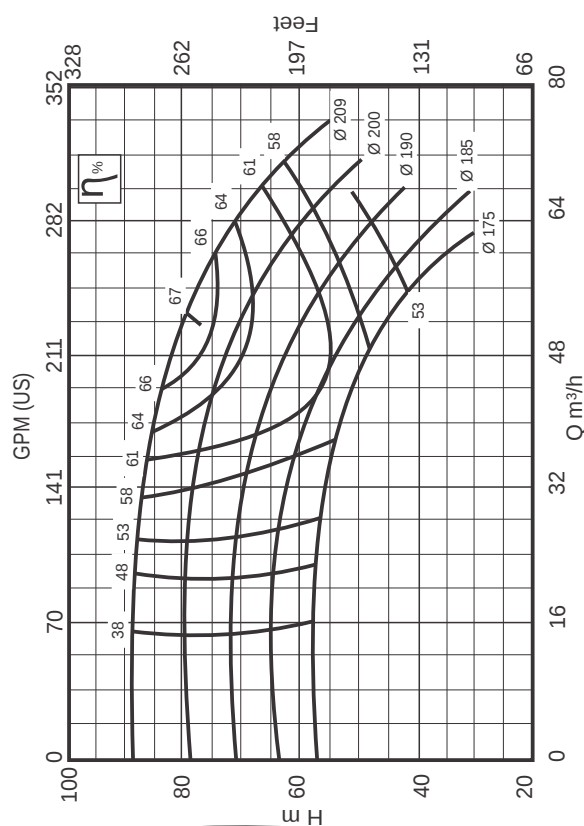


Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 208 mm
Impeller of Width 8 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 40-200



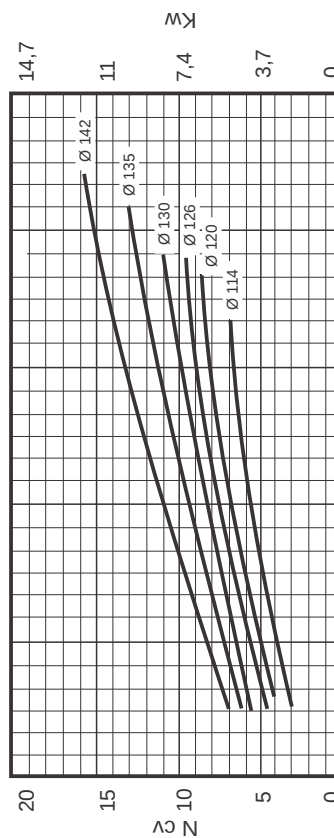
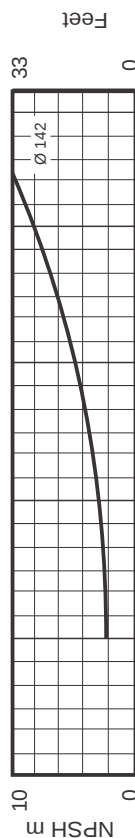
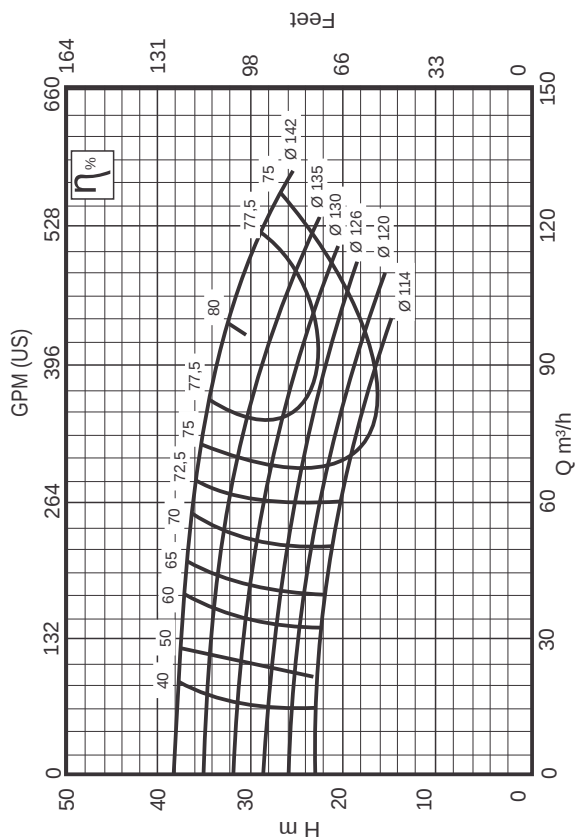
Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 209 mm
Impeller Ø Min. 175 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$



3500 rpm

INI 50-125

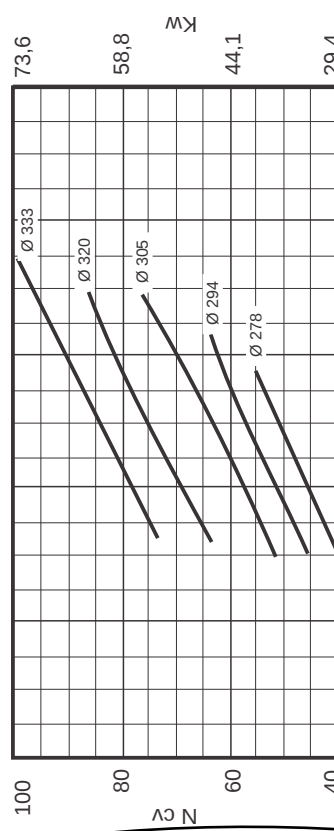
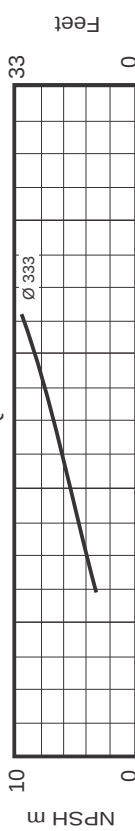
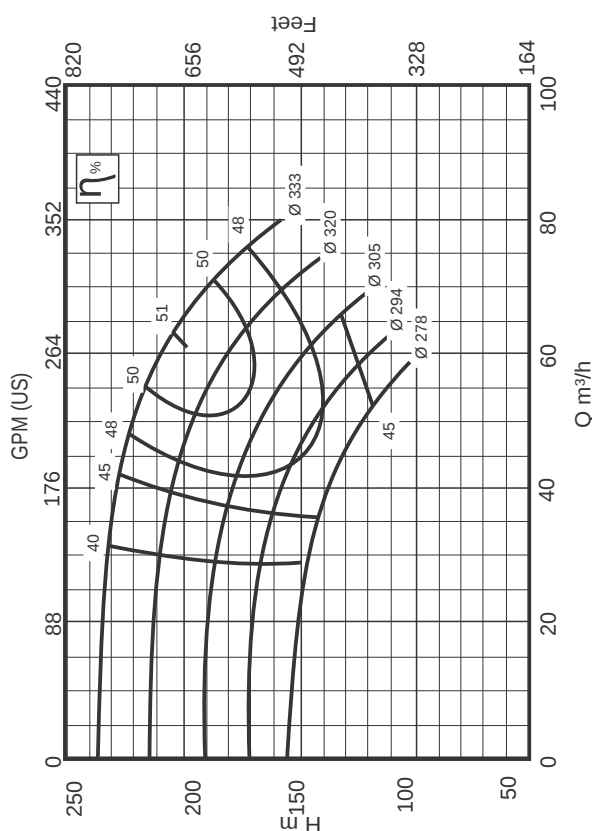


Impeller Ø Max. 142 mm
Impeller Ø Min. 114 mm
Impeller of Width 20 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

3500 rpm

INI 40-315



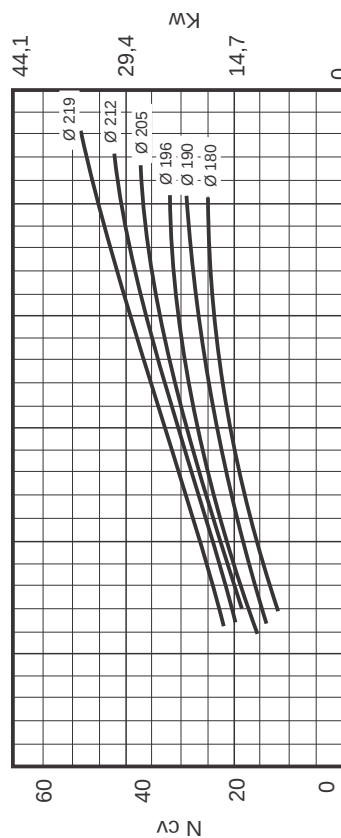
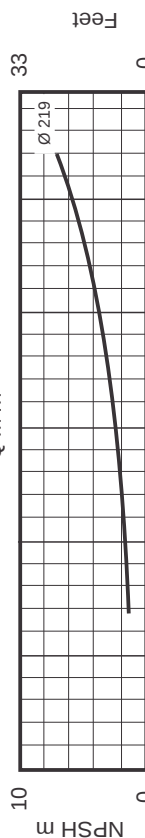
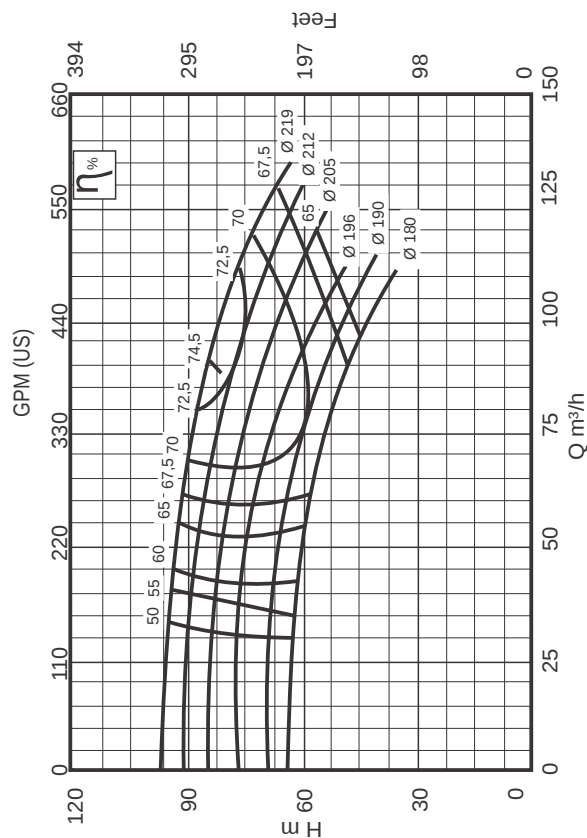
Impeller Ø Max. 333 mm
Impeller Ø Min. 278 mm
Impeller of Width 9 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$



3500 rpm

INI 50-200

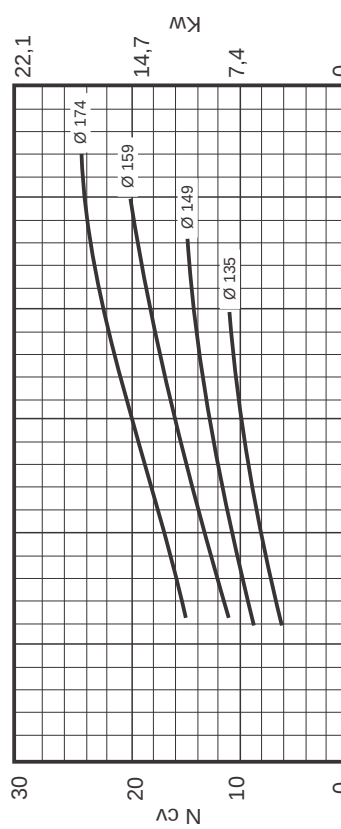
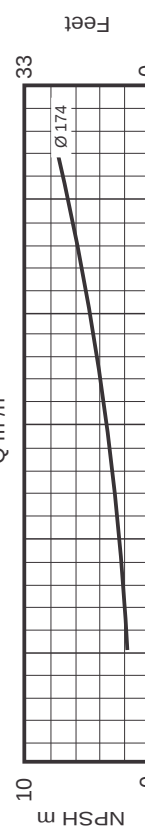
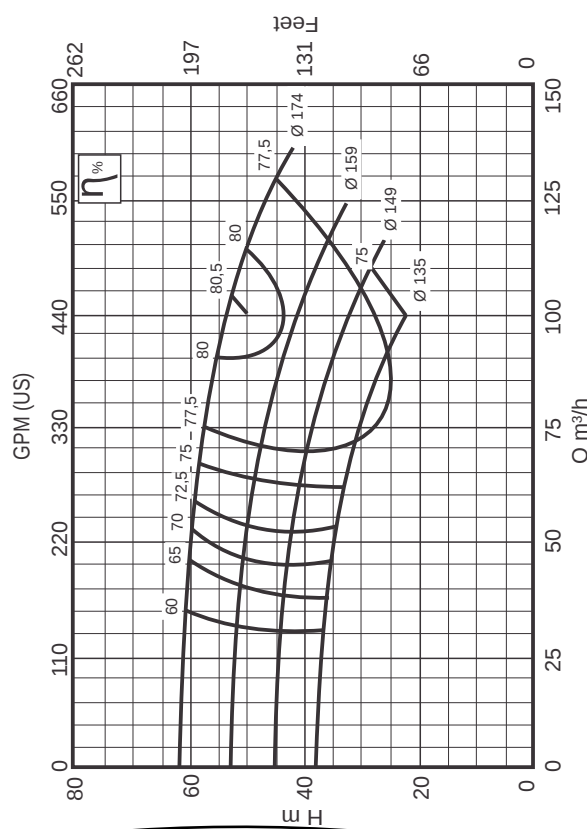


Impeller Ø Max. 219 mm
Impeller Ø Min. 180 mm
Impeller of Width 11 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

3500 rpm

INI 50-160



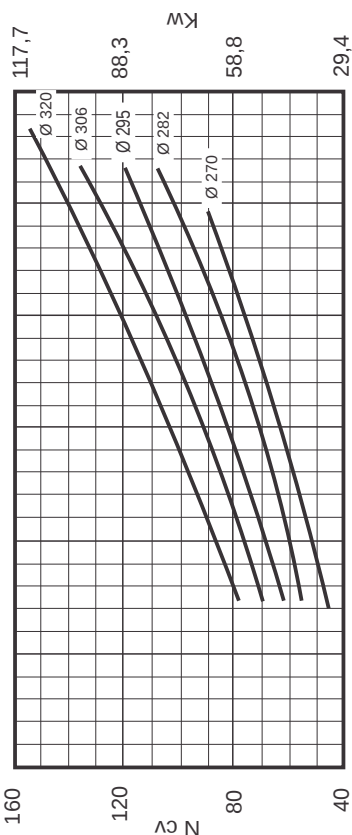
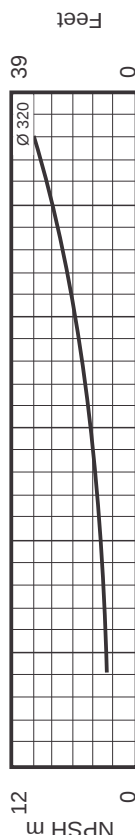
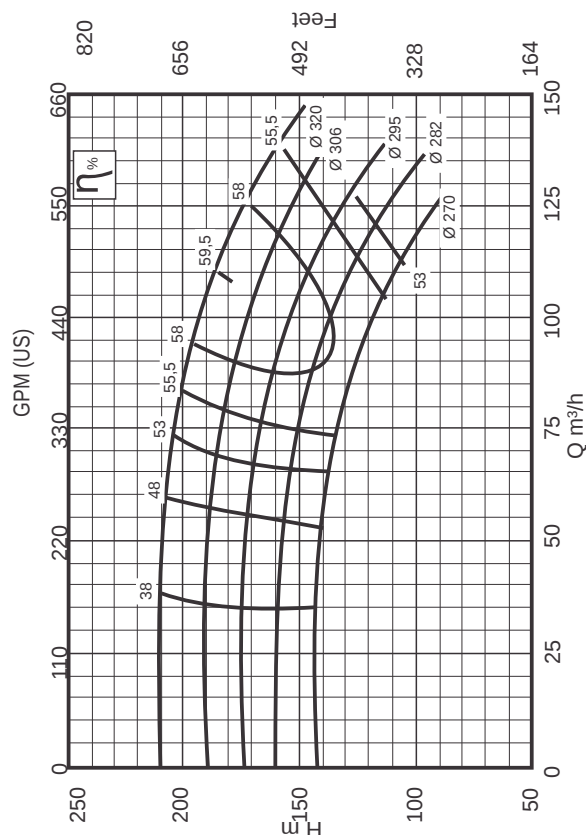
Impeller Ø Max. 174 mm
Impeller Ø Min. 135 mm
Impeller of Width 16 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$



3500 rpm

INI 50-315

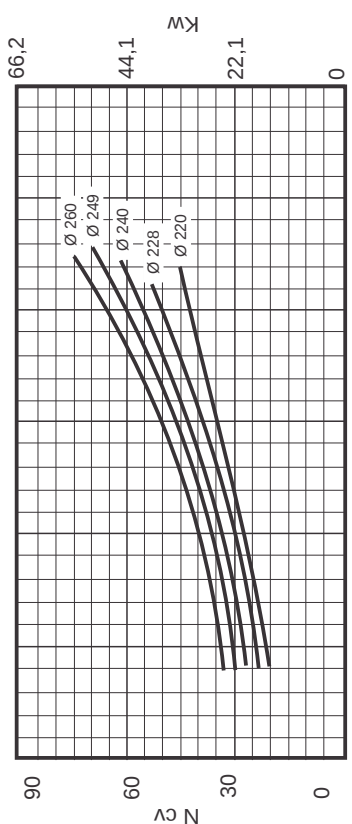
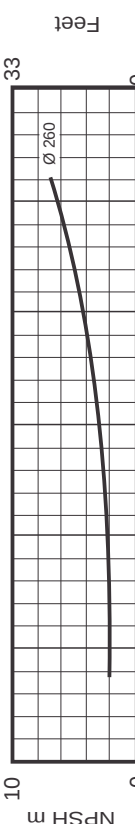
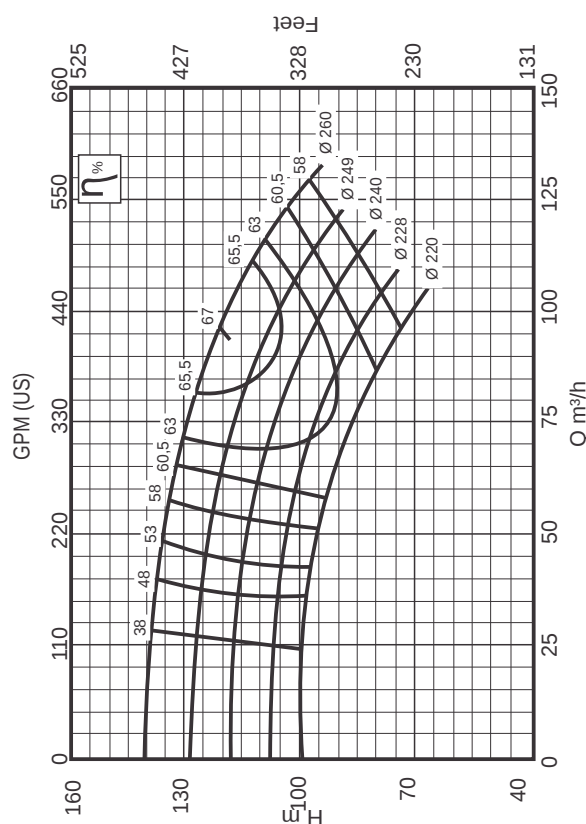


Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 320 mm
Impeller Ø Min. 270 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 50-250



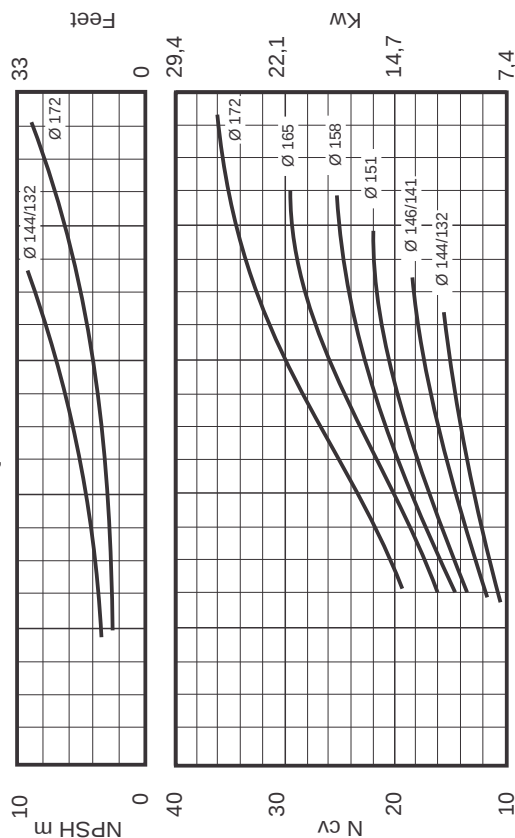
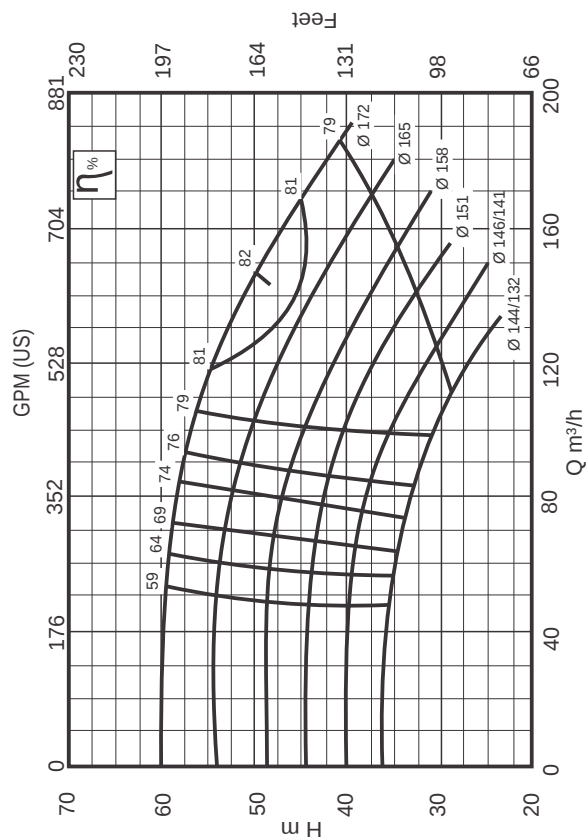
Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 220 mm
Impeller of Width 12 mm
Viscosity $\mu = 1 \text{ cP}$



INI 65-160

3500 rpm

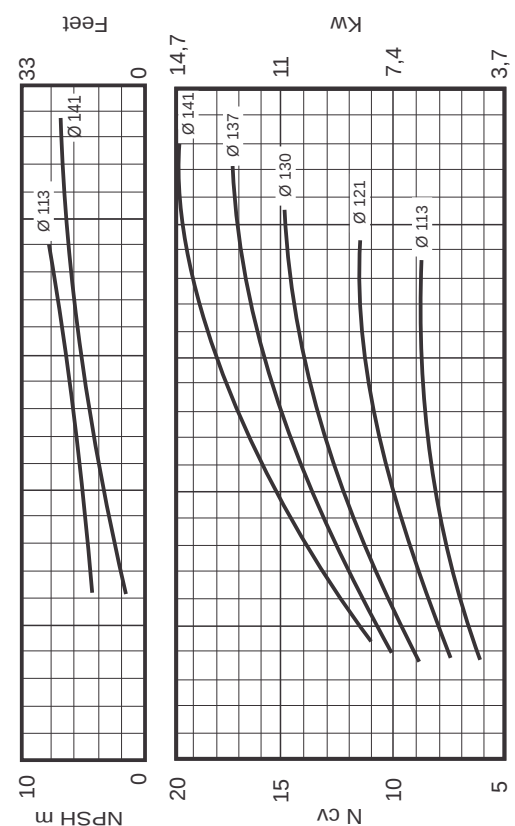
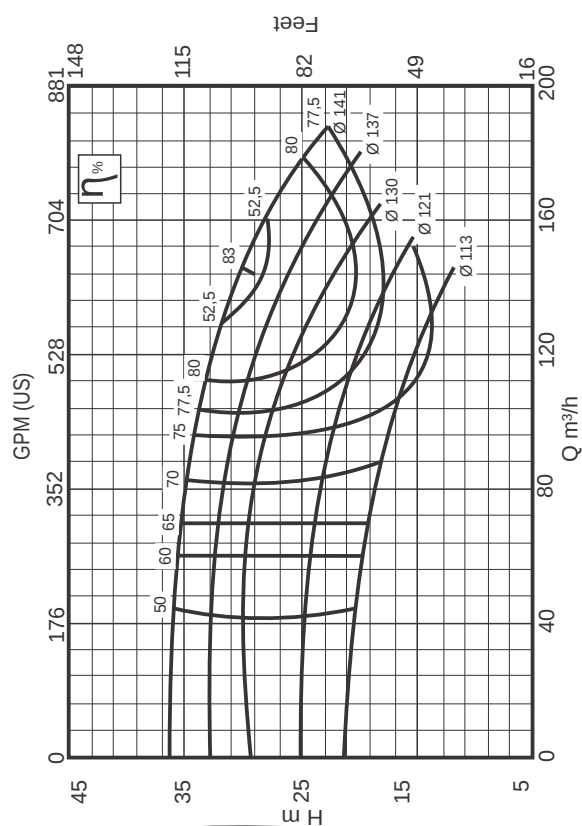


Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 172 mm
Impeller Ø Min. 144/132 mm
Impeller of Width 21 mm
Viscosity $\mu = 1 \text{ cP}$

INI 65-125

3500 rpm



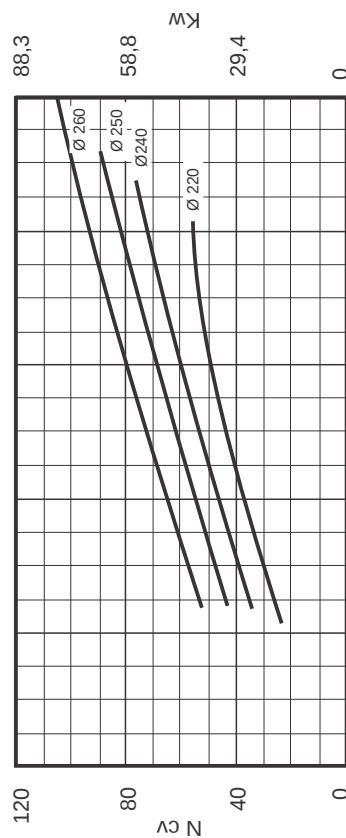
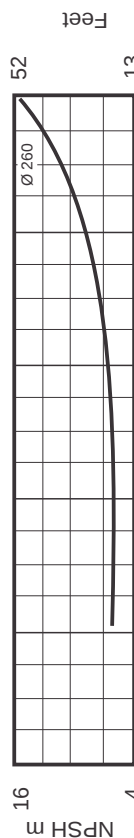
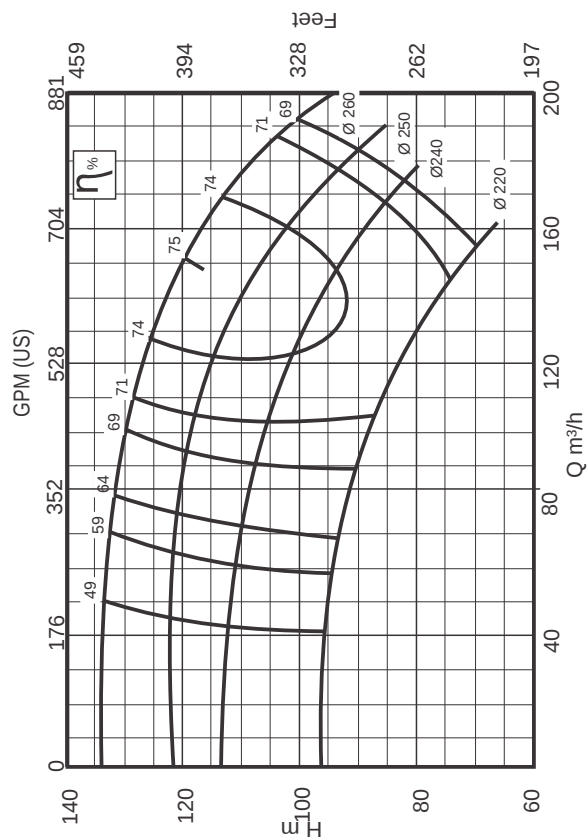
Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 141 mm
Impeller Ø Min. 113 mm
Impeller of Width 25 mm
Viscosity $\mu = 1 \text{ cP}$



3500 rpm

INI 65-250

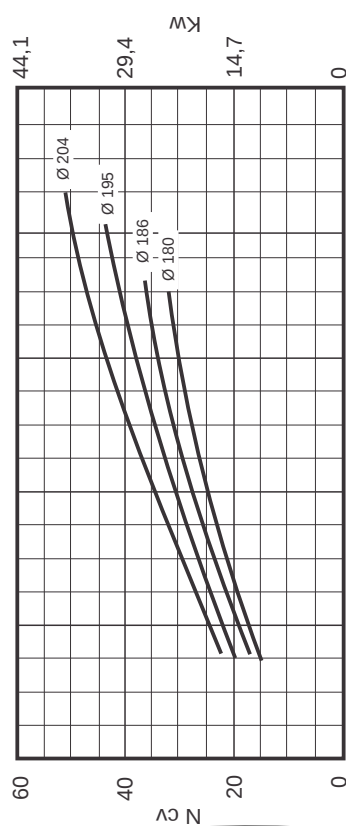
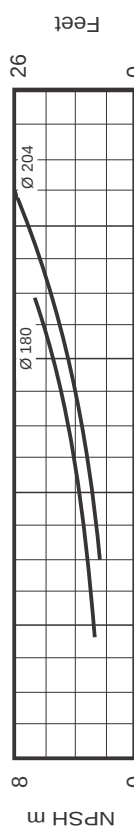
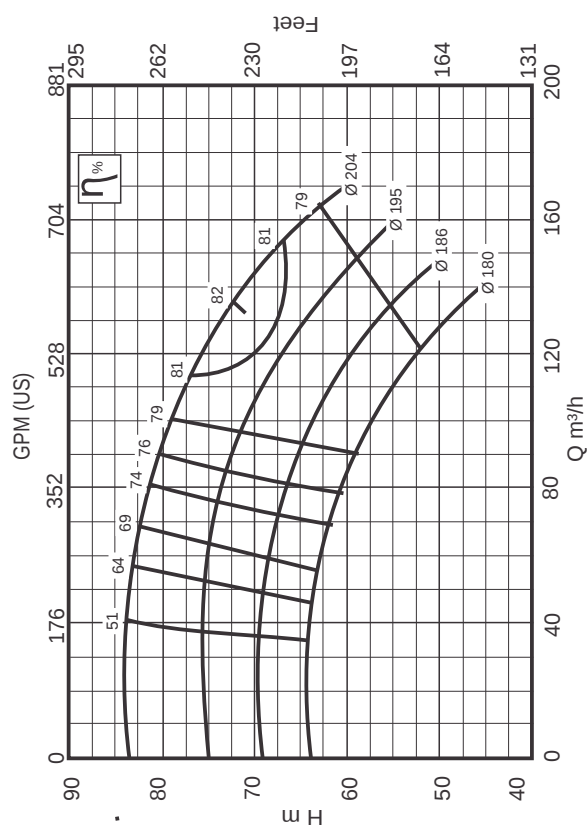


Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 220 mm
Impeller of Width 13 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 65-200



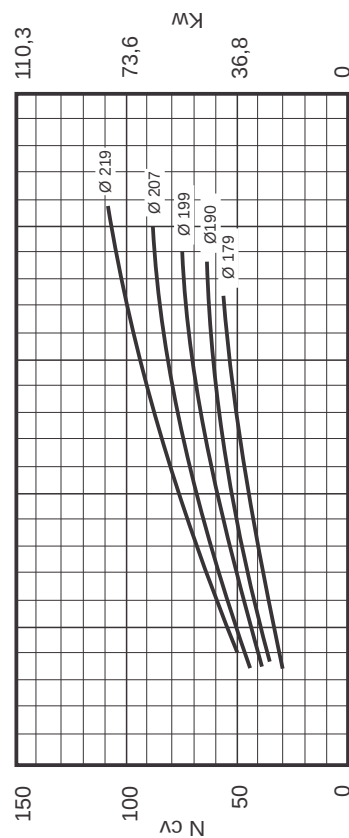
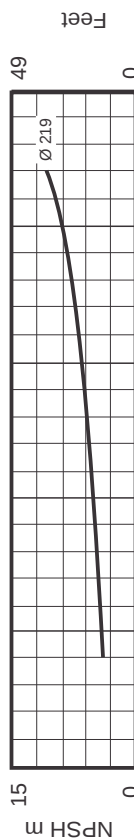
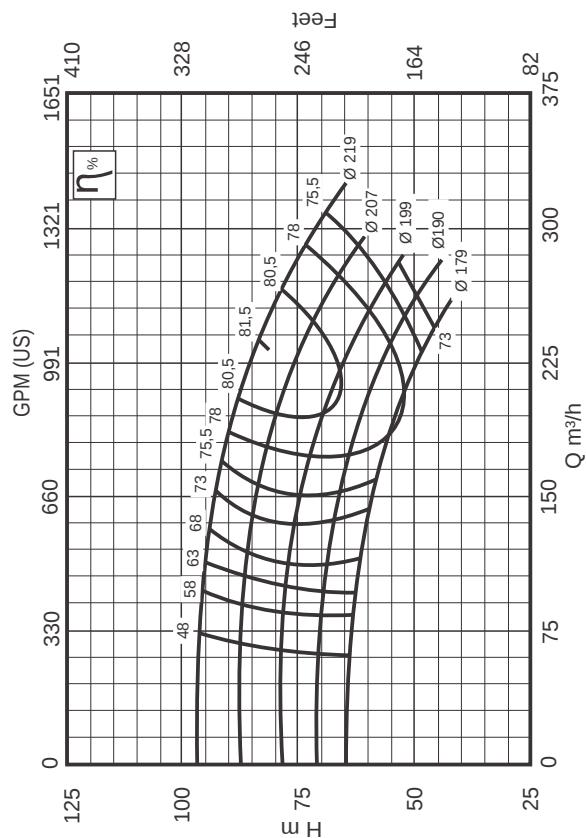
Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 204 mm
Impeller Ø Min. 180 mm
Impeller of Width 17 mm
Viscosity $\mu = 1 \text{ cP}$



3500 rpm

INI 80-200

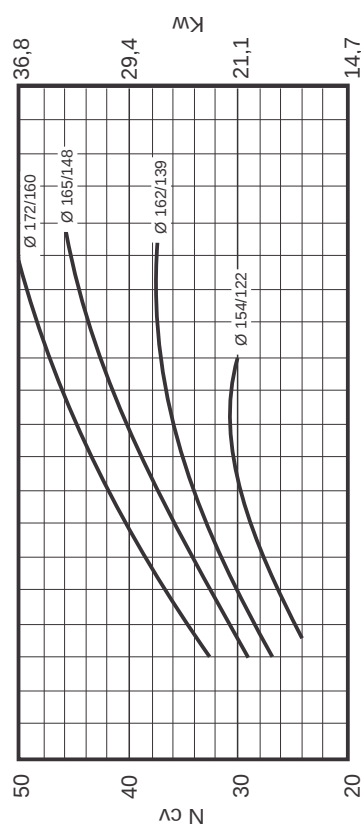
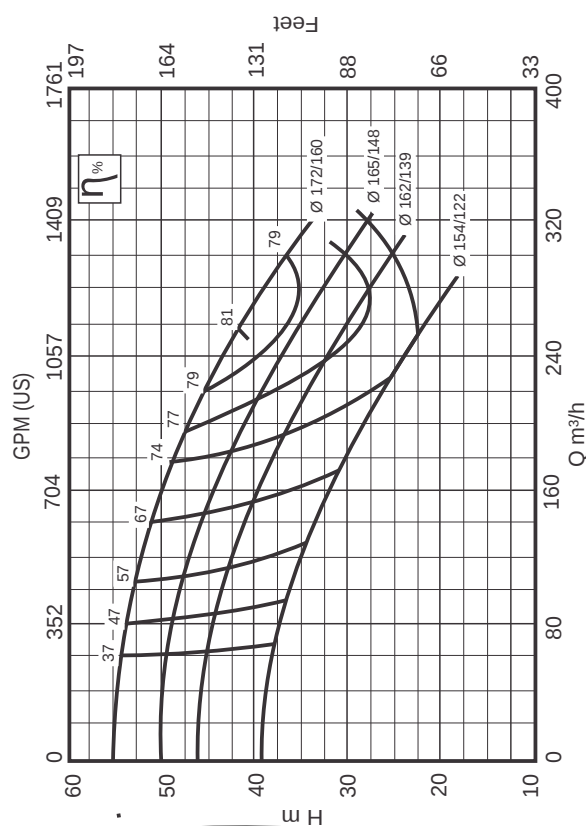


Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 219 mm
Impeller Ø Min. 179 mm
Impeller of Width 23 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 80-160



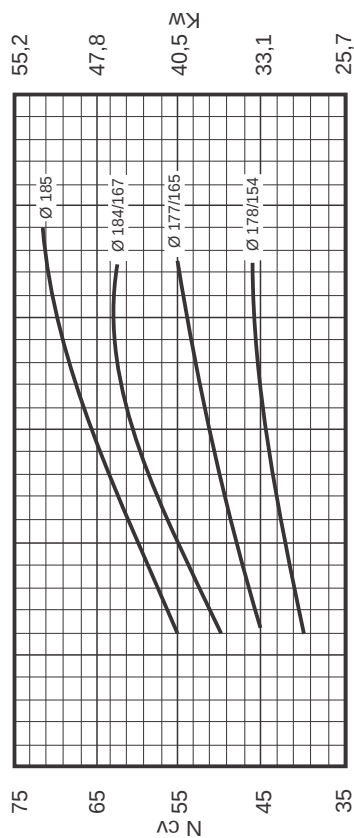
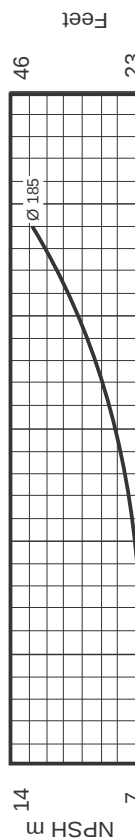
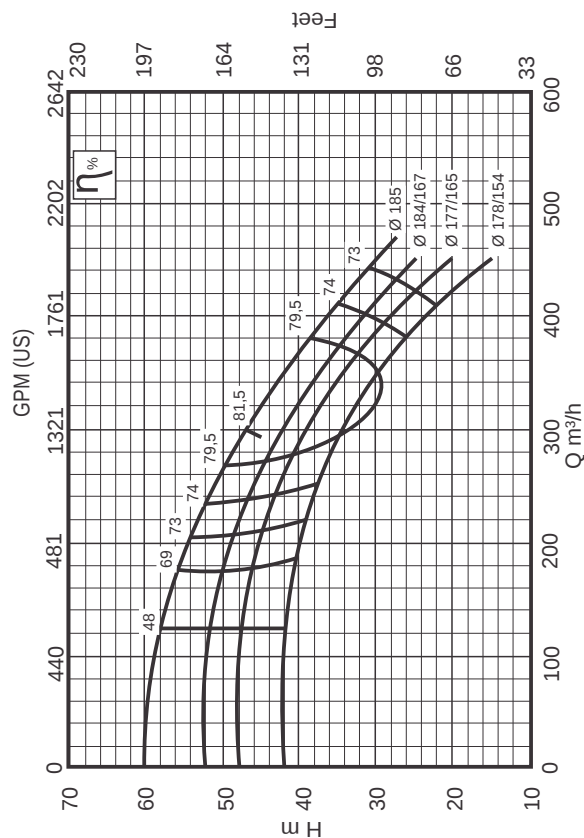
Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 172/160 mm
Impeller Ø Min. 154/122 mm
Impeller of Width 31 mm
Viscosity $\mu = 1 \text{ cP}$



3500 rpm

INI 100-160

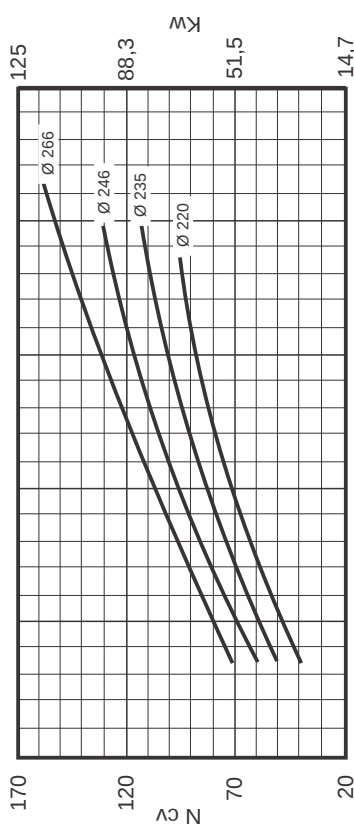
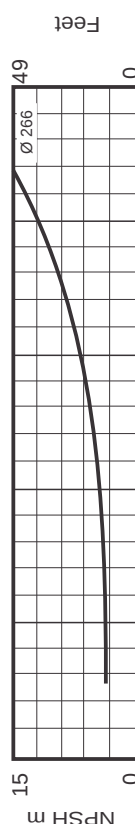
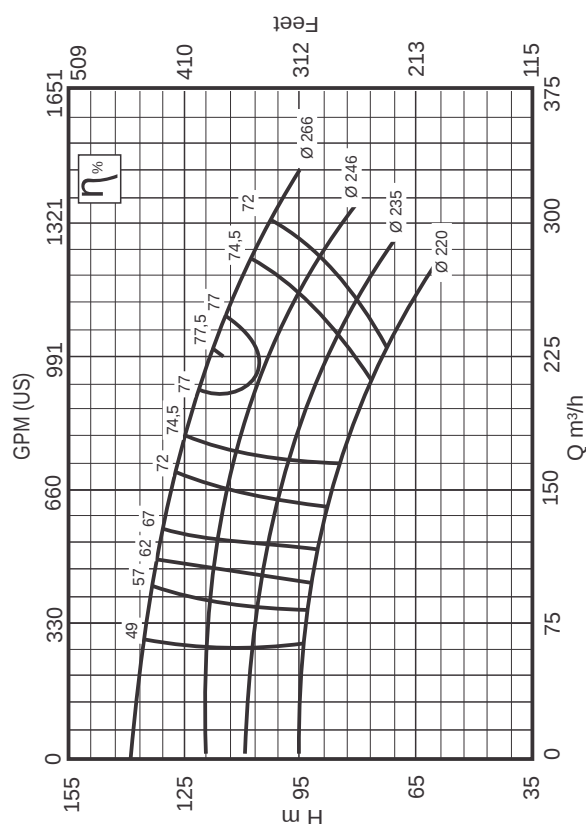


Suction Flange 125 mm
Pressure Flange 100 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 185 mm
Impeller Ø Min. 178/154 mm
Impeller of Width 36 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 80-250



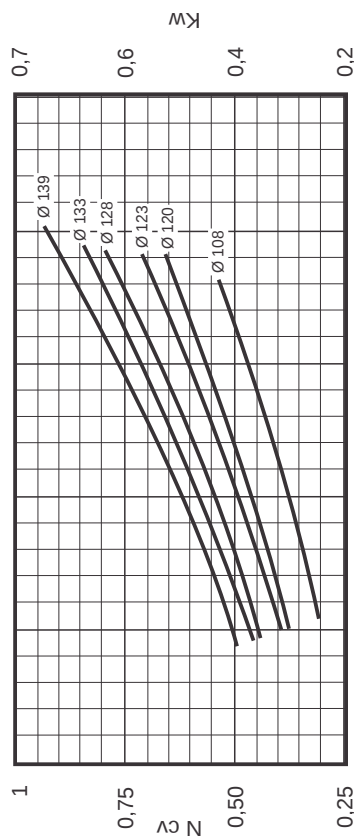
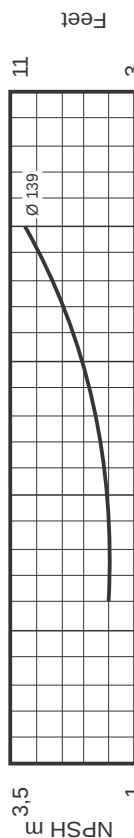
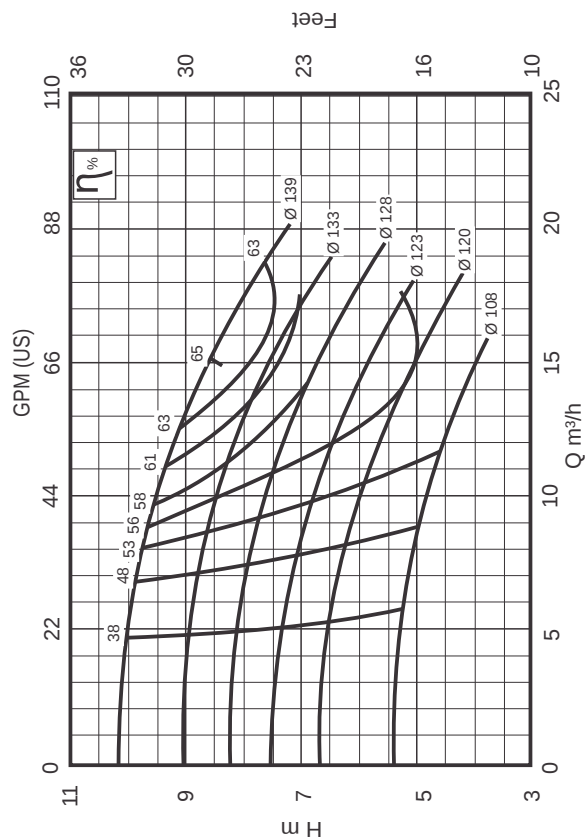
Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 266 mm
Impeller Ø Min. 220 mm
Impeller of Width 19 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 32-125

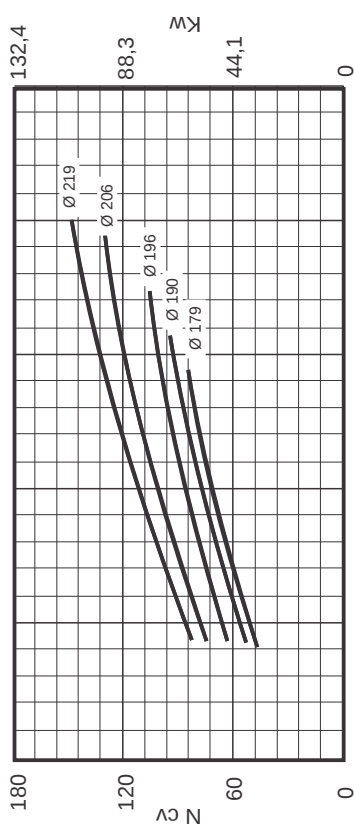
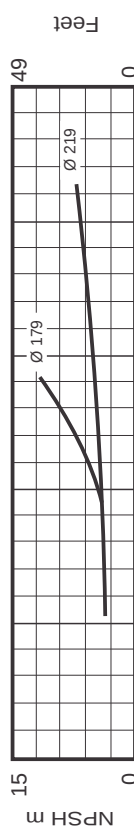
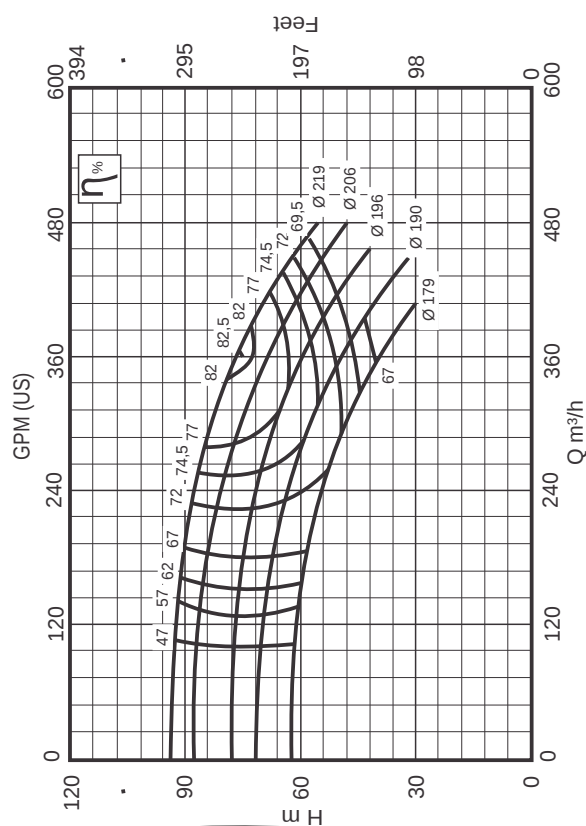


Suction Flange 50mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 139 mm
Impeller Ø Min. 108 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$

3500 rpm

INI 100-200



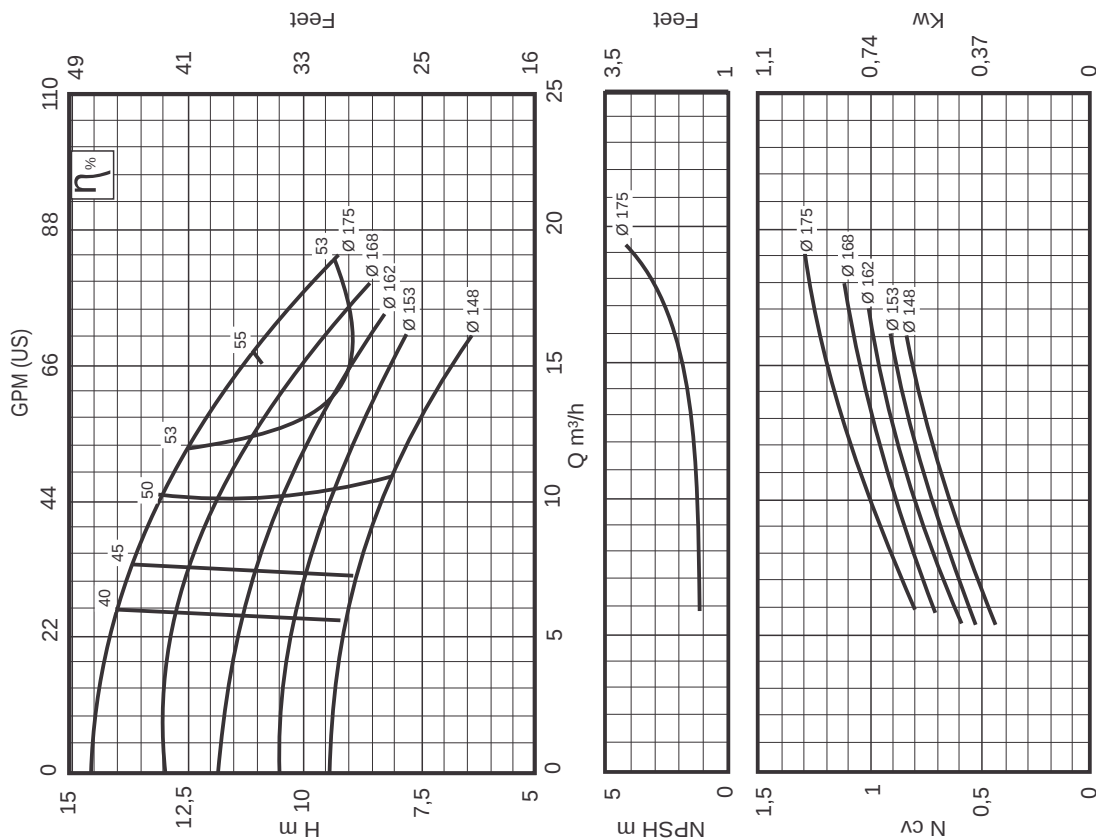
Suction Flange 125 mm
Pressure Flange 100 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 219 mm
Impeller Ø Min. 179 mm
Impeller of Width 32 mm
Viscosity $\mu = 1 \text{ cP}$



1750rpm

INI 32-160

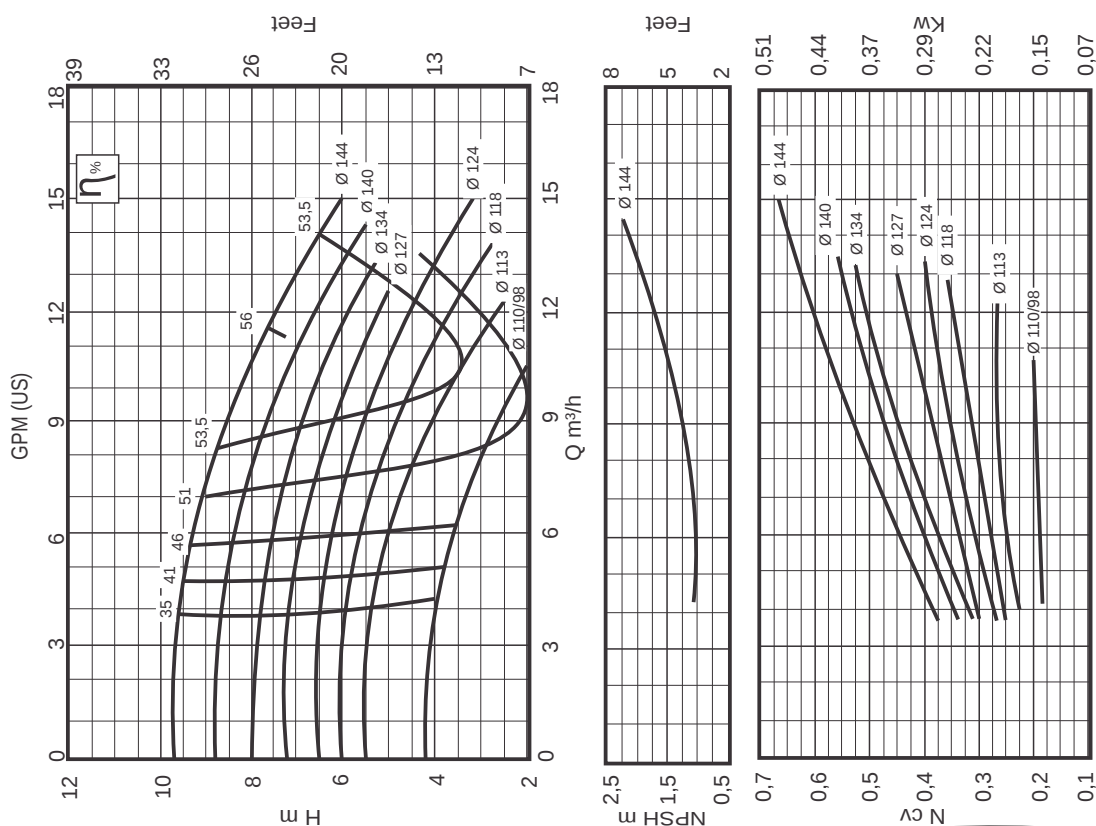


Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 176 mm
Impeller Ø Min. 148 mm
Impeller of Width 5 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 32-125.1



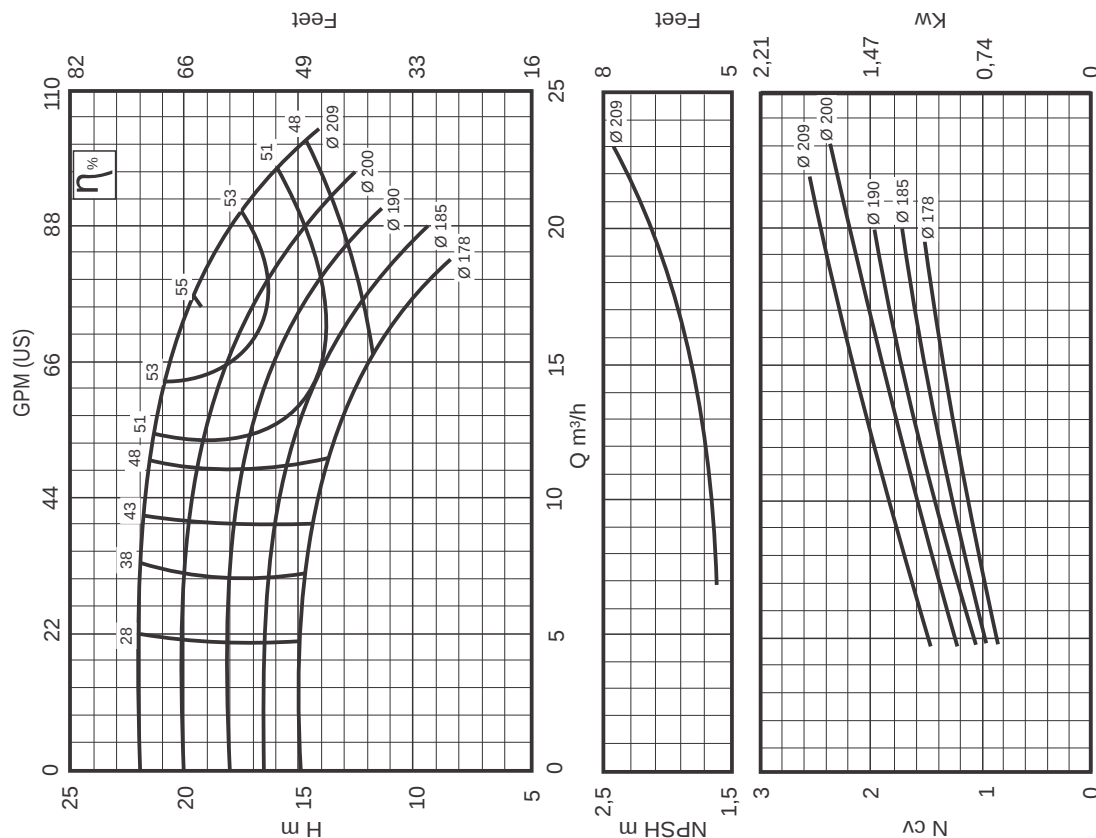
Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 144 mm
Impeller Ø Min. 110/98 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 32-200

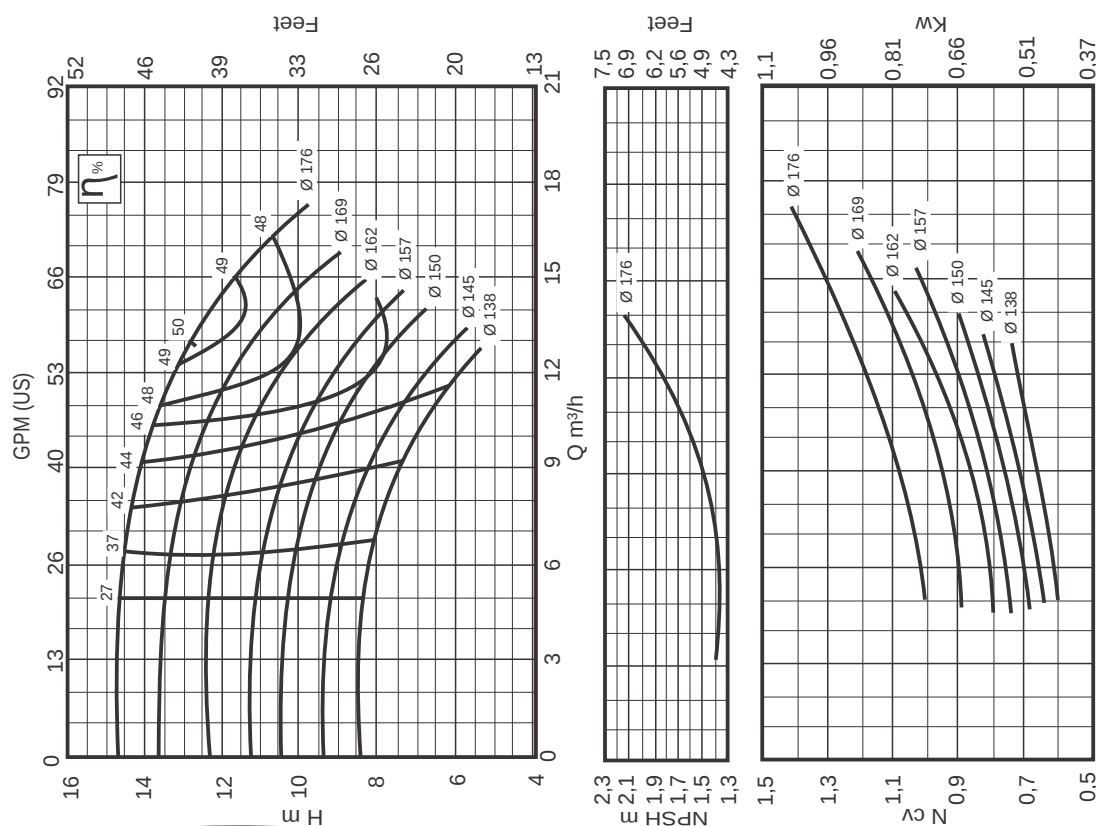


Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 209 mm
Impeller Ø Min. 178 mm
Impeller of Width 6 mm
Viscosity $\mu = 1 \text{ cP}$

1750rpm

INI 32-160.1



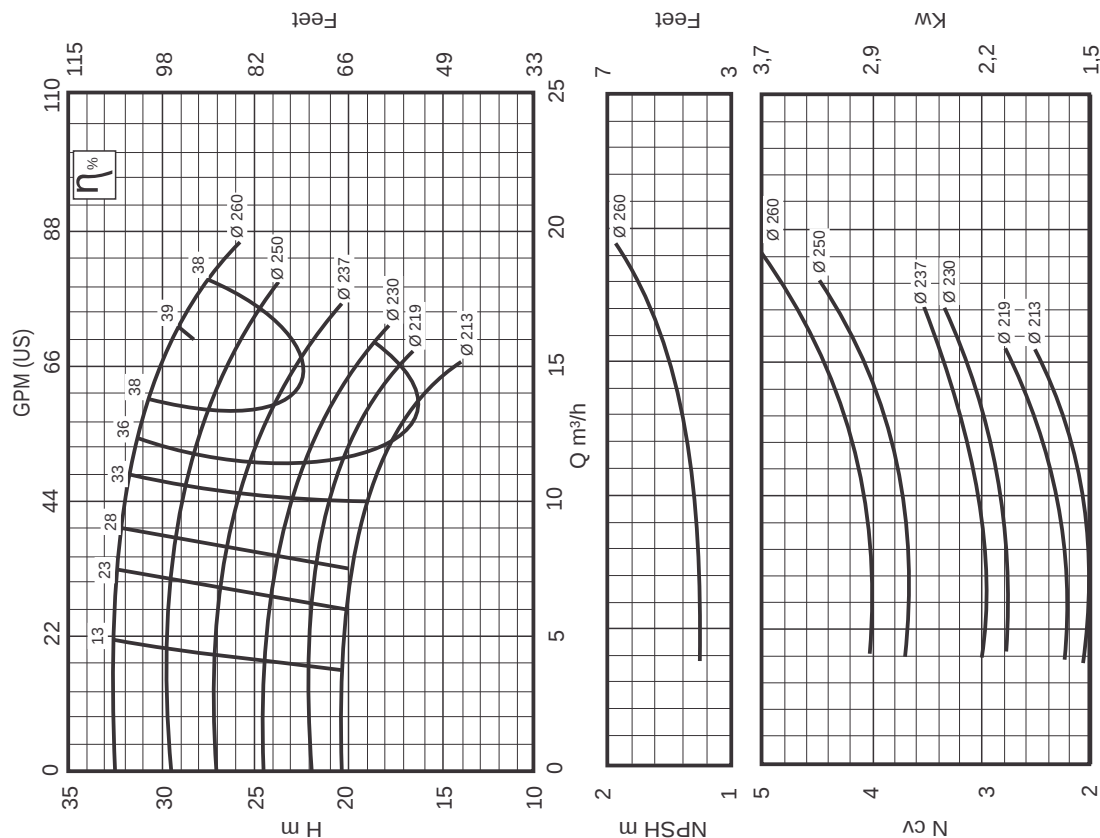
Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 176 mm
Impeller Ø Min. 138 mm
IViscosity $\mu = 1 \text{ cP}$



1750rpm

INI 32-250

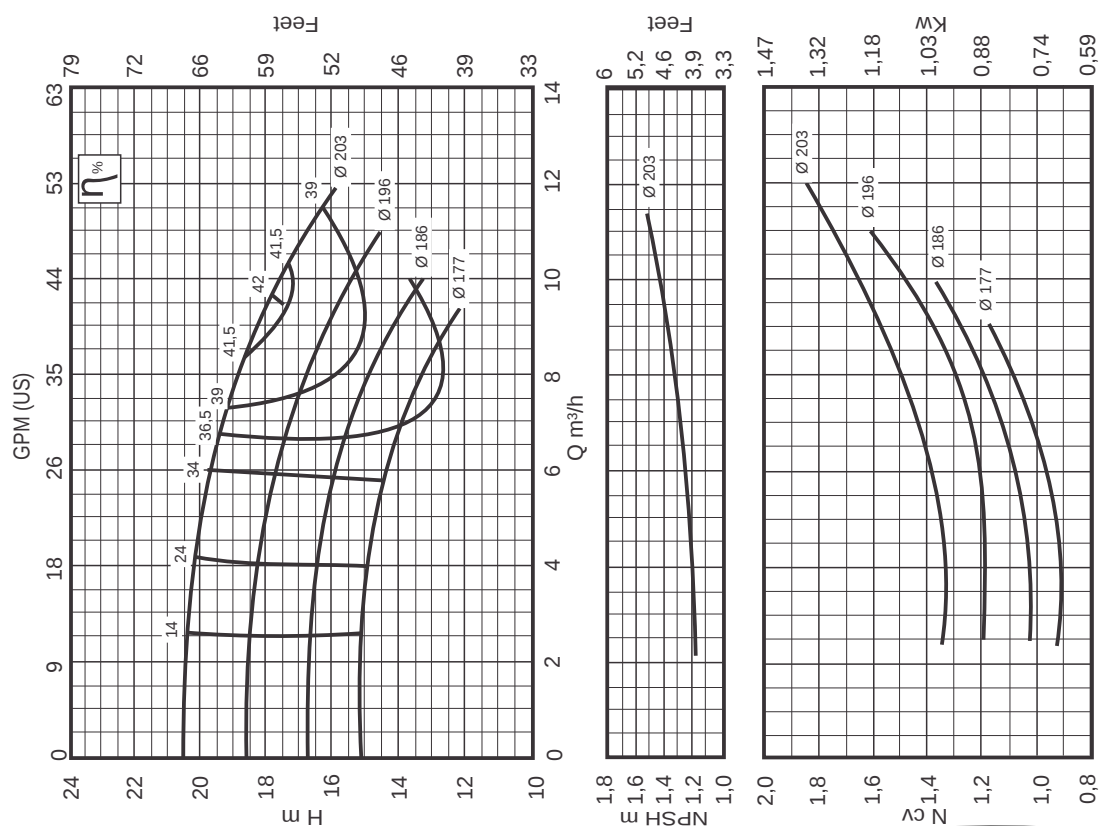


Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 213 mm
Impeller of Width 8 mm
Viscosity $\mu = 1 \text{ cP}$

1750rpm

INI 32-200.1



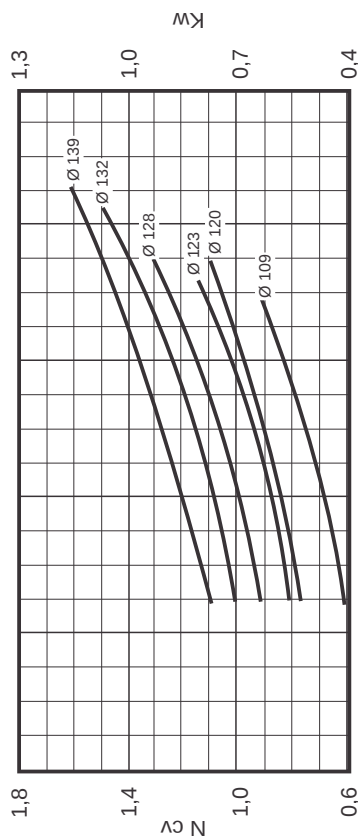
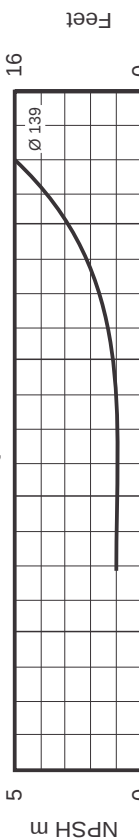
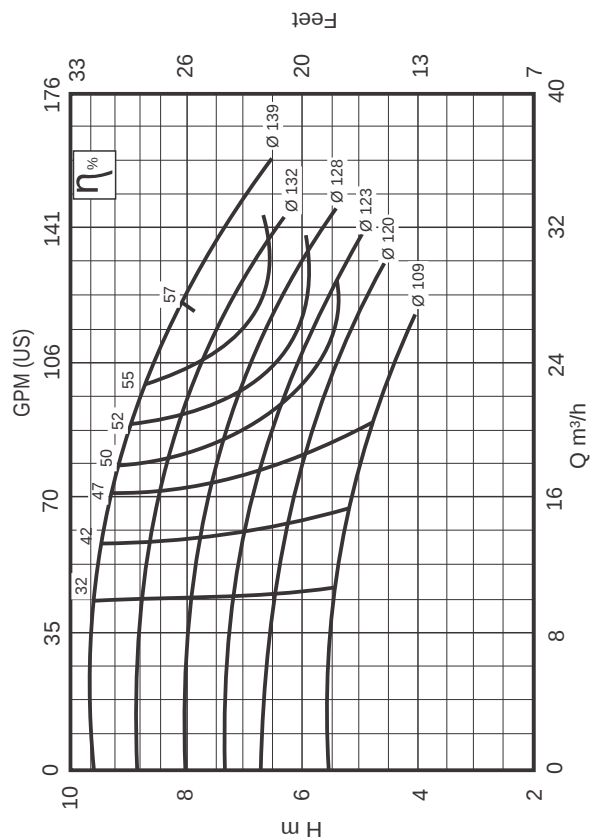
Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 203 mm
Impeller Ø Min. 177 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 40-125

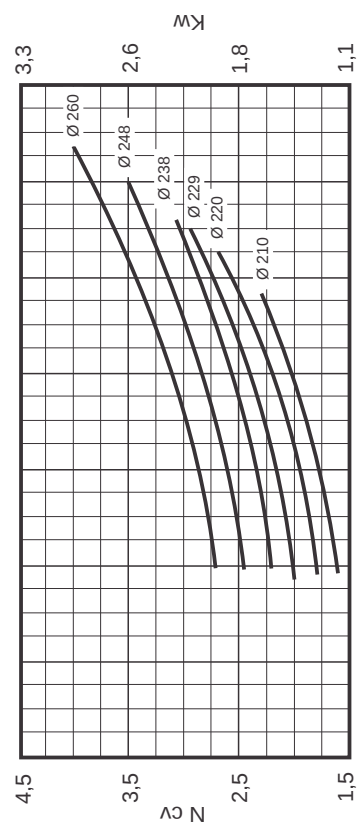
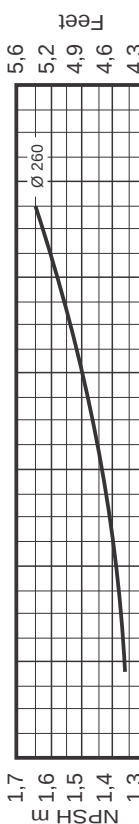
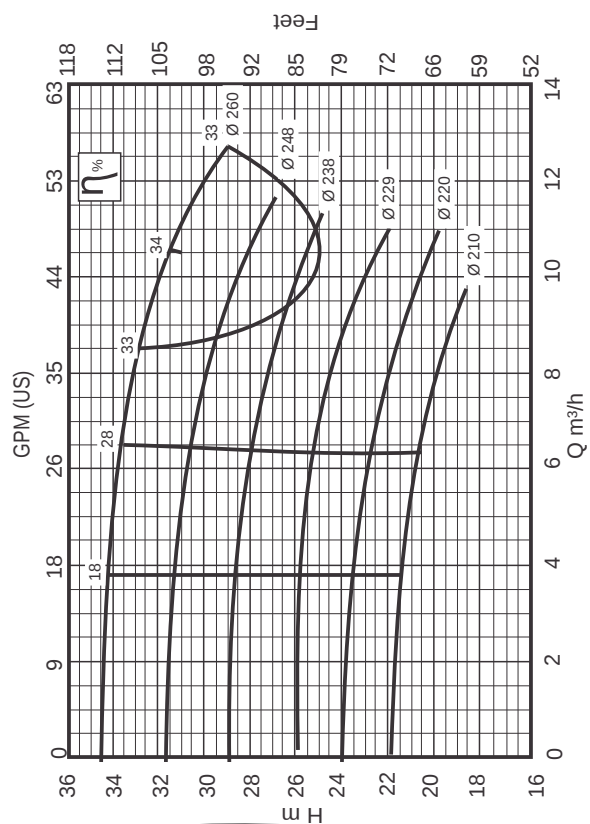


Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 139 mm
Impeller Ø Min. 109 mm
Impeller of Width 14 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 32-250.1



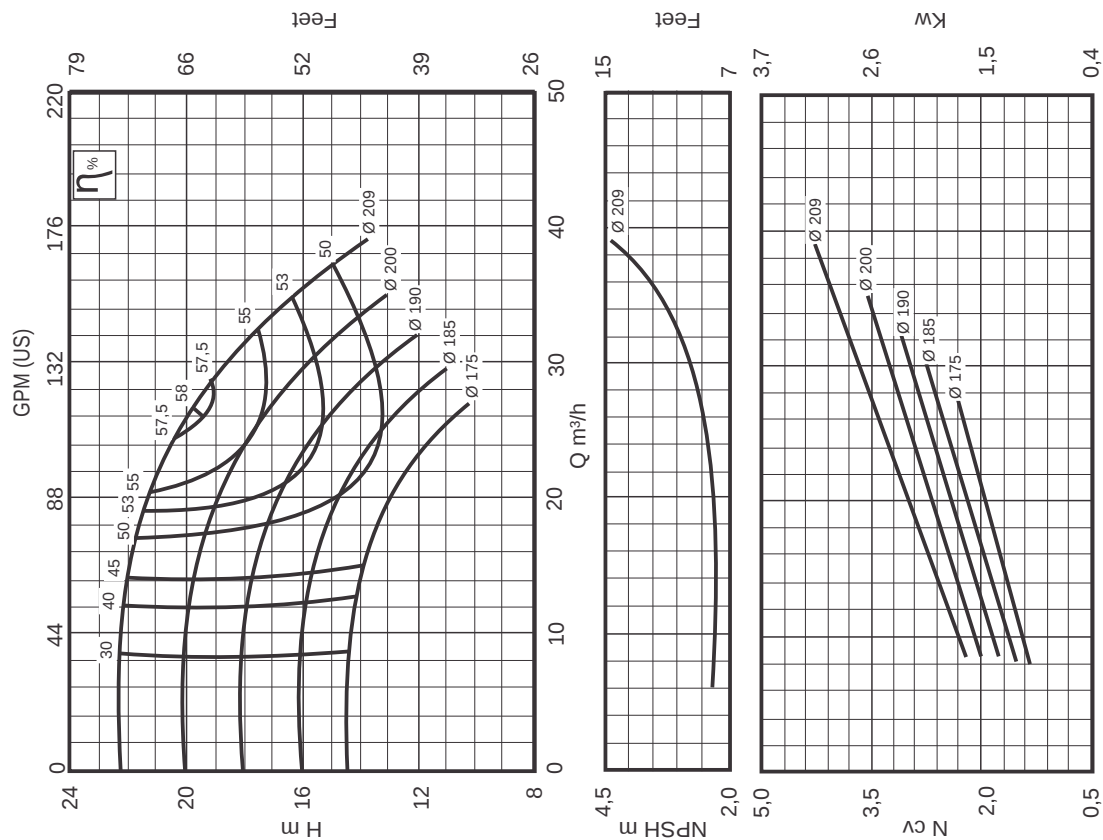
Suction Flange 50 mm
Pressure Flange 32 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 210 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 40-200

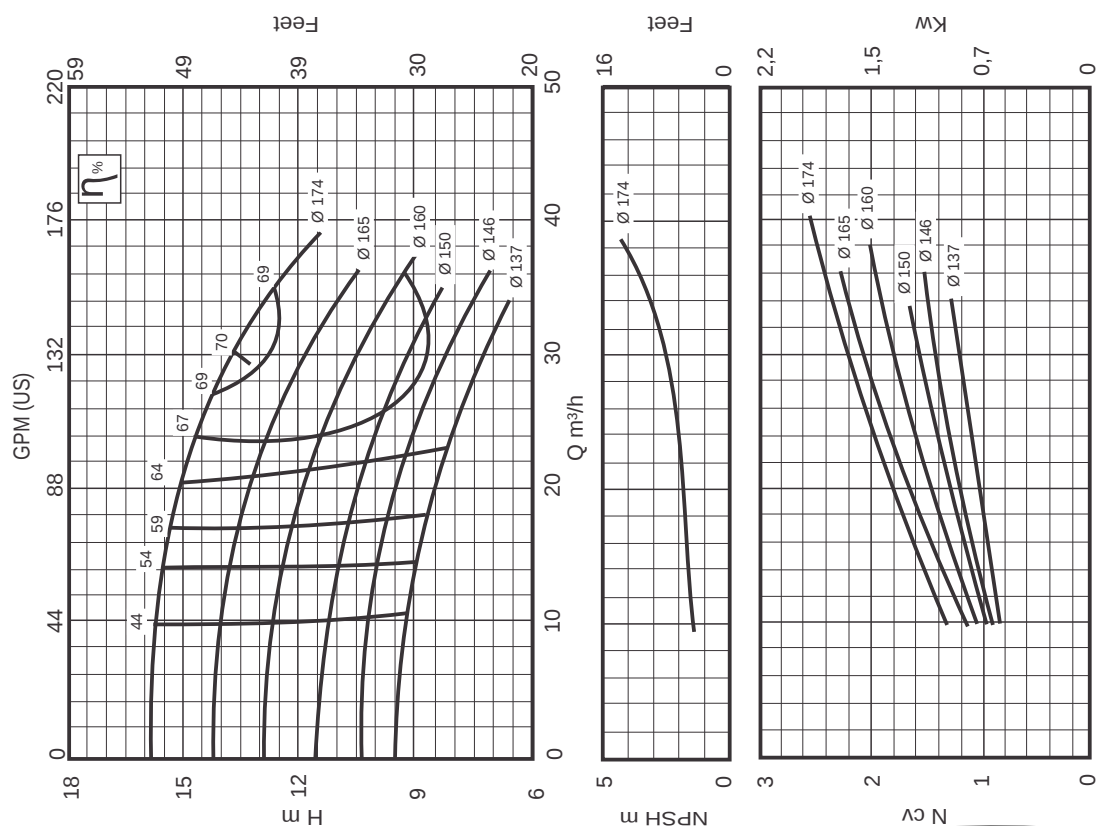


Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 209 mm
Impeller Ø Min. 175 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 40-160



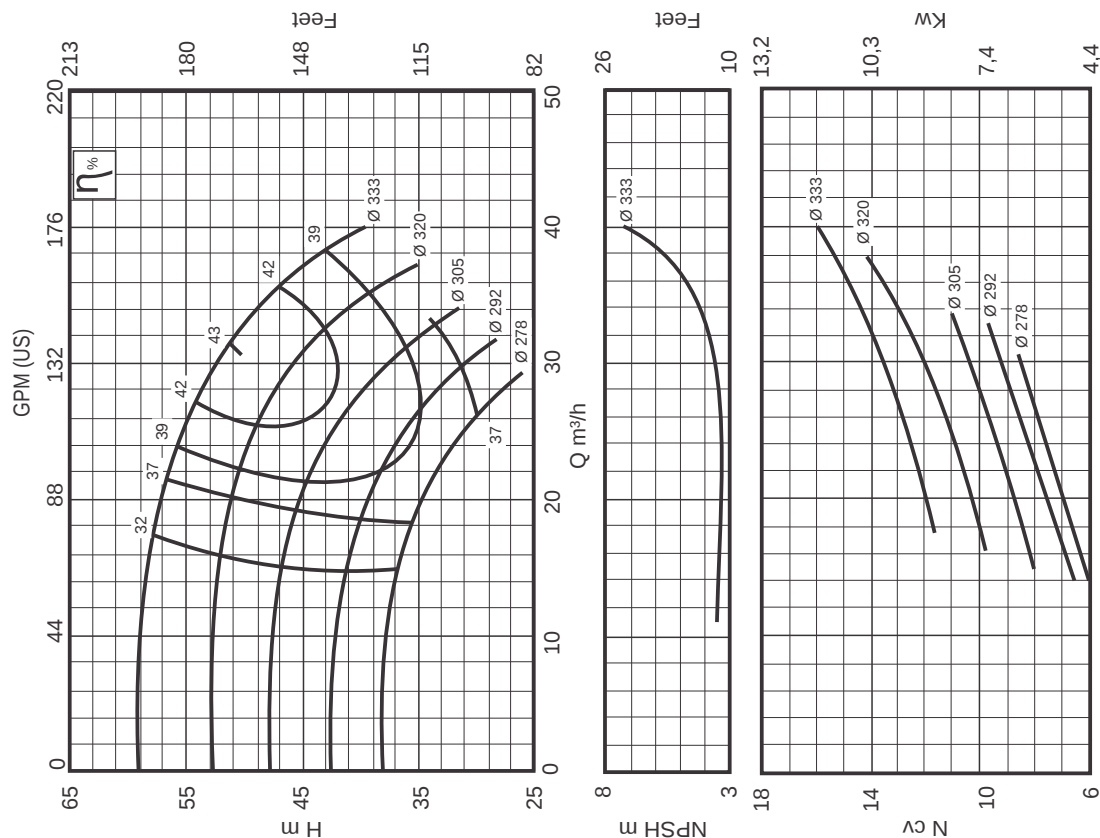
Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 174 mm
Impeller Ø Min. 137 mm
Impeller of Width 12 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 40-315

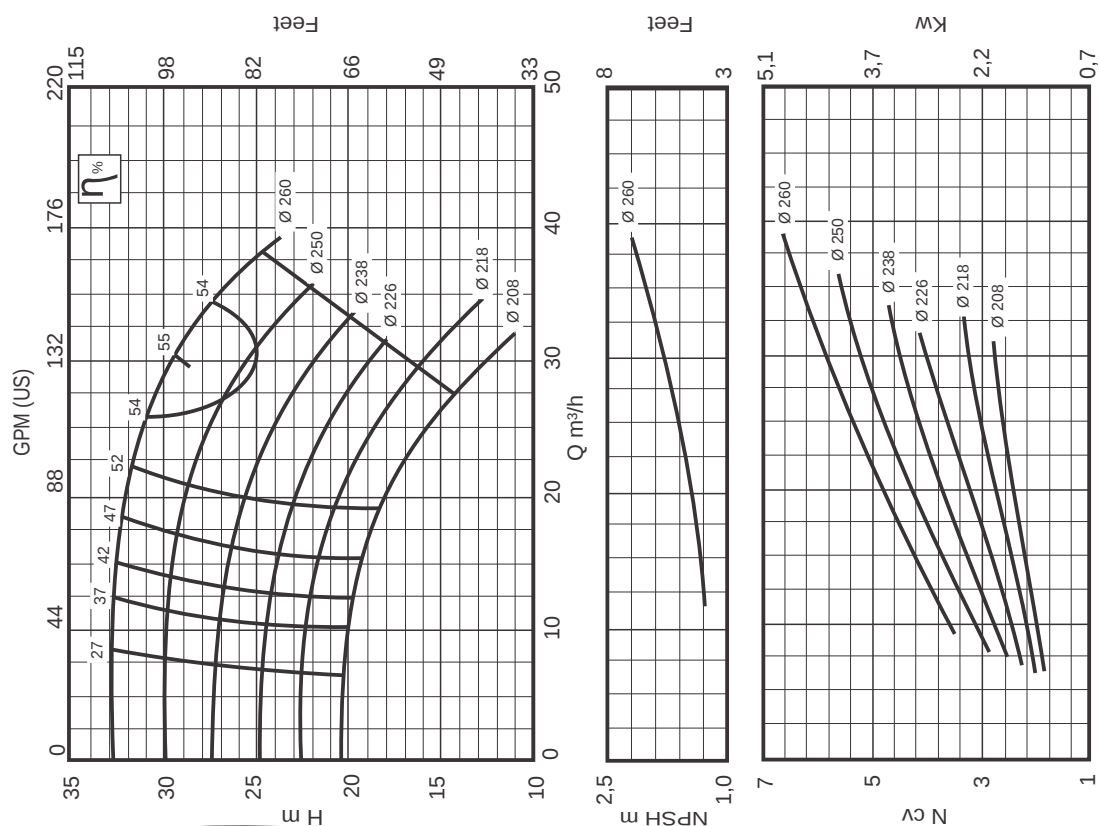


Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 333 mm
Impeller Ø Min. 278 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 40-250



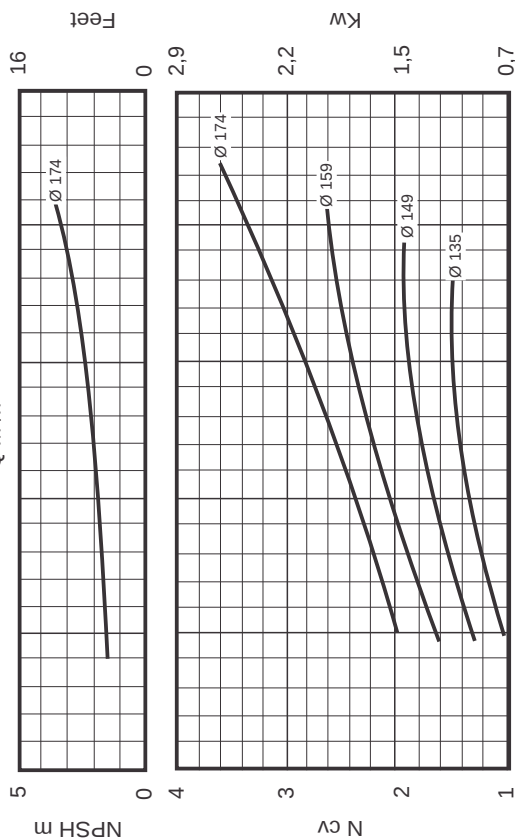
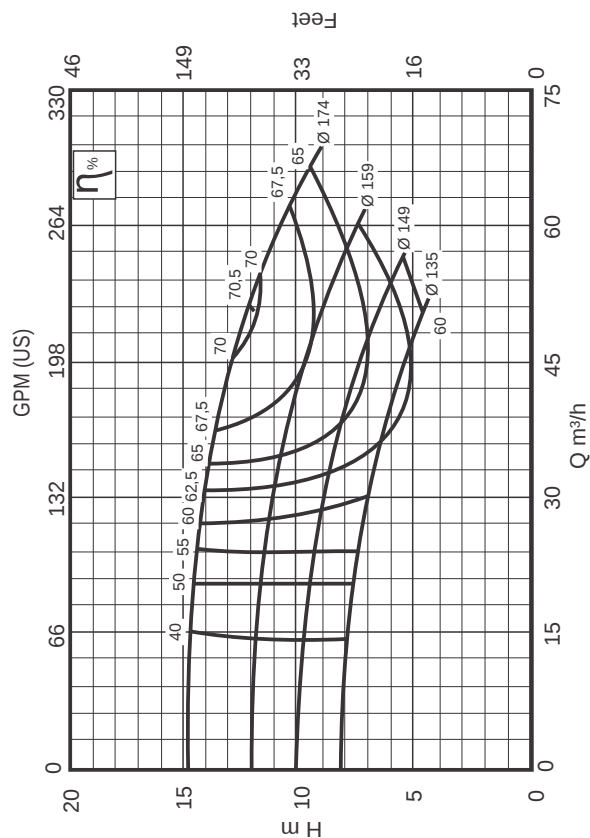
Suction Flange 65 mm
Pressure Flange 40 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 208 mm
Impeller of Width 8 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 50-160

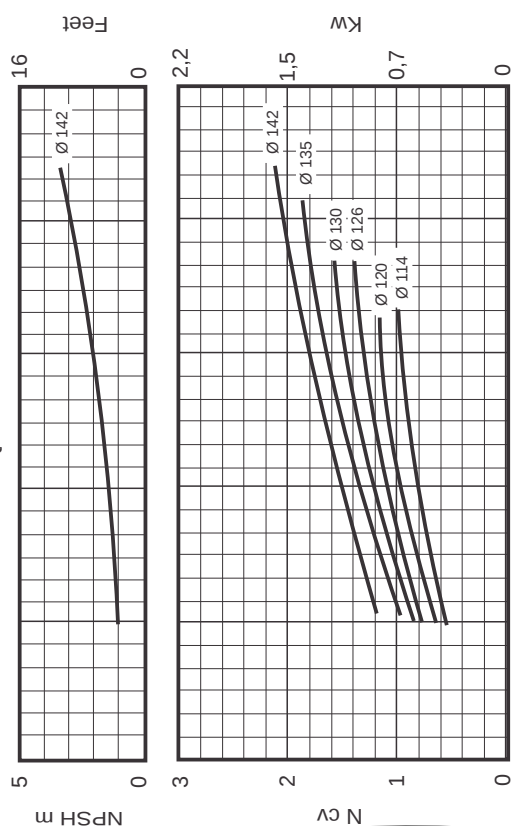
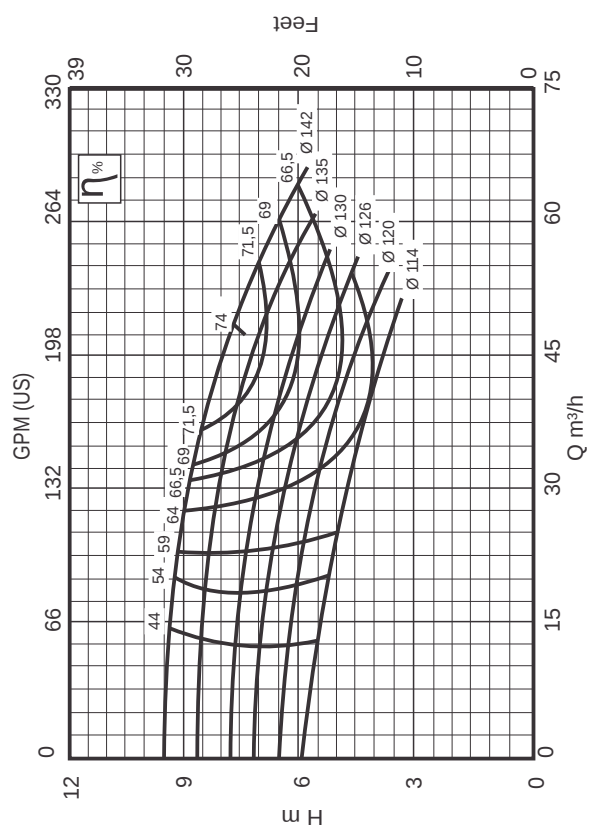


Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 174 mm
Impeller Ø Min. 135 mm
Impeller of Width 16 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 50-125



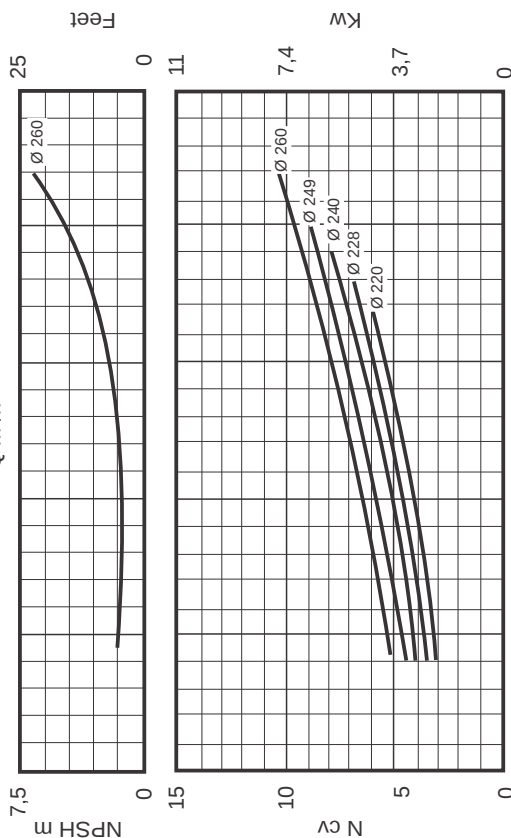
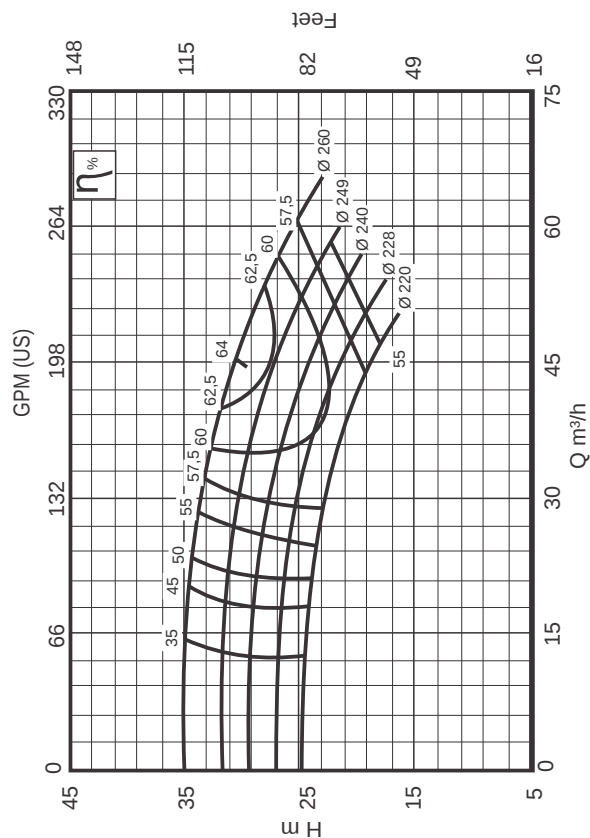
Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 142 mm
Impeller Ø Min. 114 mm
Impeller of Width 20 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 50-250

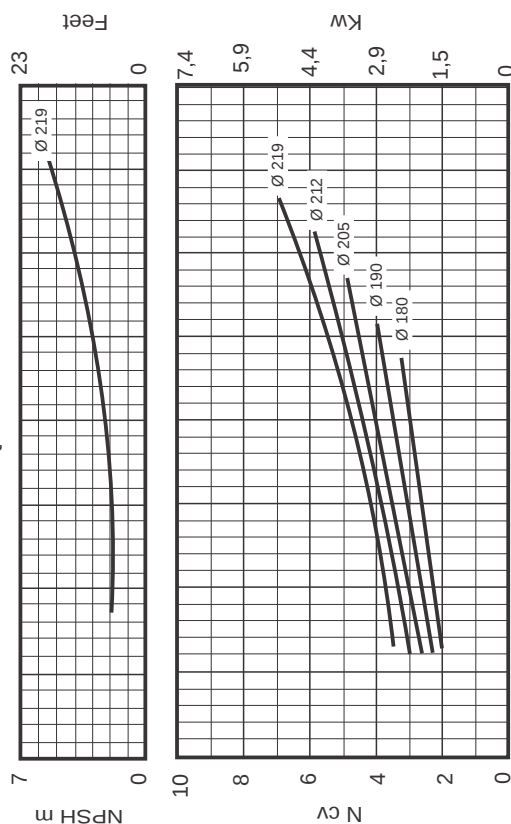
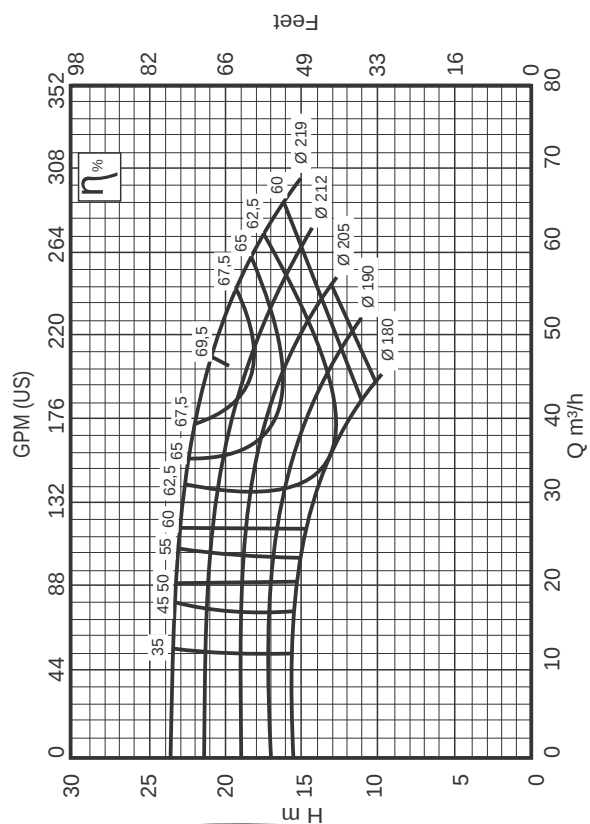


Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 220 mm
Impeller of Width 12 mm
Viscosity $\mu = 1 \text{ cP}$

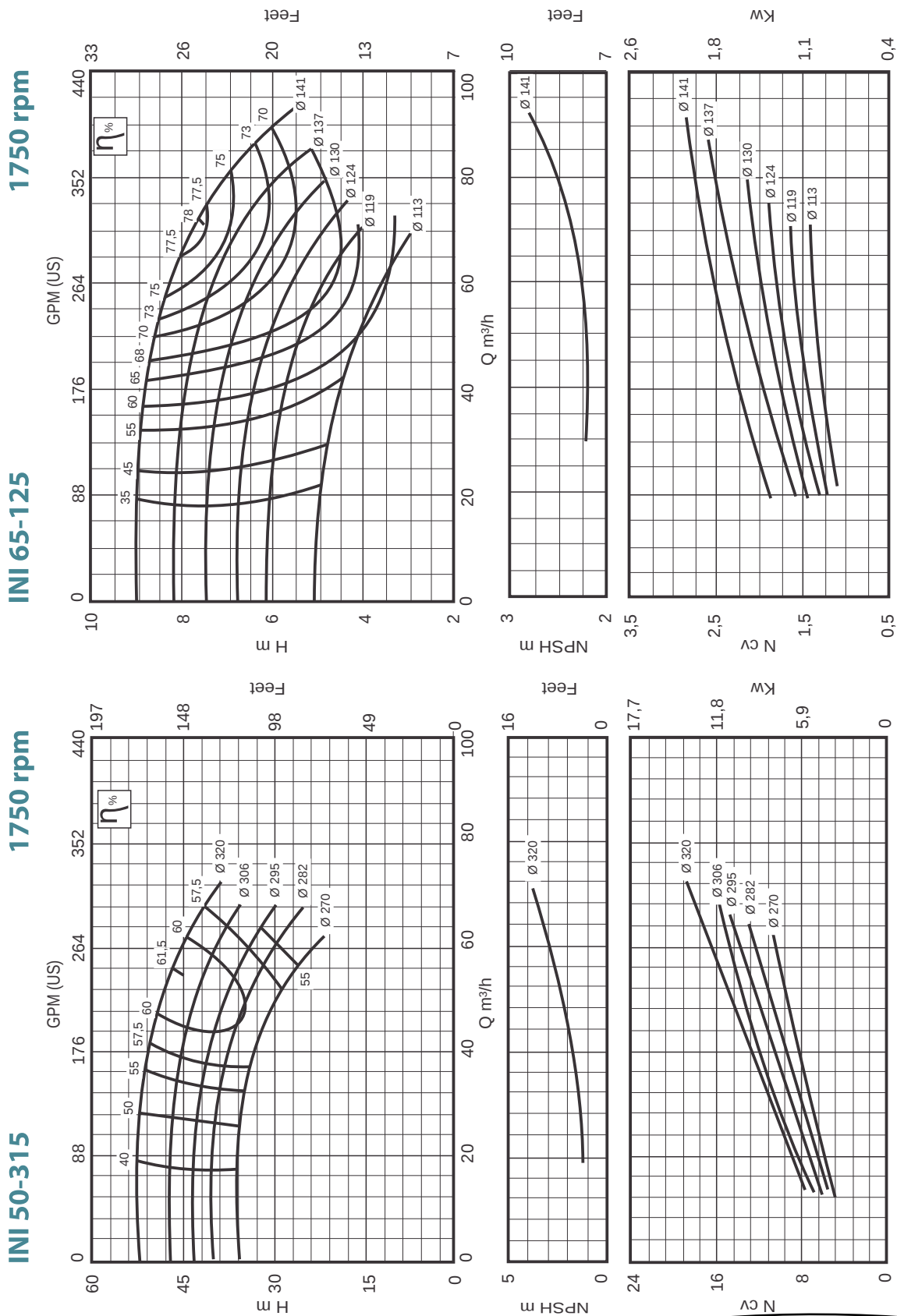
1750 rpm

INI 50-200



Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 219 mm
Impeller Ø Min. 180 mm
Impeller of Width 11 mm
Viscosity $\mu = 1 \text{ cP}$



Suction Flange 80 mm
Pressure Flange 50 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 320 mm
Impeller Ø Min. 270 mm
Impeller of Width 9 mm
Viscosity $\mu = 1 \text{ cP}$

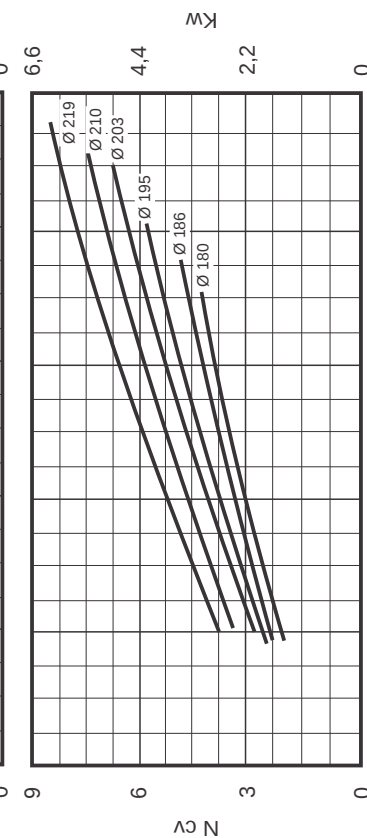
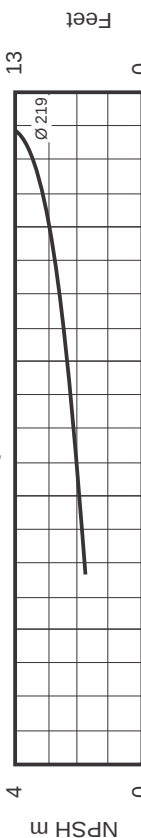
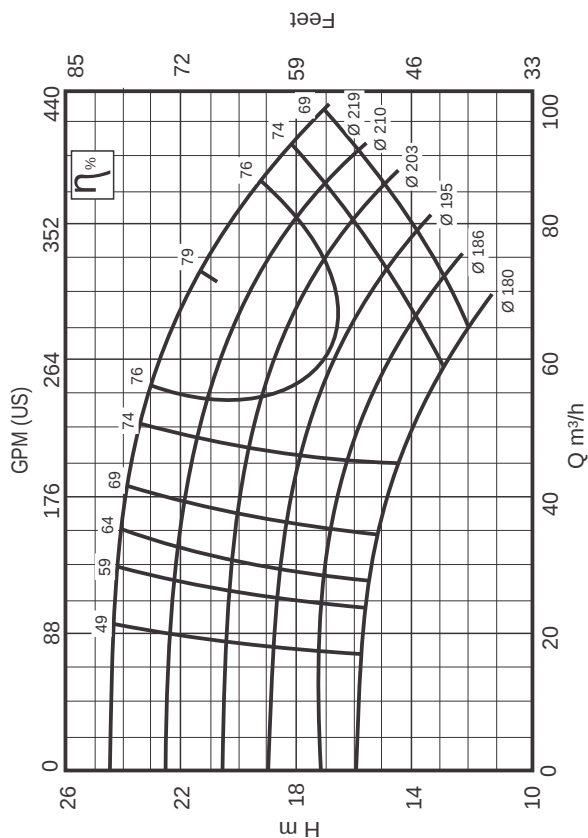
Impeller Ø Max. 141 mm
Impeller Ø Min. 113 mm
Impeller of Width 25 mm
Viscosity $\mu = 1 \text{ cP}$

Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$



1750 rpm

INI 65-200

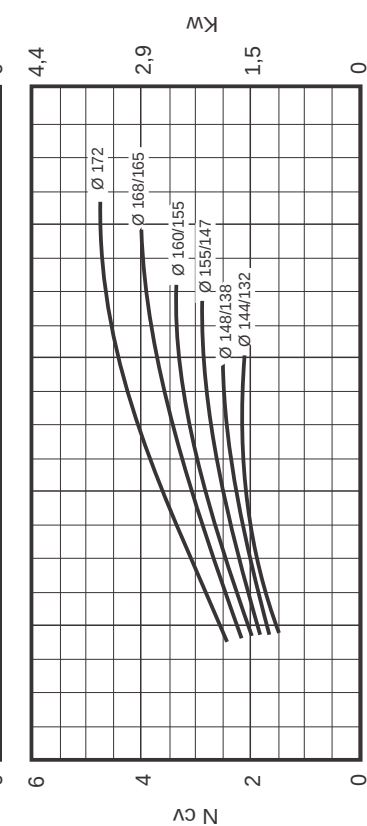
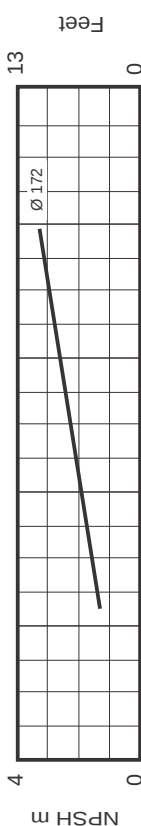
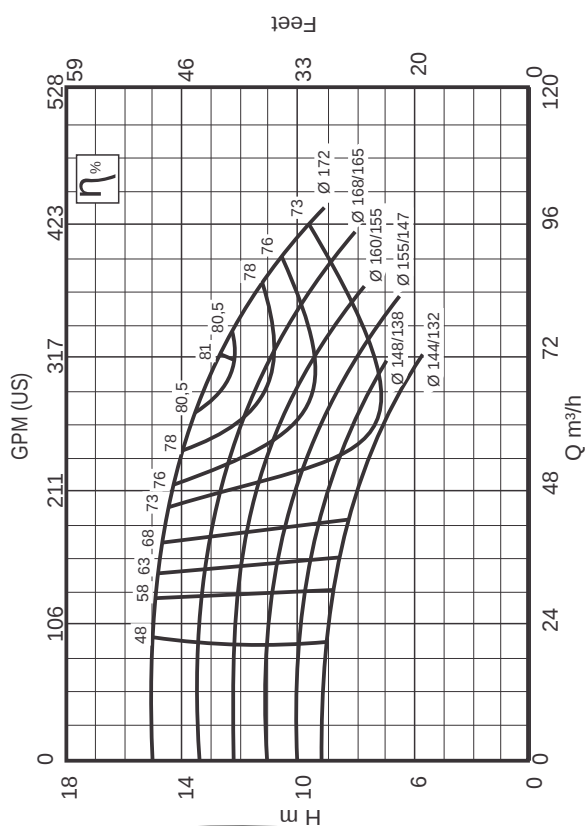


Impeller Ø Max. 219 mm
Impeller Ø Min. 180 mm
Impeller of Width 17 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

1750 rpm

INI 65-160



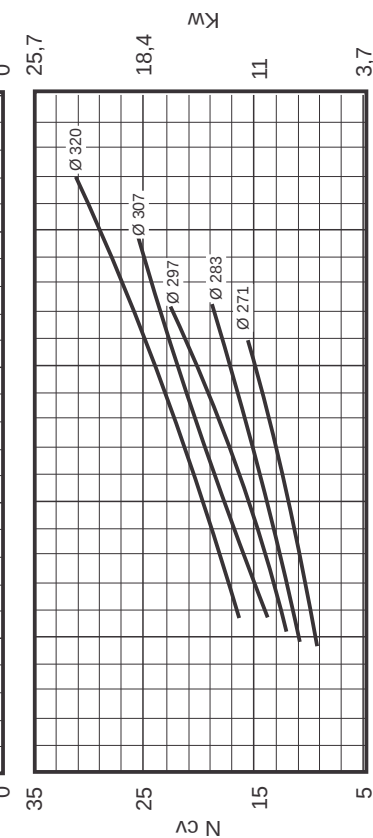
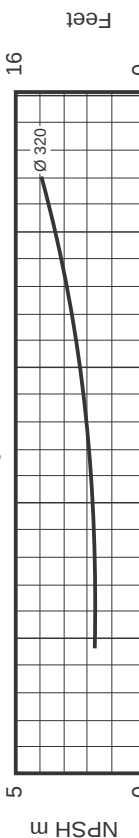
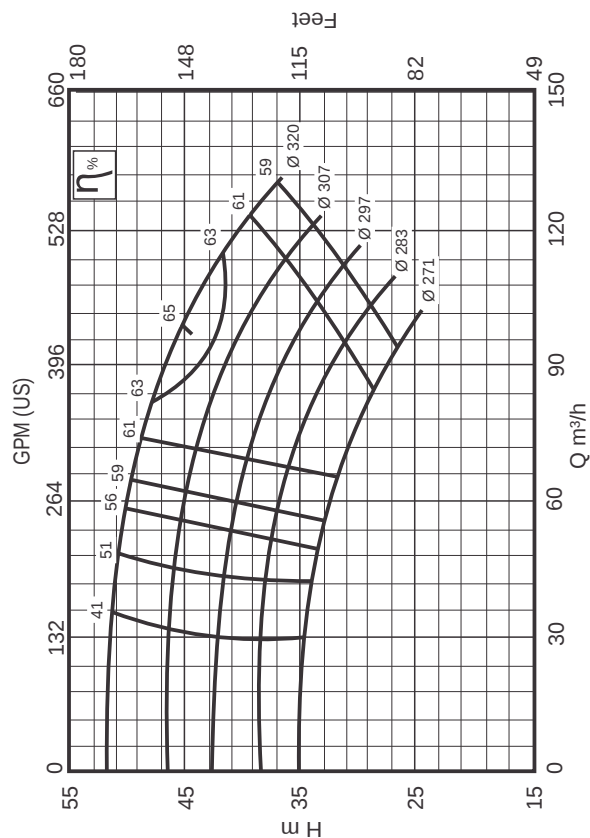
Impeller Ø Max. 172 mm
Impeller Ø Min. 144/132 mm
Impeller of Width 21 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$



1750 rpm

INI 65-315

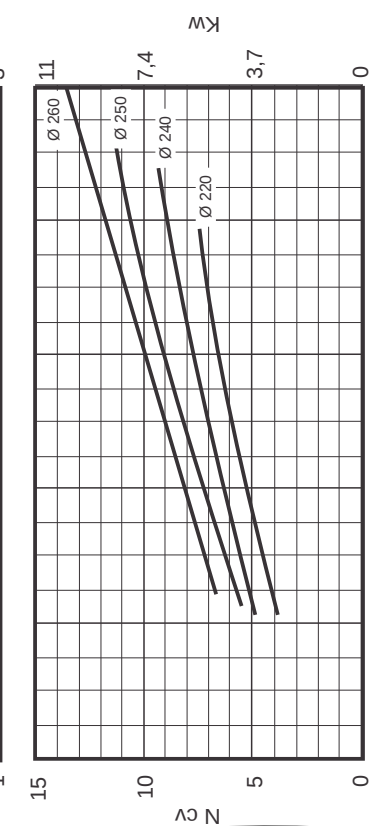
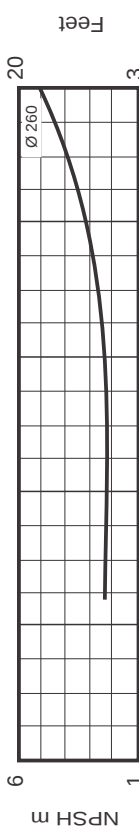
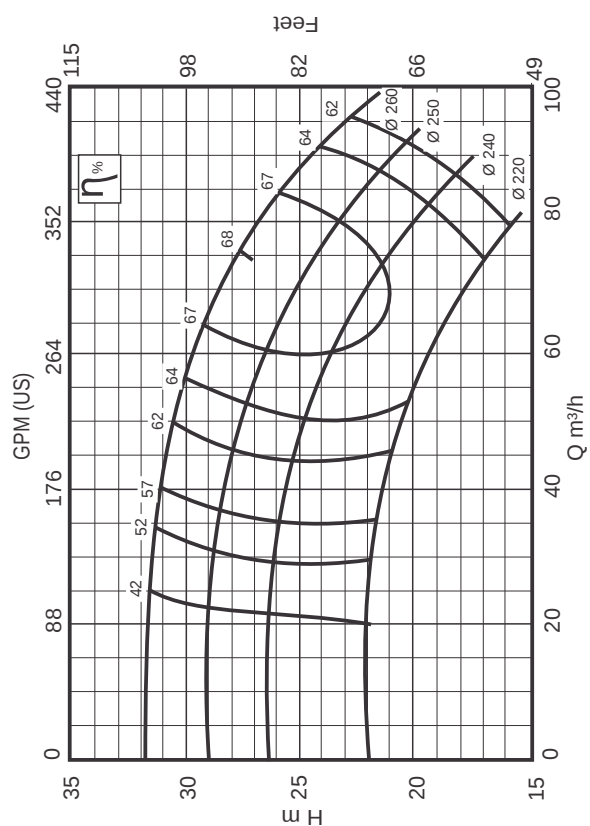


Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 320 mm
Impeller Ø Min. 271 mm
Impeller of Width 13 mm
Viscosity $\mu = 1 \text{ cP}$

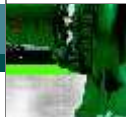
1750 rpm

INI 65-250



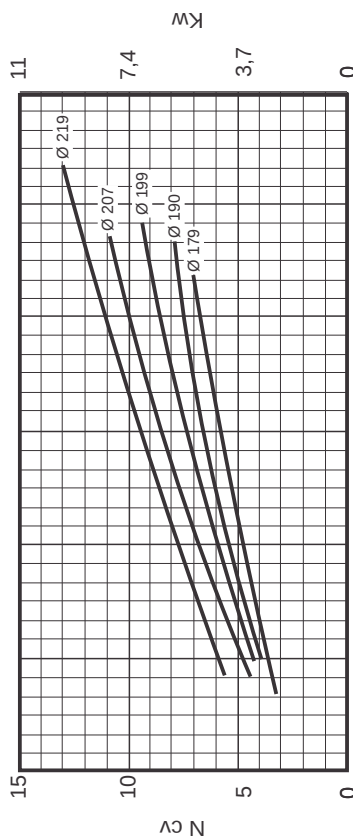
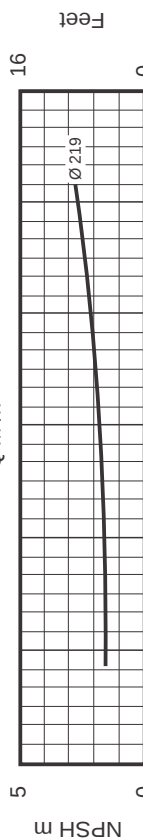
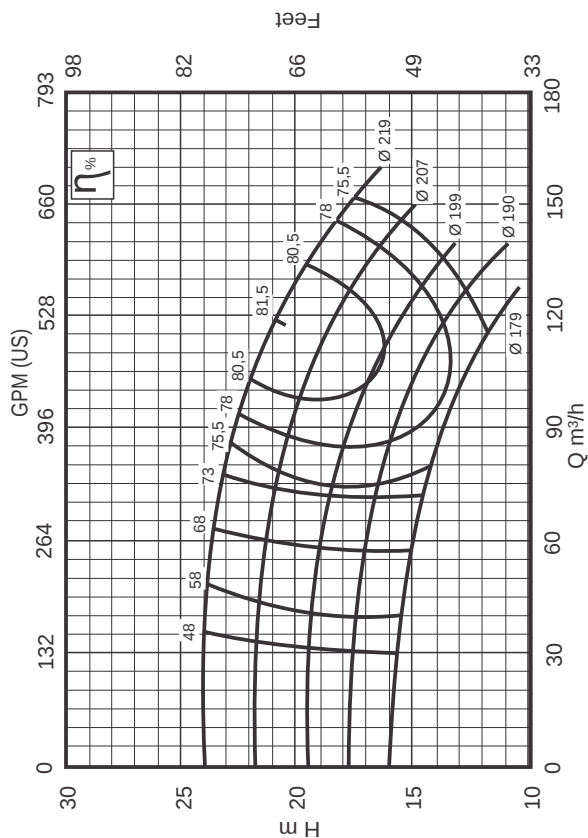
Suction Flange 100 mm
Pressure Flange 65 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 260 mm
Impeller Ø Min. 220 mm
Impeller of Width 13 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 80-200

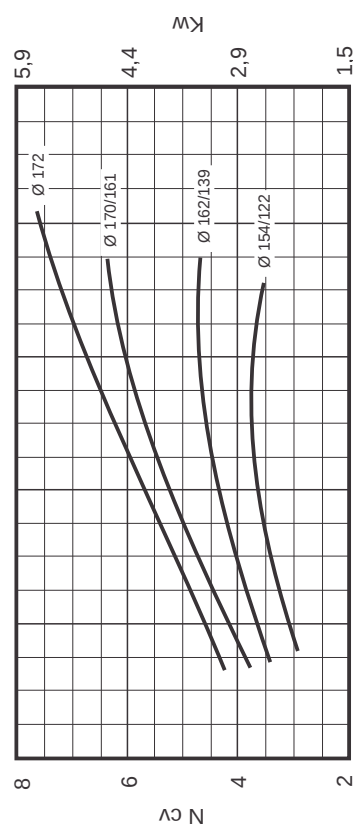
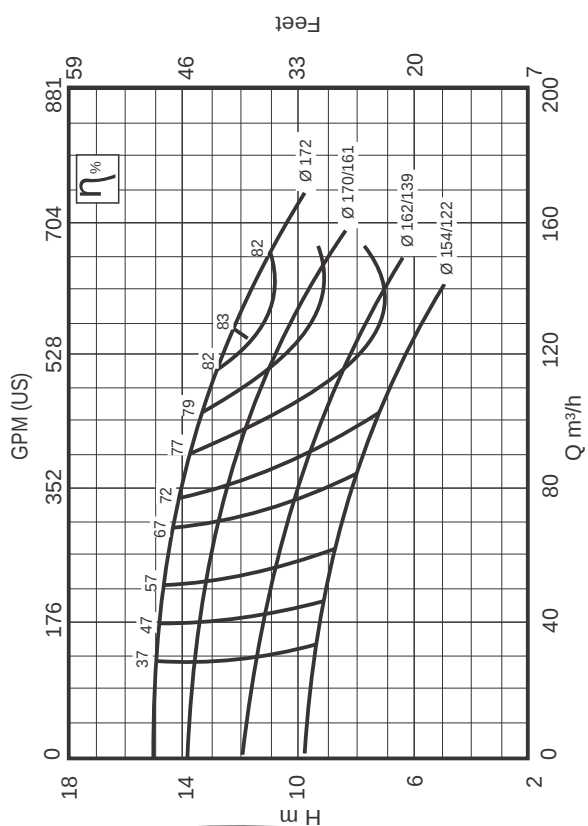


Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 219 mm
Impeller Ø Min. 179 mm
Impeller of Width 23 mm
Viscosity $\mu = 1 \text{ cP}$

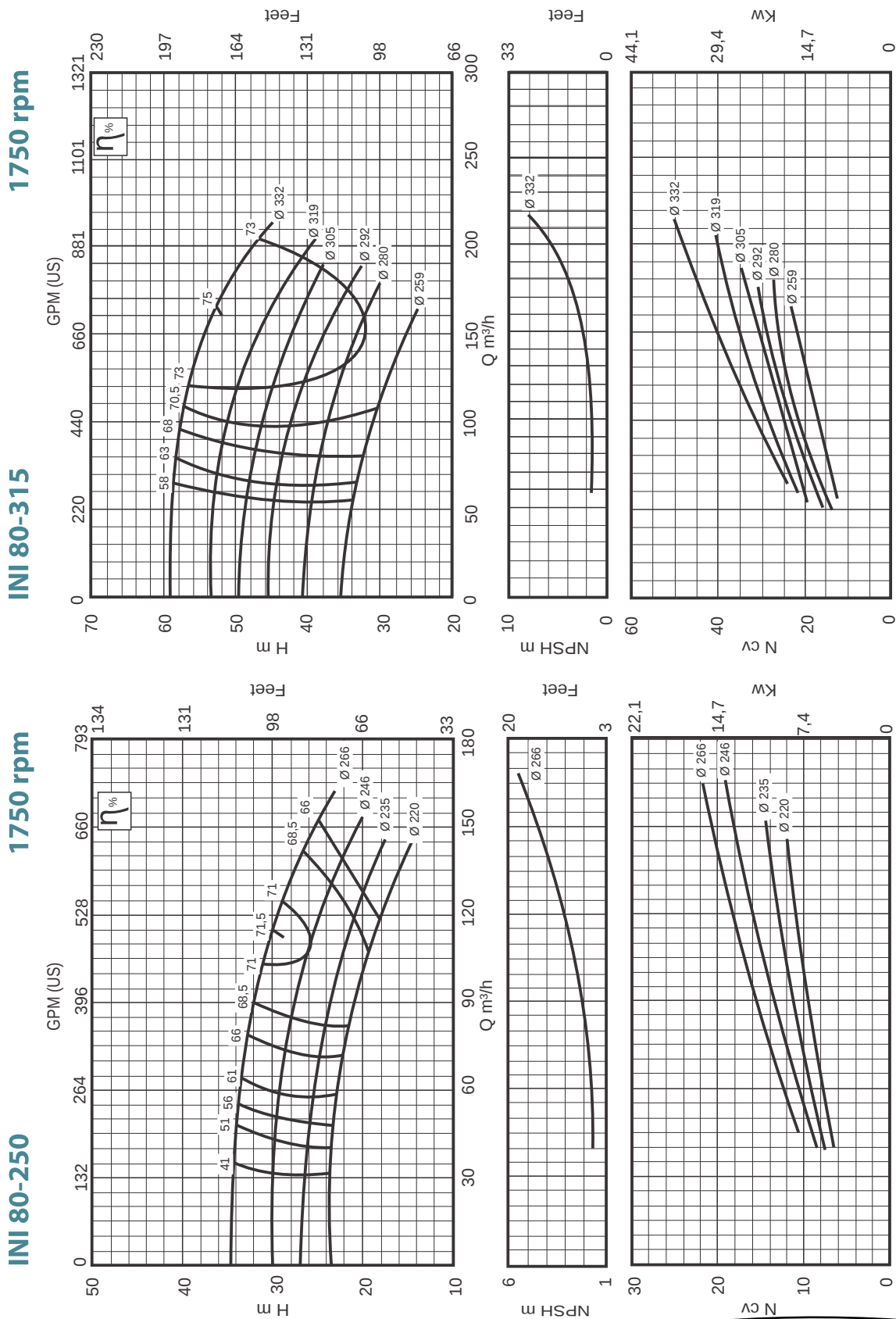
1750 rpm

INI 80-160



Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 172 mm
Impeller Ø Min. 154/122 mm
Impeller of Width 31 mm
Viscosity $\mu = 1 \text{ cP}$



Impeller Ø Max. 266 mm
Impeller Ø Min. 220 mm
Impeller of Width 19 mm
Viscosity $\mu = 1\text{cP}$

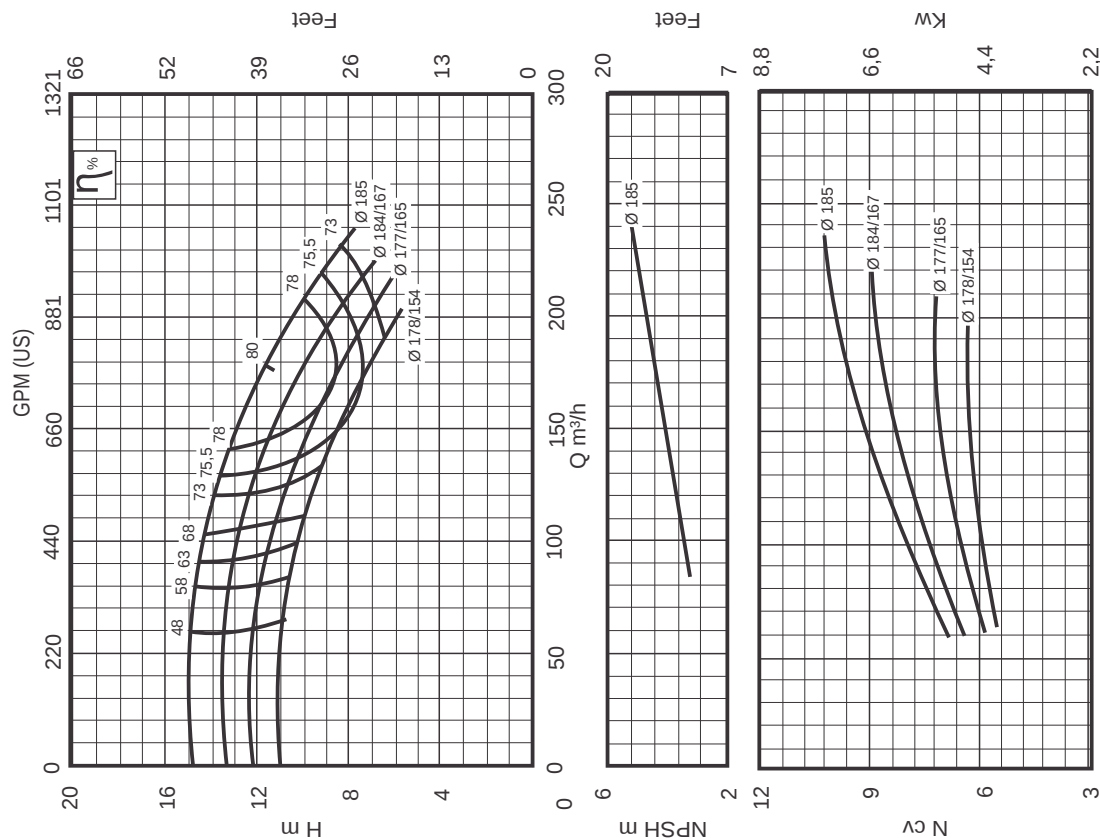
Impeller Ø Max. 332 mm
Impeller Ø Min. 259 mm
Impeller of Width 18 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$



1750 rpm

INI 100-160

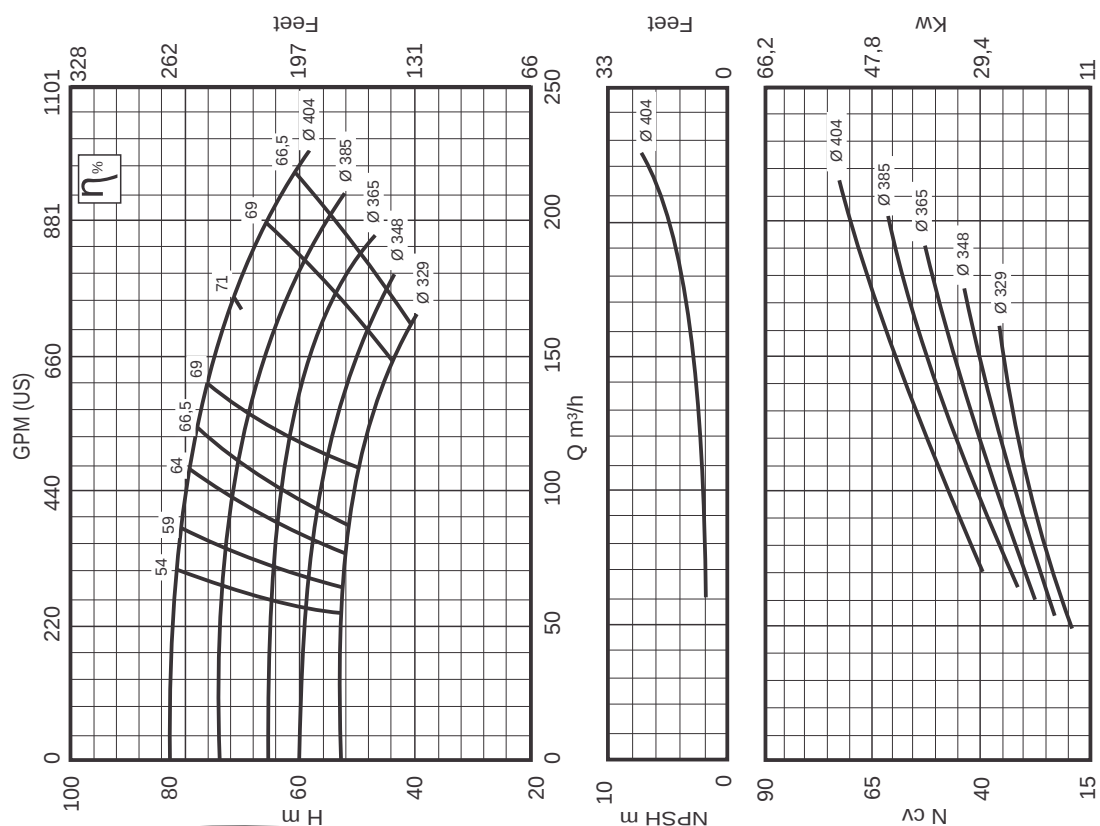


Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 185 mm
Impeller Ø Min. 178/154 mm
Impeller of Width 36 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 80-400



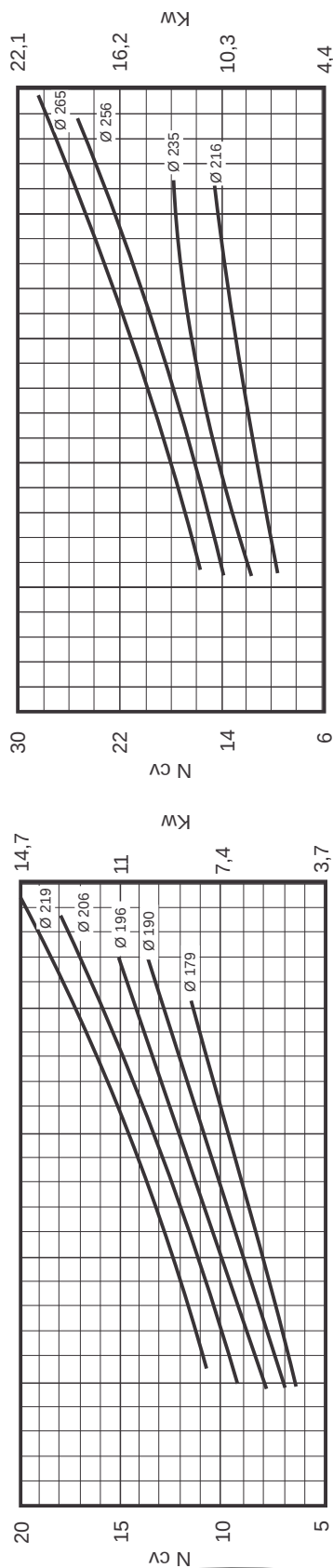
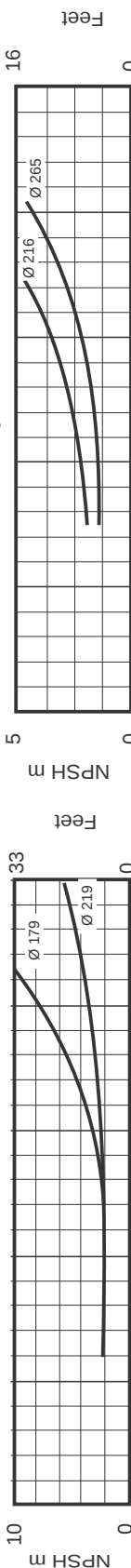
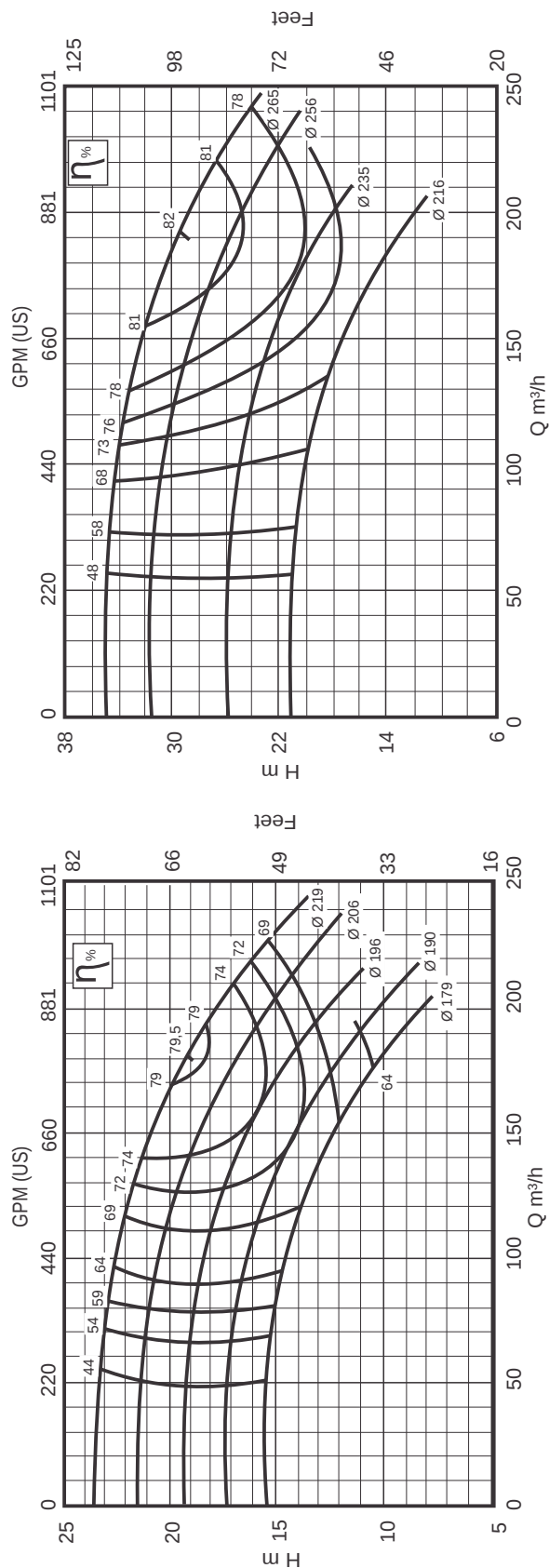
Suction Flange 125 mm
Pressure Flange 80 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 404 mm
Impeller Ø Min. 329 mm
Impeller of Width 13 mm
Viscosity $\mu = 1 \text{ cP}$



INI 100-250

1750 rpm

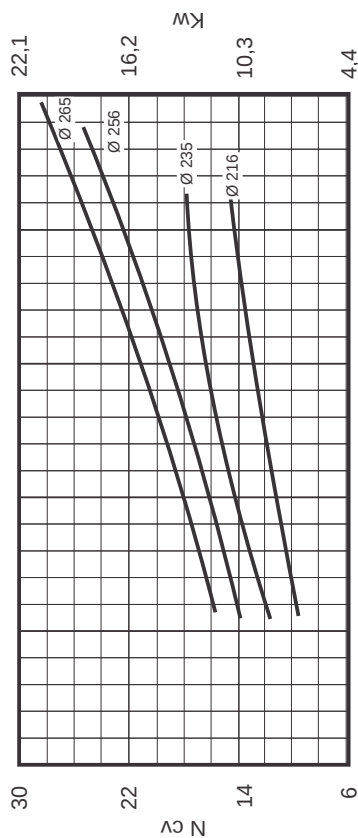
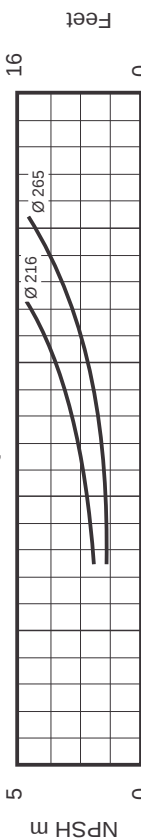
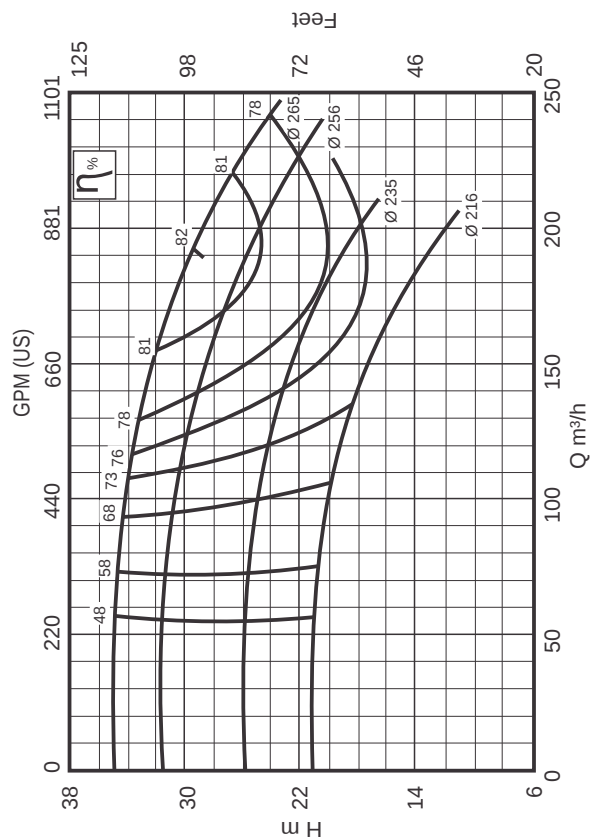


Impeller Ø Max. 219 mm
Impeller Ø Min. 179 mm
Impeller of Width 32 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 125 mm
Pressure Flange 100 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

INI 100-250

1750 rpm

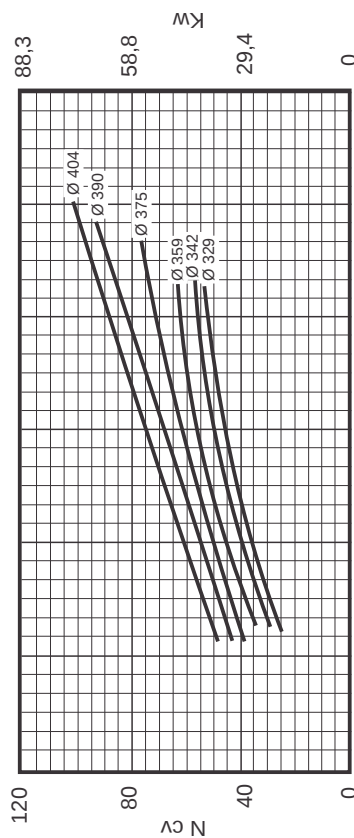
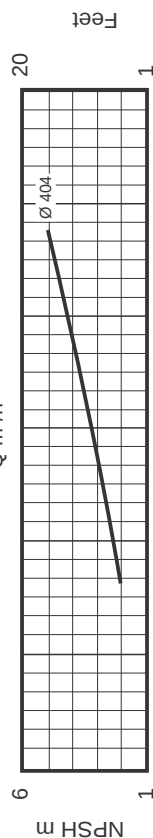
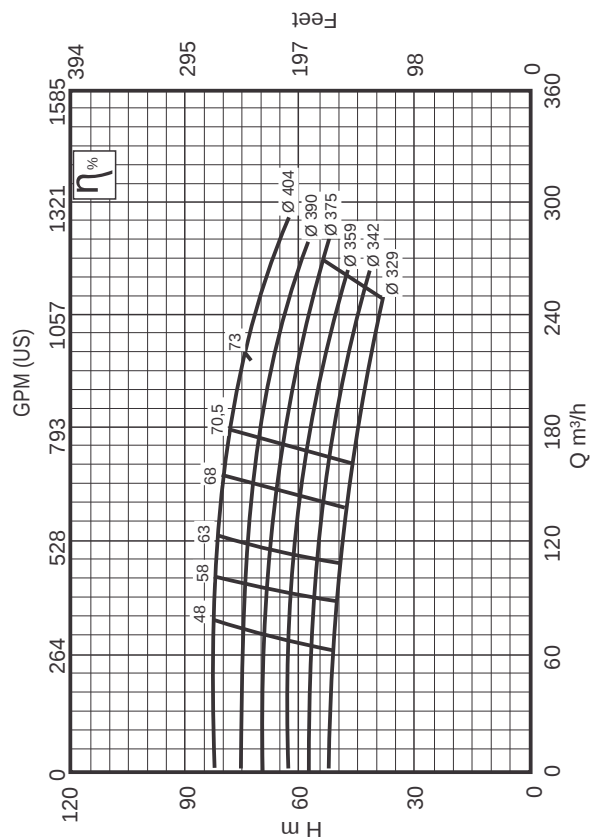


Impeller Ø Max. 265 mm
Impeller Ø Min. 216 mm
Impeller of Width 27 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 125 mm
Pressure Flange 100 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

1750 rpm

INI 100-400

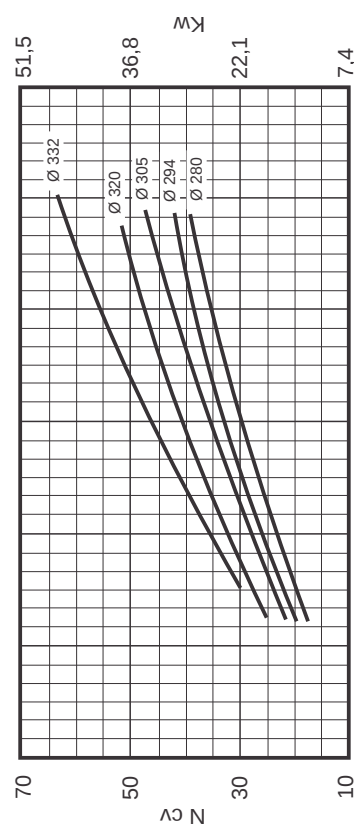
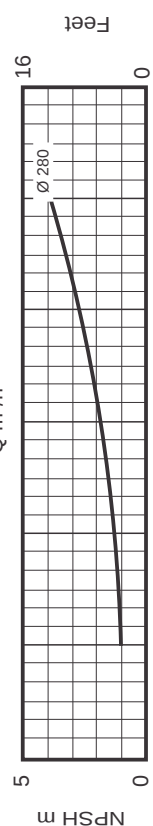
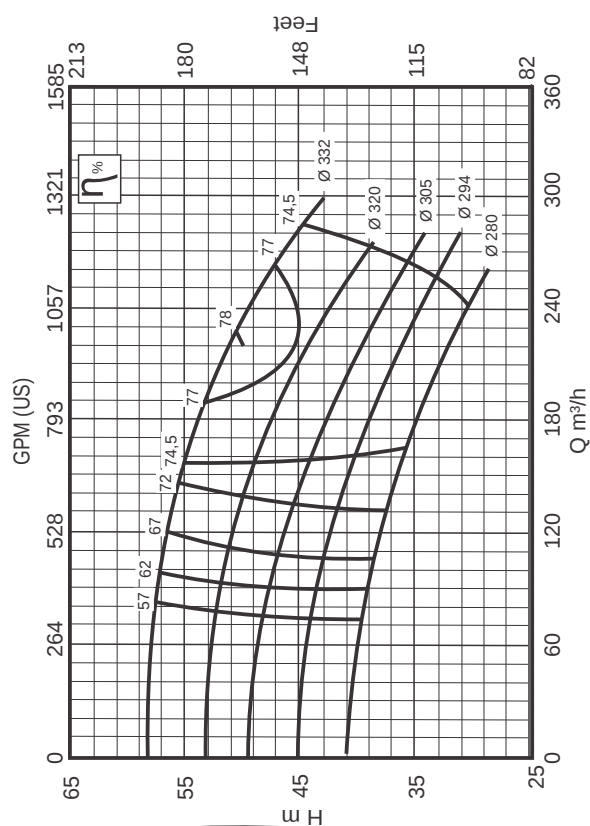


Suction Flange 125 mm
Pressure Flange 100 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 404 mm
Impeller Ø Min. 329 mm
Impeller of Width 17 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 100-315



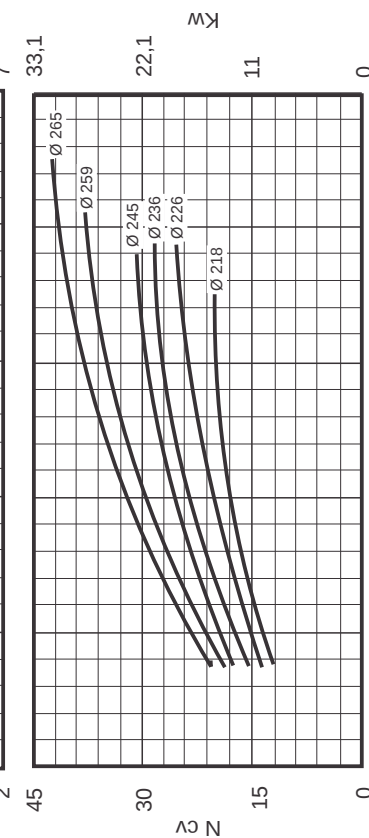
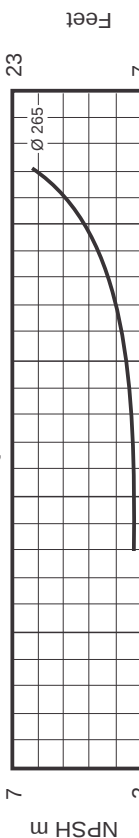
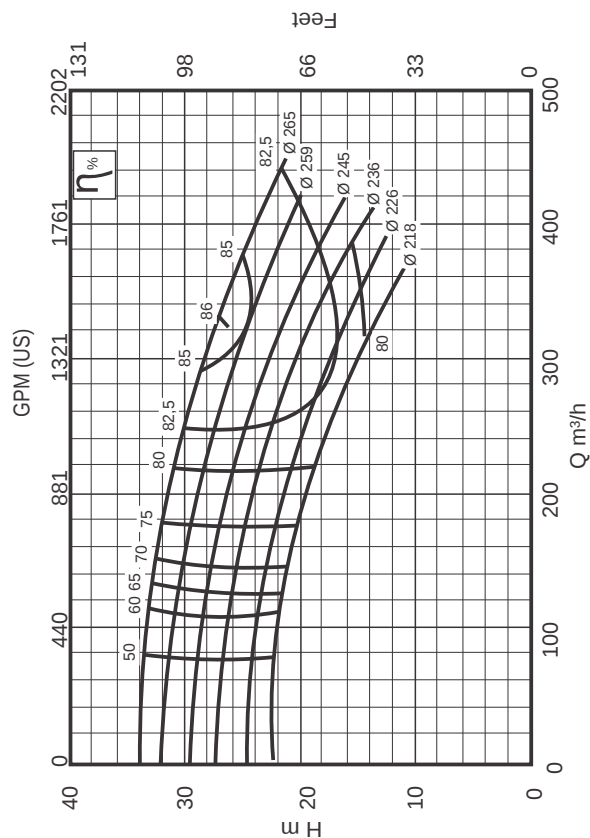
Suction Flange 125 mm
Pressure Flange 100 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 332 mm
Impeller Ø Min. 280 mm
Impeller of Width 23 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 125-250

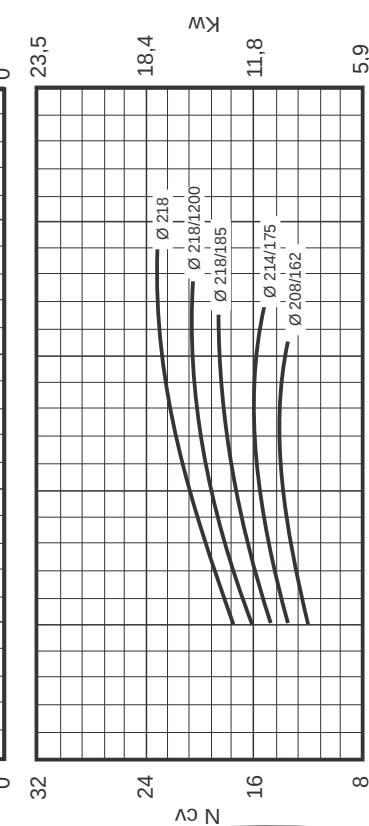
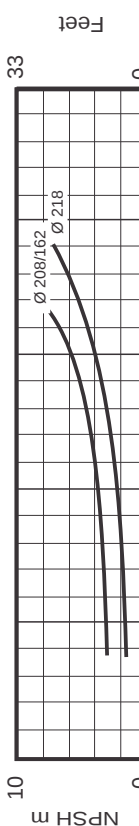
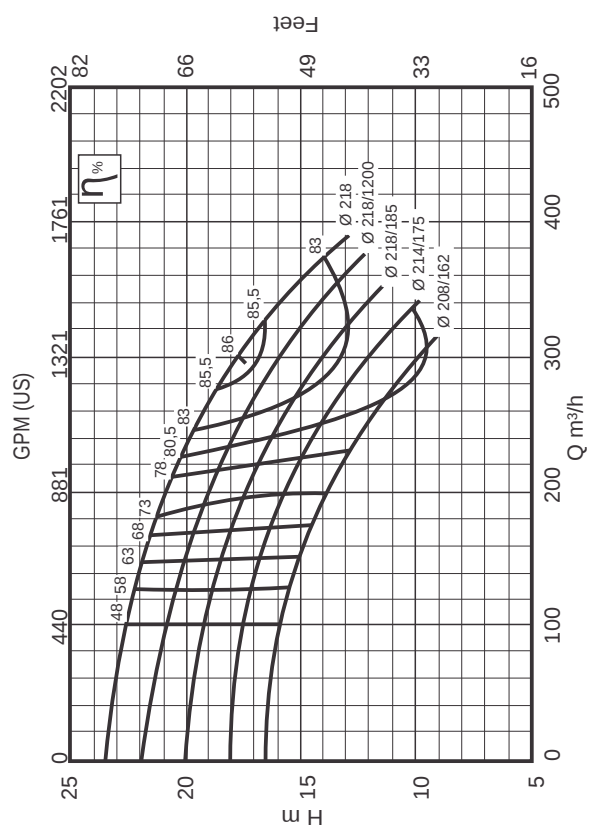


Impeller Ø Max. 265 mm
Impeller Ø Min. 218 mm
Impeller of Width 37 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 150 mm
Pressure Flange 125 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

1750 rpm

INI 125-200



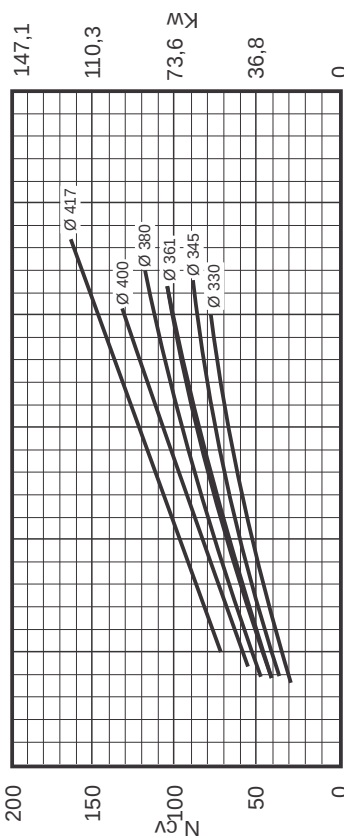
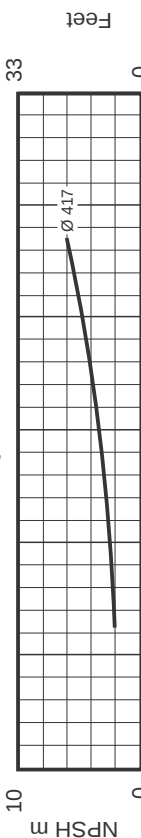
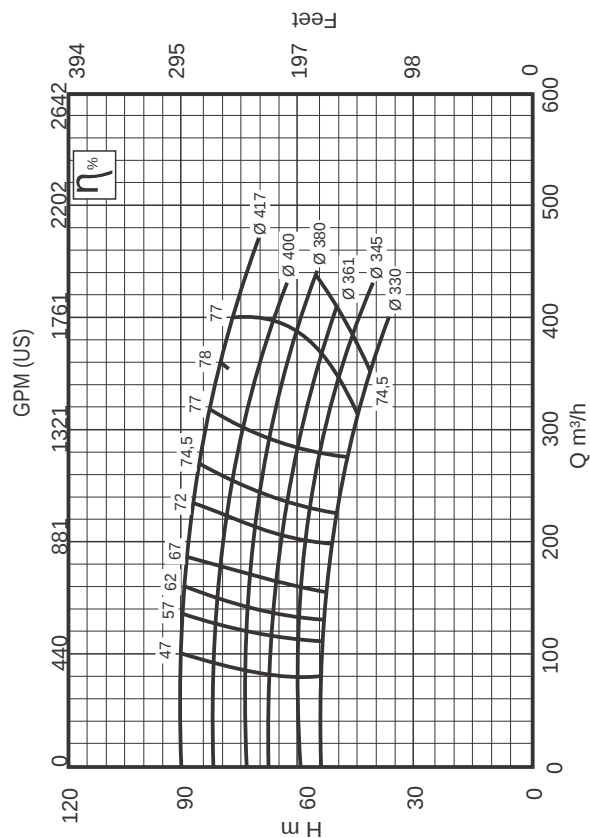
Impeller Ø Max. 218 mm
Impeller Ø Min. 208/162 mm
Impeller of Width 40 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 150 mm
Pressure Flange 120 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$



1750 rpm

INI 125 -400

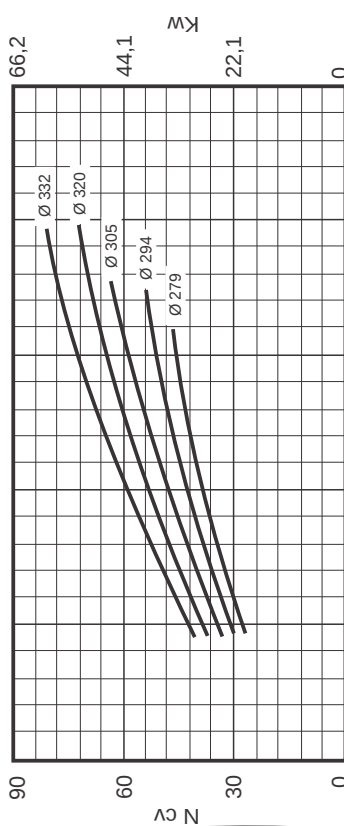
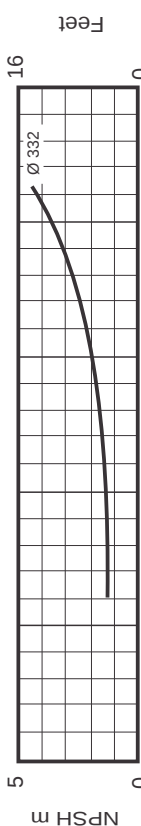
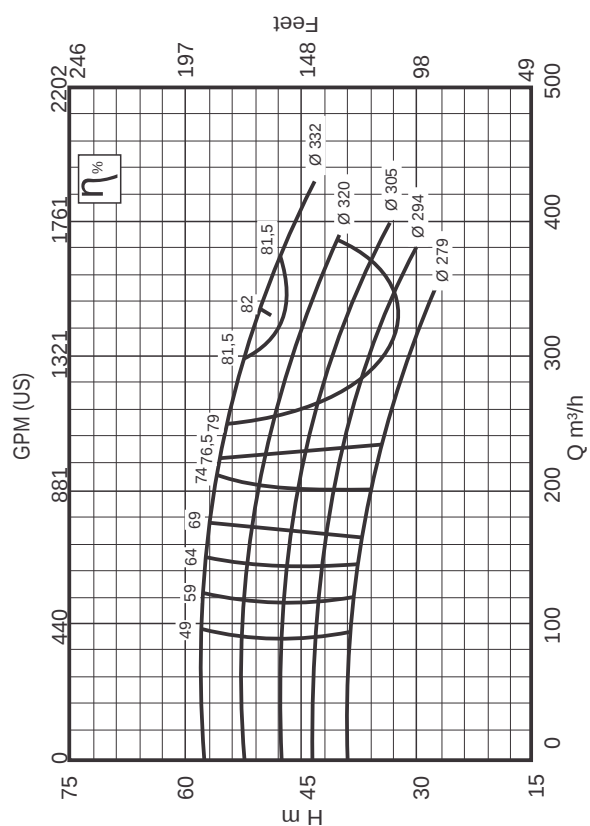


Suction Flange 150 mm
Pressure Flange 125 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 417 mm
Impeller Ø Min. 330 mm
Impeller of Width 25 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 125-315



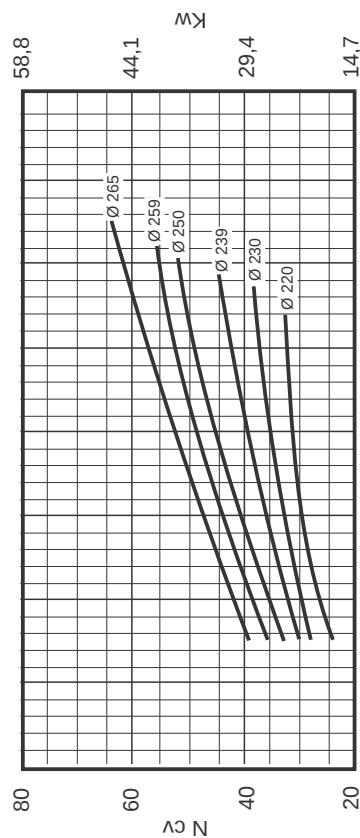
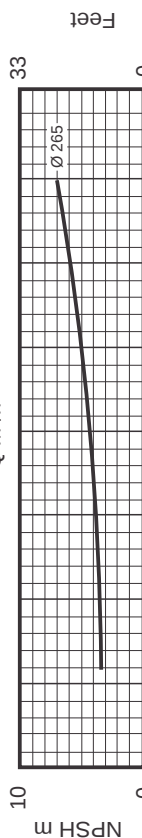
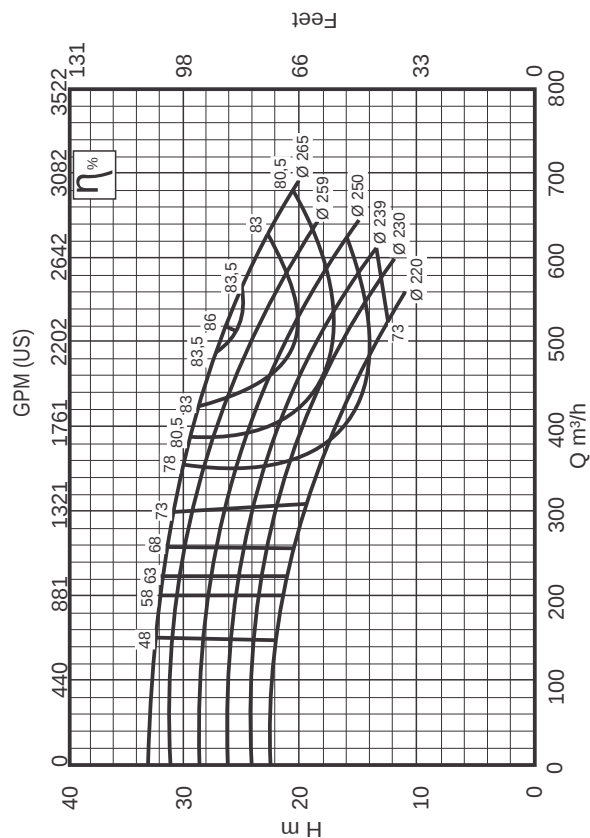
Suction Flange 150 mm
Pressure Flange 125 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 315 mm
Impeller Ø Min. 218/153 mm
Impeller of Width 59 mm
Viscosity $\mu = 1 \text{ cP}$



1750 rpm

INI 150-250

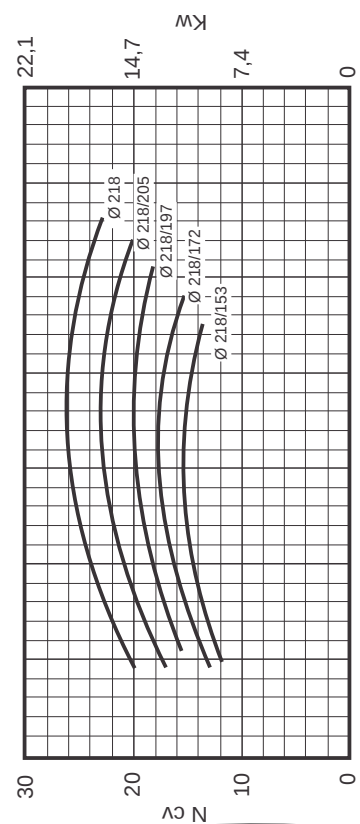
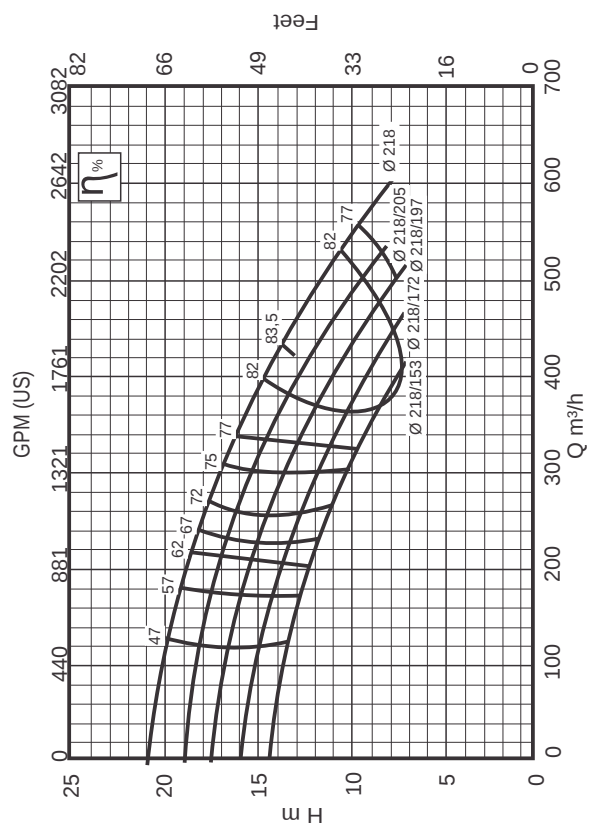


Suction Flange 200 mm
Pressure Flange 150 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 265 mm
Impeller Ø Min. 220 mm
Impeller of Width 12 mm
Viscosity $\mu = 1 \text{ cP}$

1750 rpm

INI 150-200



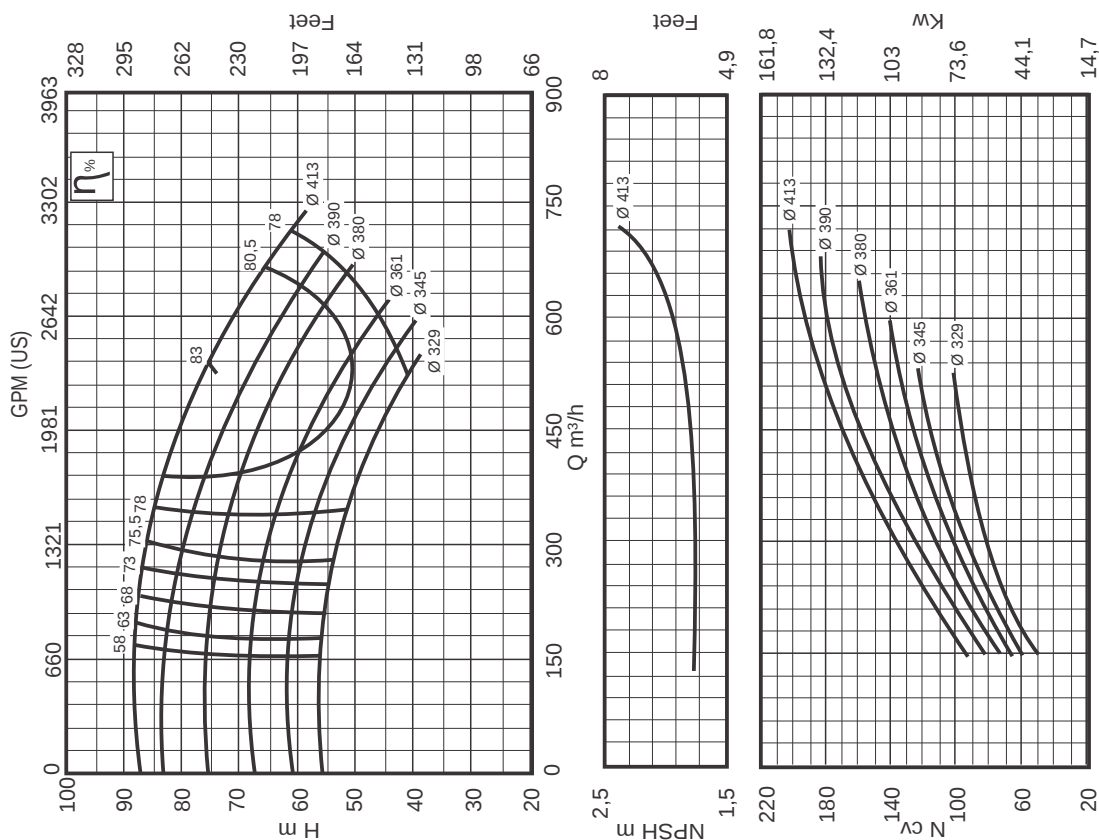
Suction Flange 200 mm
Pressure Flange 150 mm
Specific Weight $\gamma = 1 \text{ kgf/dm}^3$

Impeller Ø Max. 218 mm
Impeller Ø Min. 218/153 mm
Impeller of Width 59 mm
Viscosity $\mu = 1 \text{ cP}$



INI 150-400

1750 rpm

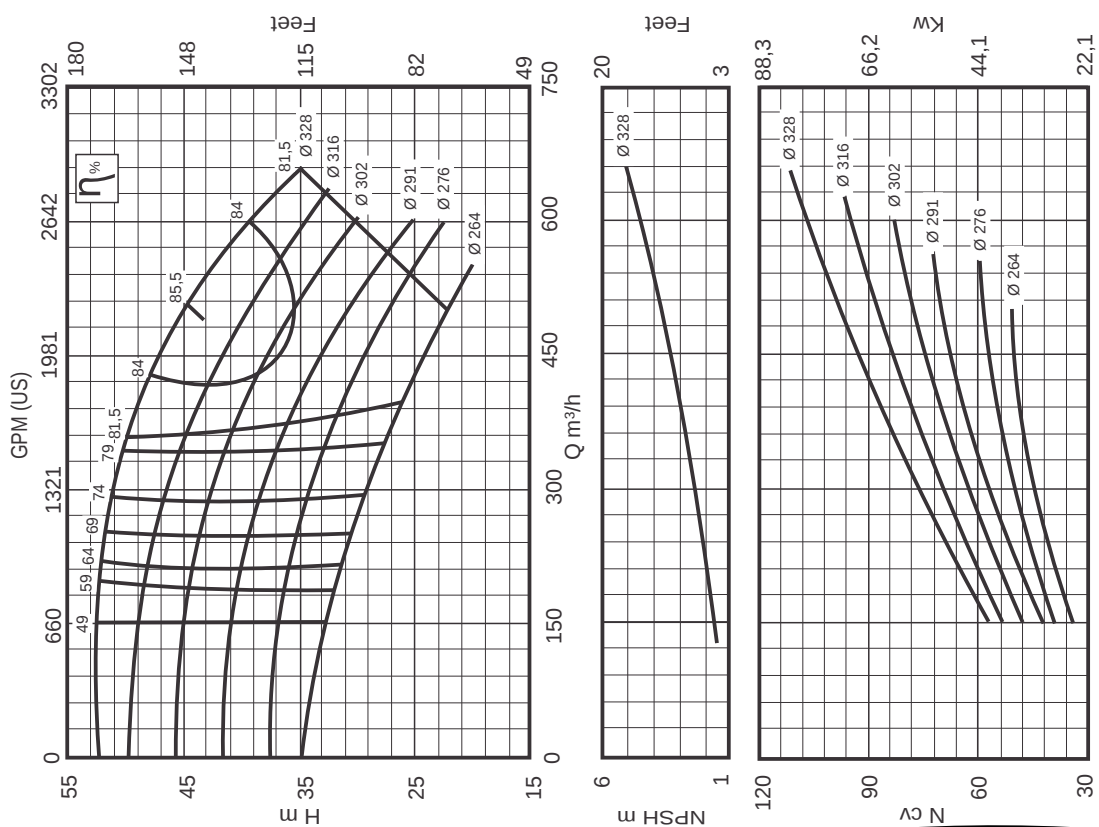


Impeller Ø Max. 413 mm
Impeller Ø Min. 329 mm
Impeller of Width 33 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 200 mm
Pressure Flange 150 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

INI 150-315

1750 rpm



Impeller Ø Max. 328 mm
Impeller Ø Min. 264 mm
Impeller of Width 39 mm
Viscosity $\mu = 1\text{cP}$

Suction Flange 200 mm
Pressure Flange 150 mm
Specific Weight $\gamma = 1\text{kgf/dm}^3$

